CONST

James River Equipment

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
[16W16013]
Machine Id
HITACHI 350LC-6 1FFDDR70EFF940098
Component
Hydraulic System
Fluid
HITACHI HYDRAULIC SUPER EX 46HN (78 GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. (Customer Sample Comment: 16W16013)

WEAR

The iron level is abnormal. All other component wear rates are normal.

CONTAMINATION

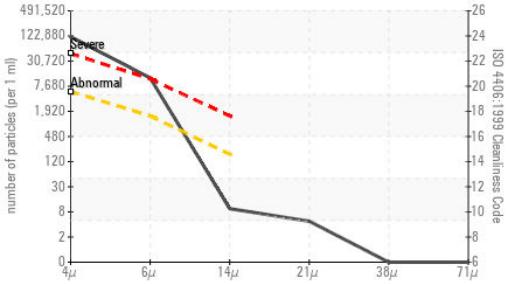
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

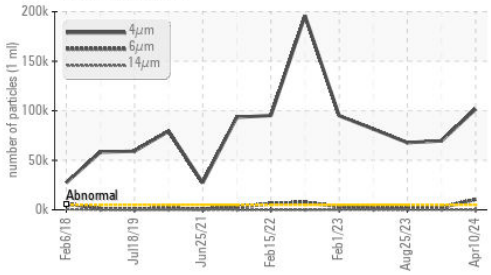
The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0196408	JR0185619	JR0173506
Sample Date		Client Info		10 Apr 2024	17 Nov 2023	25 Aug 2023
Machine Age	hrs	Client Info		8607	8607	8071
Oil Age	hrs	Client Info		3989	3639	3108
Filter Age	hrs	Client Info		886	536	1039
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Not Changd	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
PQ		ASTM D8184		16	16	10
Iron	ppm	ASTM D5185m	>20	14	9	13
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel	ppm	ASTM D5185m	>10	<1	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	1	2	<1
Lead	ppm	ASTM D5185m	>10	1	0	0
Copper	ppm	ASTM D5185m	>75	2	<1	0
Tin	ppm	ASTM D5185m	>10	1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	3	2	2
Potassium	ppm	ASTM D5185m	>20	1	<1	0
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 101667	▲ 69666	▲ 67783
Particles >6µm		ASTM D7647	>1300	▲ 10516	● 2340	1222
Particles >14µm		ASTM D7647	>160	8	48	10
Particles >21µm		ASTM D7647	>40	4	15	3
Particles >38µm		ASTM D7647	>10	0	1	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/21/10	▲ 23/18/13	▲ 23/17/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		0	0	<1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		1	<1	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m		3	0	0
Calcium	ppm	ASTM D5185m		57	4	<1
Phosphorus	ppm	ASTM D5185m	827	579	578	529
Zinc	ppm	ASTM D5185m	0	19	0	1
Sulfur	ppm	ASTM D5185m	13	47	0	56
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.26	0.20	0.25
Visc @ 40°C	cSt	ASTM D445	47	45.9	45.9	45.9

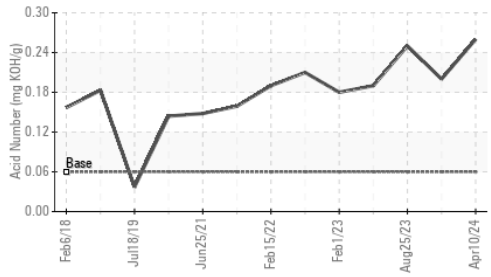
Particle Count



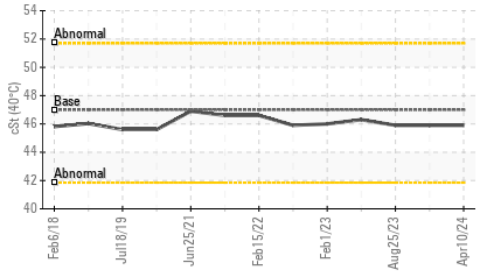
Particle Trend



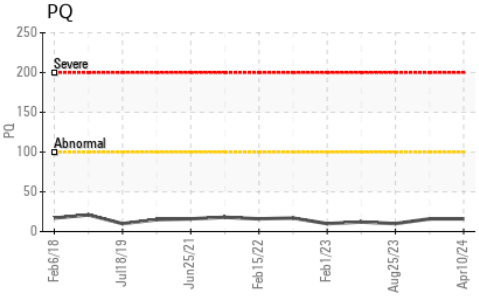
Acid Number



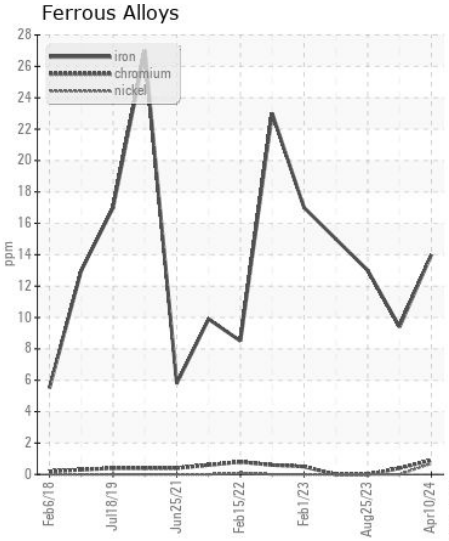
Viscosity @ 40°C



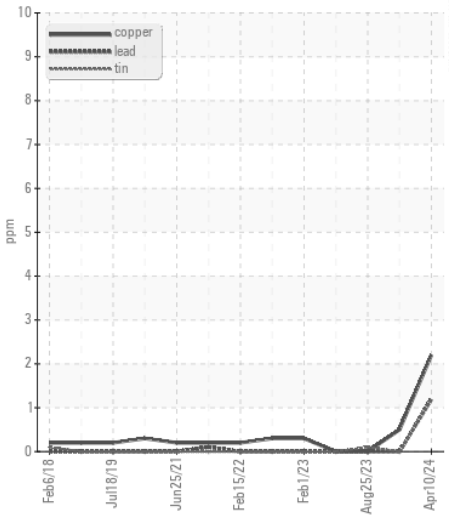
PQ



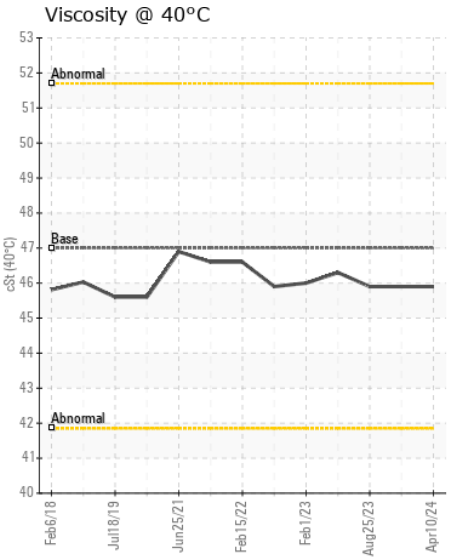
Ferrous Alloys



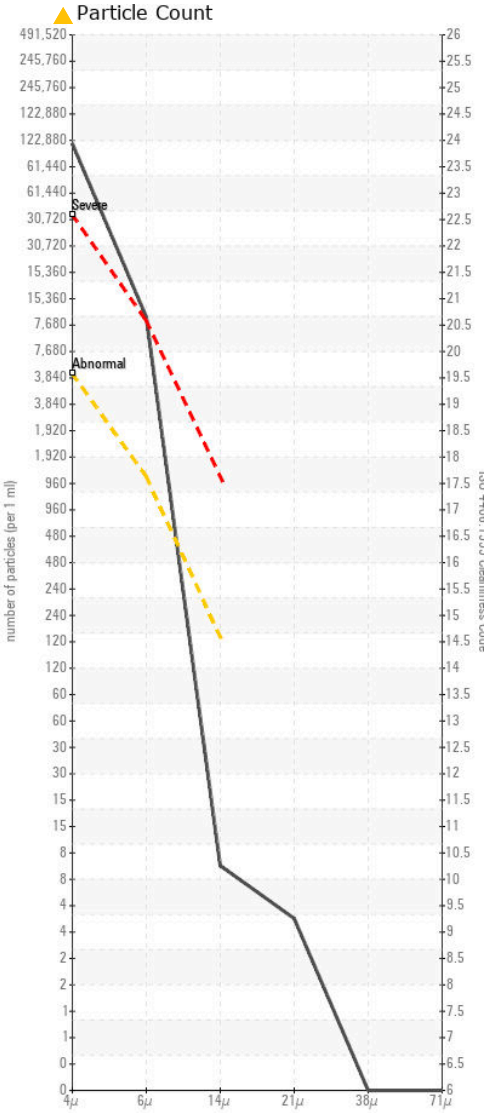
Non-ferrous Metals



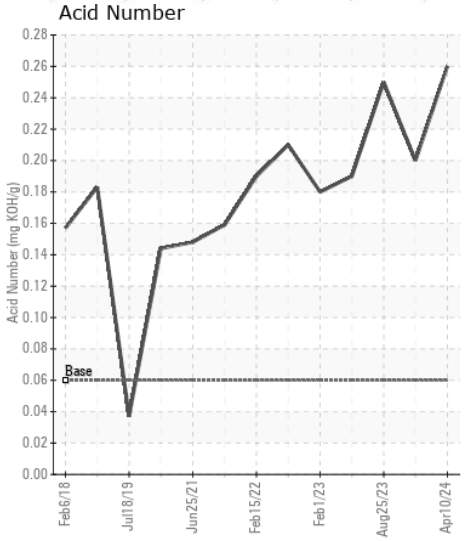
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0196408
Lab Number : 06147221
Unique Number : 10977299
Test Package : CONST (Additional Tests: PQ)

Received : 12 Apr 2024
Tested : 15 Apr 2024
Diagnosed : 16 Apr 2024 - Don Baldridge

Certificate L2367

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)