

Machine Id **MV FRAN C** Component **Port Reduction Gear** Fluid **SHELL ROTELLA T 15W40 (6 GAL)**

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

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The copper level is abnormal. Bearing and/or bushing wear is indicated.

CONTAMINATION

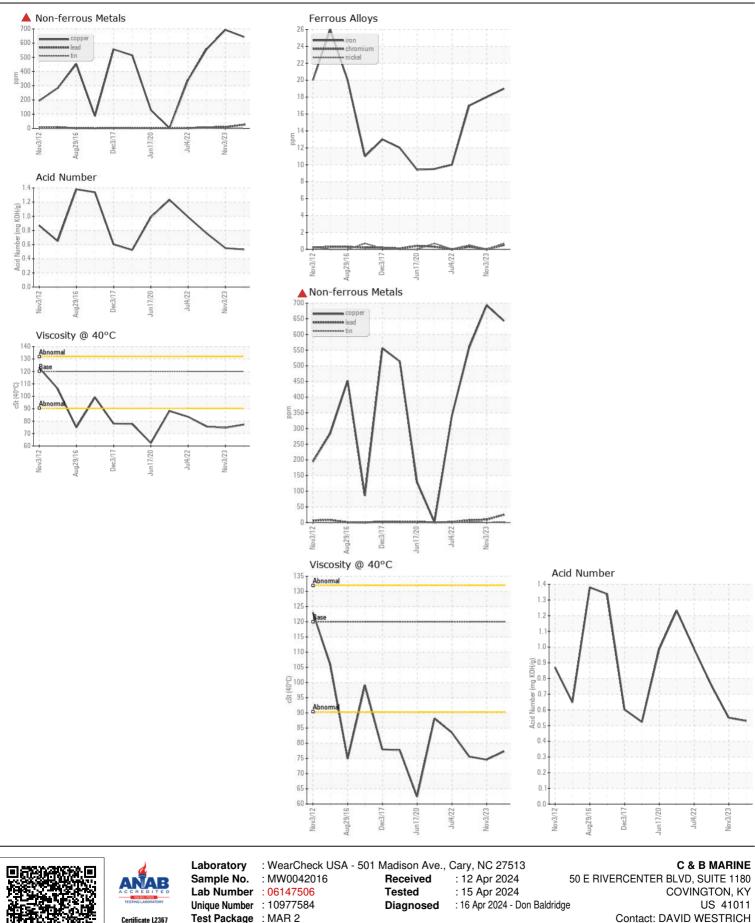
There is no indication of any contamination in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid.

Sample DateClient InfoIO 5 Apr 202403 Nov 202305 Jul 2023Machine AgehrsClient InfoIO72797309075Oil AgehrsClient Info20001000500Filter AgehrsClient InfoIOChangedChangedOil ChangedClient InfoChangedChangedChangedFilter ChangedClient InfoChangedChangedChangedSample StatusClient InfoInfoSEVERESEVEREIronppmASTM D5185m<>100191817ChromiumppmASTM D5185m<>100<10<1NickelppmASTM D5185m<>100<10<1SilverppmASTM D5185m<>100<10<1AuminumppmASTM D5185m<>1002298CopperppmASTM D5185m<>100100<1VaaduumppmASTM D5185m<>100100<1White Metalscalar*VisualNONENONENONESiliconppmASTM D5185m<>50778PotassiumppmASTM D5185m<>22218WaterwisualNONENONENONENONESiliconppmASTM D5185m<>50778PotassiumppmASTM D5185m<>22218WaterwisualNONENONENONENONESiliconppm							
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ChromiumppmASTM D5185m>10<1	Sample Status				SEVERE	SEVERE	ABNORMAL
ChromiumppmASTM D5185m>10<1				450		40	47
NickelppmASTM D5185m>10<1	-						
TitaniumppmASTM D5185m<1							
Silver ppm ASTM D5185m <1				>10			
Aluminum ppm ASTM D5185m >25 2 2 7 Lead ppm ASTM D5185m >100 25 9 8 Copper ppm ASTM D5185m >100 1 0 2 Vanadium ppm ASTM D5185m >10 NONE NONE NONE NONE NONE Yellow Metal scalar *Visual NONE NONE NONE NONE NONE Silicon ppm ASTM D5185m >20 2 1 8 Water W WC Method >0.1 NEG NORE NORE Sada/ *Visual NONE NONE NONE NONE NORE NORE Appearance							
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Sodium ppm ASTM D5185m 1 2 3 Boron ppm ASTM D5185m 316 291 381 342 Barium ppm ASTM D5185m 0.0 0 0 0 Molybdenum ppm ASTM D5185m 1.2 98 109 100 Manganese ppm ASTM D5185m 1.2 98 109 2 Magnesium ppm ASTM D5185m 24 622 617 653 Calcium ppm ASTM D5185m 2292 1568 1513 1470 Phosphorus ppm ASTM D5185m 1064 894 855 875 Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.555 0.757	Emulsified Water			>0.1	NEG		NEG
Boron ppm ASTM D5185m 316 291 381 342 Barium ppm ASTM D5185m 0.0 0 0 0 Molybdenum ppm ASTM D5185m 1.2 98 109 100 Manganese ppm ASTM D5185m 1.2 98 622 617 653 Calcium ppm ASTM D5185m 24 622 617 653 Phosphorus ppm ASTM D5185m 2292 1568 1513 1470 Phosphorus ppm ASTM D5185m 1064 894 855 875 Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.55 0.757							
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Molybdenum ppm ASTM D5185m 1.2 98 109 100 Manganese ppm ASTM D5185m 1.2 98 0 2 Magnesium ppm ASTM D5185m 24 622 617 653 Calcium ppm ASTM D5185m 2292 1568 1513 1470 Phosphorus ppm ASTM D5185m 1064 894 855 875 Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.555 0.757	Boron	ppm	ASTM D5185m	316	291	381	342
Manganese ppm ASTM D5185m <1	Barium	ppm	ASTM D5185m	0.0	0	0	0
Magnesium ppm ASTM D5185m 24 622 617 653 Calcium ppm ASTM D5185m 2292 1568 1513 1470 Phosphorus ppm ASTM D5185m 1064 894 855 875 Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.55 0.757	Molybdenum	ppm	ASTM D5185m	1.2	98	109	100
Calcium ppm ASTM D5185m 2292 1568 1513 1470 Phosphorus ppm ASTM D5185m 1064 894 855 875 Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.555 0.757	Manganese	ppm	ASTM D5185m		<1	0	2
Phosphorus ppm ASTM D5185m 1064 894 855 875 Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.555 0.757	Magnesium	ppm	ASTM D5185m	24	622	617	653
Zinc ppm ASTM D5185m 1160 1072 1020 1005 Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.55 0.757	Calcium	ppm	ASTM D5185m	2292	1568	1513	1470
Sulfur ppm ASTM D5185m 4996 3513 3086 3531 Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.55 0.757	Phosphorus	ppm	ASTM D5185m	1064	894	855	875
Acid Number (AN) mg KOH/g ASTM D8045 0.53 0.55 0.757	Zinc	ppm	ASTM D5185m	1160	1072	1020	1005
	Sulfur	ppm	ASTM D5185m	4996	3513	3086	3531
Visc @ 40°C cSt ASTM D445 120. 77.3 74.6 75.6	Acid Number (AN)	mg KOH/g	ASTM D8045		0.53	0.55	0.757
	Visc @ 40°C	cSt	ASTM D445	120.	77.3	74.6	75.6

Contact/Location: DAVID WESTRICH - CBMMEL



To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: DAVID WESTRICH - CBMMEL

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