

Machine Id **2227072** Component **Diesel Engine** Fluid **PETRO CANADA DURON SHP 10W30 (36 QTS)**

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	Oil and filter change at the time of sampling has been noted. No
	corrective action is recommended at this time. Resample at the next
	service interval to monitor.

W	FΔ	R

Metal levels are typical for a new component breaking in.

CONTAMINATION

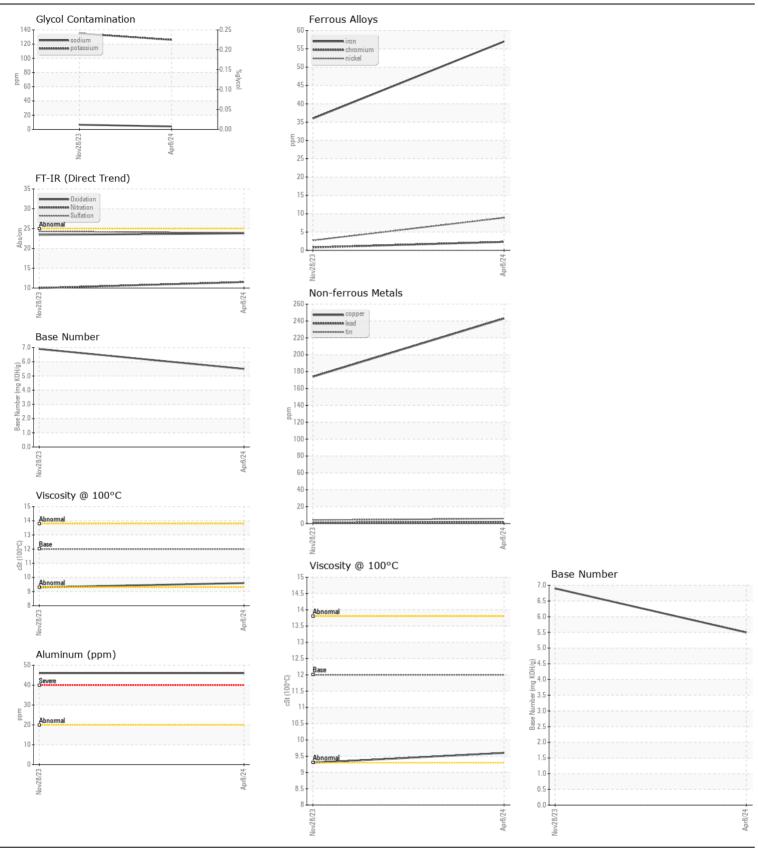
RECOMMENDATION

Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0116285	PCA0102455	
Sample Date		Client Info		08 Apr 2024	28 Nov 2023	
Machine Age	mls	Client Info		31512	31512	
Oil Age	mls	Client Info		31512	0	
Filter Age	mls	Client Info		0	0	
Oil Changed		Client Info		Changed	N/A	
Filter Changed		Client Info		Changed	Changed	
Sample Status				NORMAL	ABNORMAL	
 Iron	ppm	ASTM D5185m	>100	57	36	
Chromium	ppm	ASTM D5185m	>20	2	<1	
Nickel		ASTM D5185m	>20	9	3	
Titanium	ppm ppm	ASTM D5185m	>4	6	<1	
Silver		ASTM D5185m	>3	8	< 1 14	
Aluminum	ppm	ASTM D5185m	>20	8 46	▲ 14 ▲ 46	
Lead	ppm	ASTM D5185m	>20	40 2	1	
	ppm		>40	243	174	
Copper Tin	ppm	ASTM D5185m ASTM D5185m		-	4	
Vanadium	ppm	ASTM D5185m	>15	6 <1		
White Metal	ppm	*Visual	NONE	NONE	<1 NONE	
	scalar	*Visual	NONE	NONE	NONE	
 Yellow Metal	scalar	visual	NONE		NONE	
Silicon	ppm	ASTM D5185m	>25	62	1 78	
Potassium	ppm	ASTM D5185m	>20	126	135	
Fuel		WC Method	>5	<1.0	<1.0	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
Soot %	%	*ASTM D7844	>3	0.4	0.3	
Nitration	Abs/cm	*ASTM D7624	>20	11.5	10.0	
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.9	24.3	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
 Sodium	ppm	ASTM D5185m		4	6	
Boron	ppm	ASTM D5185m	2	44	134	
Barium	ppm	ASTM D5185m	0	<1	<1	
Molybdenum	ppm	ASTM D5185m	50	105	110	
Manganese	ppm	ASTM D5185m	0	5	4	
Magnesium	ppm	ASTM D5185m	950	657	605	
Calcium	ppm	ASTM D5185m	1050	1403	1409	
Phosphorus	ppm	ASTM D5185m	995	732	601	
Zinc	ppm	ASTM D5185m	1180	810	674	
Sulfur	ppm	ASTM D5185m	2600	2179	1891	
Oxidation	Abs/.1mm	*ASTM D7414	>25	23.8	23.4	
Base Number (BN)	mg KOH/g	ASTM D2896	-	5.5	6.9	
Visc @ 100°C	cSt	ASTM D445	12.00	9.6	9.3	

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.





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