



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**IRIG [6697448]**

Machine Id  
**ACCUMULATOR RESERVOIR IRIG-ACU-ACUM-2301 ACCUMULATOR RESERVOIR**

Component  
**Hydraulic System**

Fluid  
**MOBIL DTE 10 EXCEL 32 (350 GAL)**

**RECOMMENDATION**

We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>HLC0003034</b>	HLC0003041	HLC0003039
Sample Date		Client Info		<b>16 Mar 2024</b>	08 Feb 2024	01 Jan 2024
Machine Age	days	Client Info		<b>0</b>	0	0
Oil Age	days	Client Info		<b>0</b>	0	0
Filter Age	days	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	Changed
Sample Status				<b>ABNORMAL</b>	ATTENTION	ABNORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>6</b>	4	3
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>3</b>	3	2
Tin	ppm	ASTM D5185m	>20	<b>1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

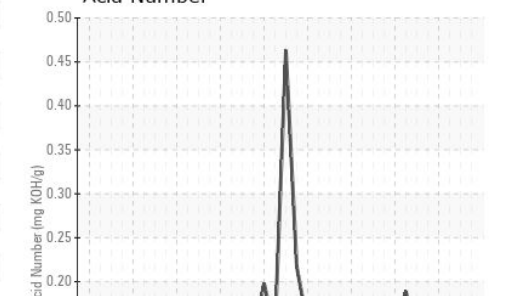
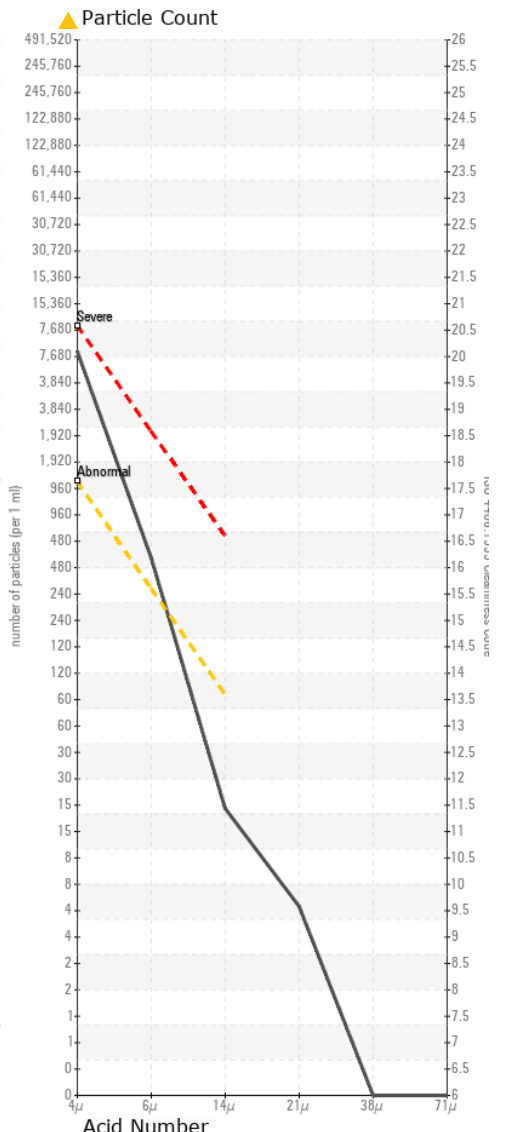
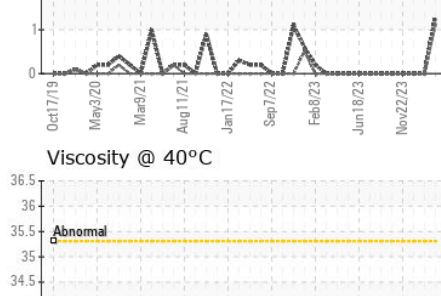
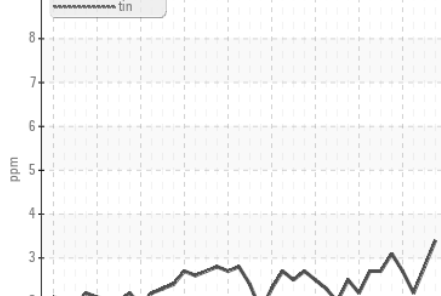
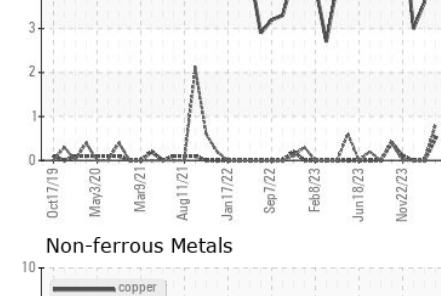
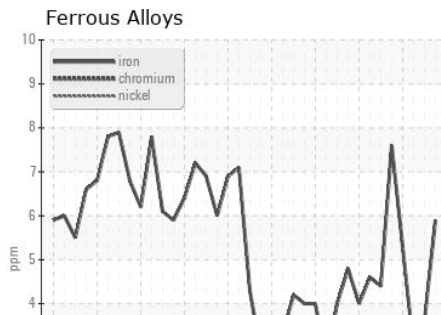
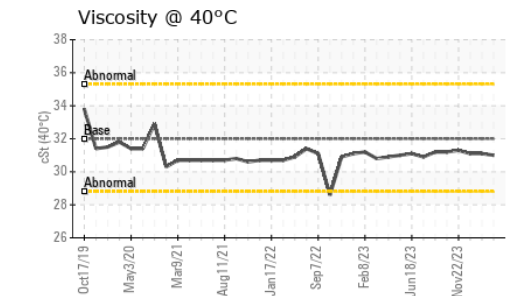
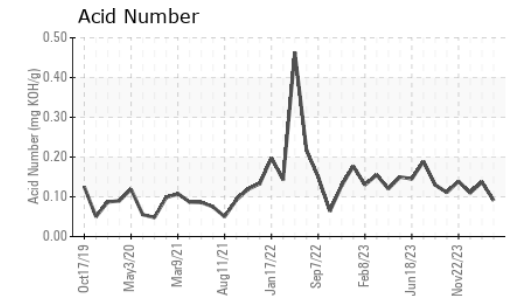
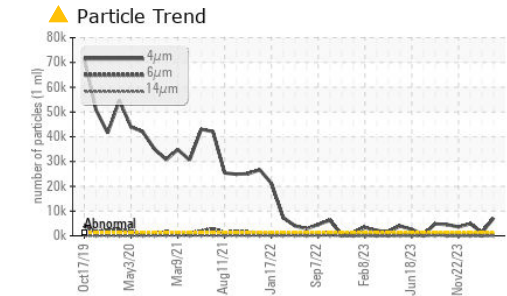
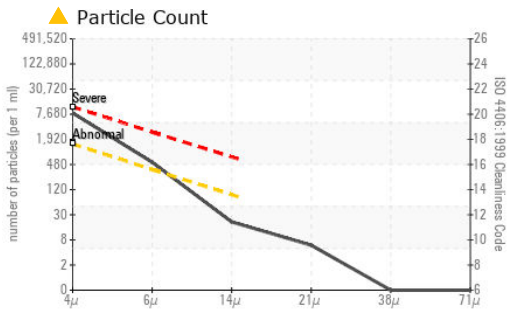
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	1	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	2
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>1300	<b>7155</b>	1329	4875
Particles >6µm		ASTM D7647	>320	<b>478</b>	113	322
Particles >14µm		ASTM D7647	>80	<b>18</b>	8	17
Particles >21µm		ASTM D7647	>20	<b>5</b>	2	6
Particles >38µm		ASTM D7647	>4	<b>0</b>	0	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>17/15/13	<b>20/16/11</b>	18/14/10	19/16/11
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>3</b>	6	6
Boron	ppm	ASTM D5185m		<b>1</b>	0	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>1</b>	0	0
Calcium	ppm	ASTM D5185m	120	<b>101</b>	89	74
Phosphorus	ppm	ASTM D5185m	475	<b>462</b>	418	392
Zinc	ppm	ASTM D5185m		<b>45</b>	35	12
Sulfur	ppm	ASTM D5185m	1275	<b>1832</b>	1200	1012
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.091</b>	0.137	0.11
Visc @ 40°C	cSt	ASTM D445	32	<b>31.0</b>	31.1	31.1



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : HLC0003034  
**Lab Number** : 06147283  
**Unique Number** : 10977361  
**Test Package** : IND 2  
**Received** : 12 Apr 2024  
**Tested** : 15 Apr 2024  
**Diagnosed** : 15 Apr 2024 - Wes Davis

**HILCORP EXPLORATION ALASKA - MILNE POINT**  
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Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)