

Machine Id INGERSOLL RAND CALHOUN CENTER 2 Component Compressor Fluid SULLAIR SULLUBE (20 GAL)

SULLAIN SULLUDE (20 GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		CCSI2014270	CCSI2006380	
We recommend you service the filters on this component. Resample at the next service interval to monitor.	Sample Date		Client Info		14 Mar 2024	08 Sep 2022	
	Machine Age	hrs	Client Info		85559	82242	
	Oil Age	hrs	Client Info		5000	300	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Not Changd	Not Changd	
	Filter Changed		Client Info		N/A	N/A	
	Sample Status				ABNORMAL	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>50	3	<1	
	Chromium	ppm	ASTM D5185m	>10	<1	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		1	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>25	1	0	
	Lead	ppm	ASTM D5185m		1	<1	
	Copper	ppm	ASTM D5185m		<1	<1	
	Tin	ppm	ASTM D5185m		1	<1	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	LIGHT	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	1	2	
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185m		3	2	
	Water		WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647	>10000	<u> </u>	🔺 139181	
	Particles >6µm		ASTM D7647	>2500	A 3006	🔺 34892	
	Particles >14µm		ASTM D7647	>320	81	🔺 1858	
	Particles >21µm		ASTM D7647		15	4 17	
	Particles >38µm		ASTM D7647	>20	1	12	
	Particles >71µm		ASTM D7647	>4	0	0	
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	A 22/19/14	▲ 24/22/18	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		19	10	
	Boron	ppm	ASTM D5185m		0	2	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m	745	617	561	
	Molybdenum	ppm	ASTM D5185m	0.0	<1	<1	
	Manganese	ppm	ASTM D5185m		<1	0	
	Magnesium	ppm	ASTM D5185m	0.0	<1	0	
	Calcium	ppm	ASTM D5185m	1	6	5	
	Phosphorus	ppm	ASTM D5185m	3	4	2	
	Zinc	ppm	ASTM D5185m		2	1	
	Culture			0.4.0	007	005	

Sulfur

295

0.226

41.0

267

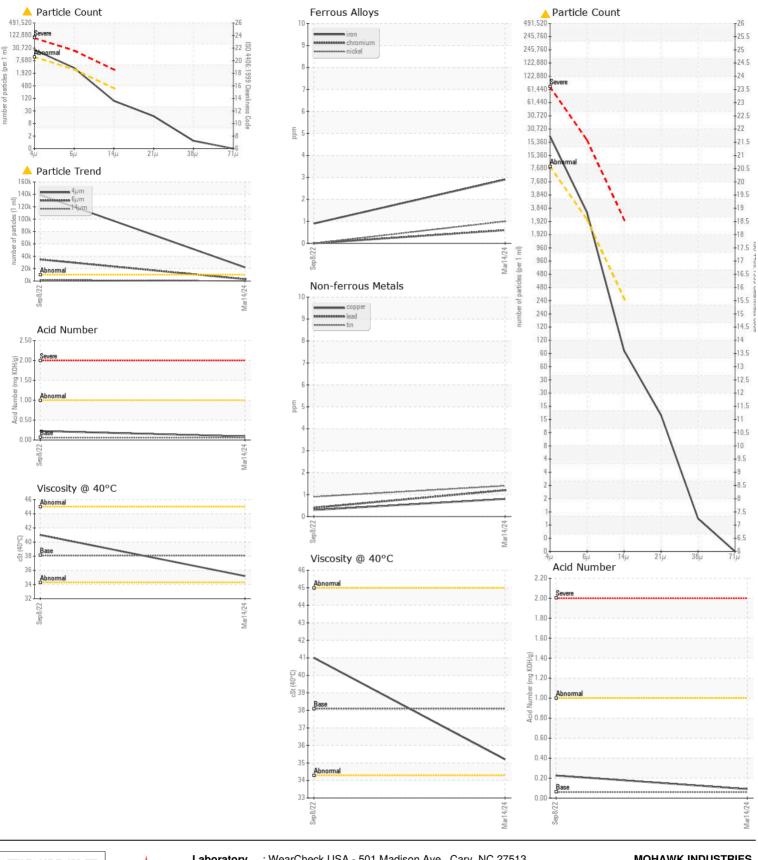
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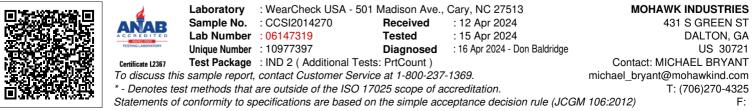
35.2

ppm ASTM D5185m 240

 Acid Number (AN)
 mg KOH/g
 ASTM D8045
 .06

 Visc @ 40°C
 cSt
 ASTM D445
 38.1





Contact/Location: MICHAEL BRYANT - MOHDALGA Page 2 of 2