



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 350LC 1FFDDR70EMF940972
 Component
Left Final Drive
 Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0206824	JR0192536	JR0177954
Sample Date		Client Info		10 Apr 2024	28 Nov 2023	25 Jul 2023
Machine Age	hrs	Client Info		3495	3135	2543
Oil Age	hrs	Client Info		1354	1586	500
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changed	Not Changed	Not Changed
Filter Changed		Client Info		Not Changed	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184		125	8	12
Iron	ppm	ASTM D5185m	>500	261	0	3
Chromium	ppm	ASTM D5185m	>10	3	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	12	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	2	0	0
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

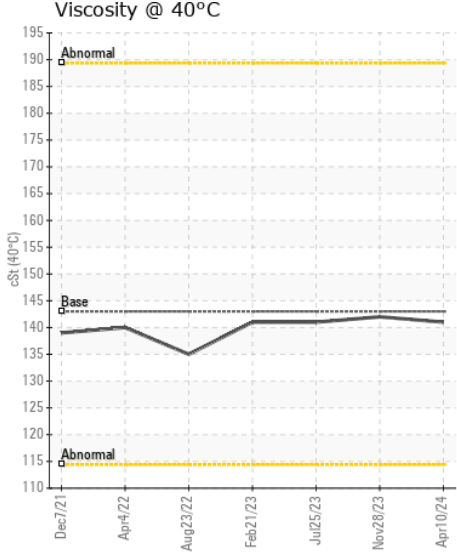
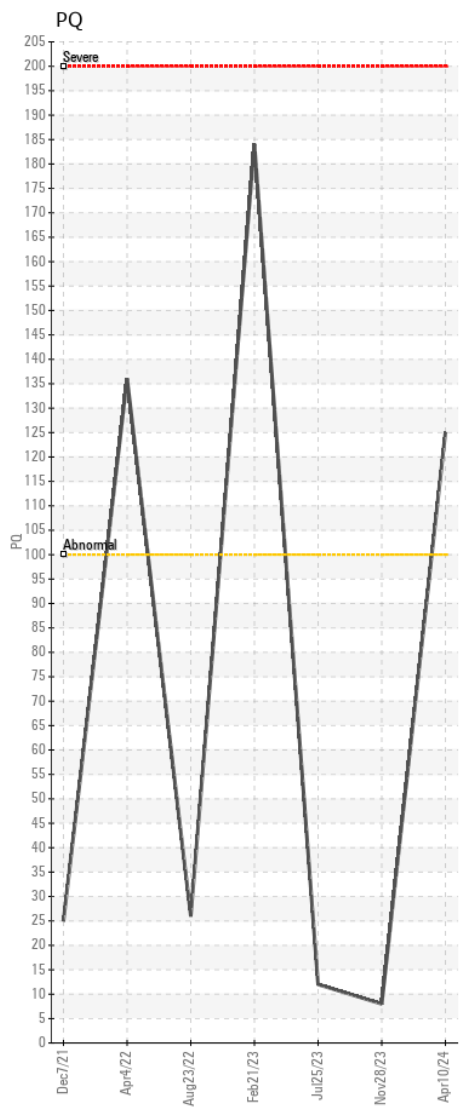
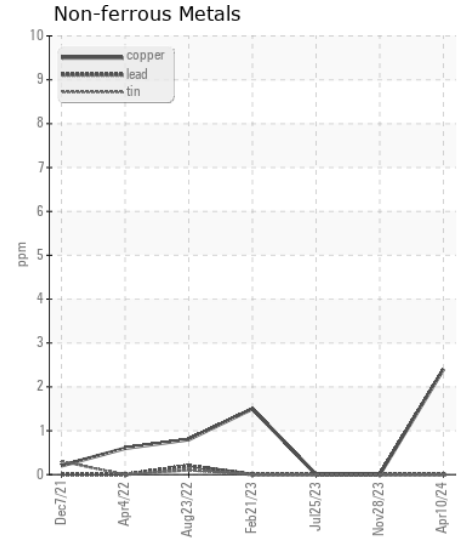
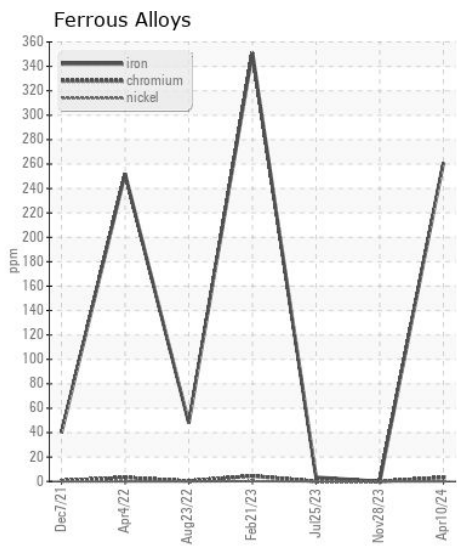
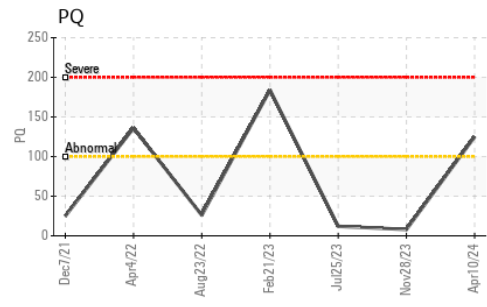
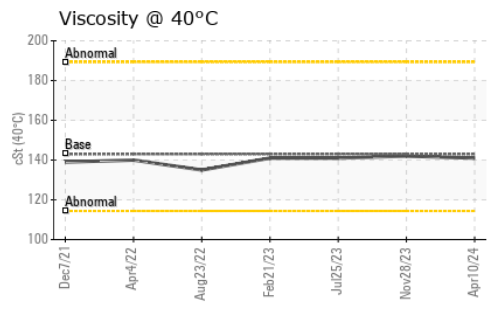
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	61	1	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	2	<1	<1
Boron	ppm	ASTM D5185m	400	44	1	17
Barium	ppm	ASTM D5185m	200	<1	0	0
Molybdenum	ppm	ASTM D5185m	12	<1	0	<1
Manganese	ppm	ASTM D5185m		4	<1	0
Magnesium	ppm	ASTM D5185m	12	3	2	0
Calcium	ppm	ASTM D5185m	150	74	8	1
Phosphorus	ppm	ASTM D5185m	1650	998	316	491
Zinc	ppm	ASTM D5185m	125	19	0	0
Sulfur	ppm	ASTM D5185m	22500	23689	18489	24013
Visc @ 40°C	cSt	ASTM D445	143	141	142	141



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0206824 **Received** : 12 Apr 2024
Lab Number : 06147633 **Tested** : 15 Apr 2024
Unique Number : 10977711 **Diagnosed** : 16 Apr 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)