

WEAR SEVERE CONTAMINATION NORMAL FLUID CONDITION NORMAL

Machine Id VPA050857 - OUTDRIVE Component Port Gearbox Fluid GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Gear wear is indicated.

CONTAMINATION

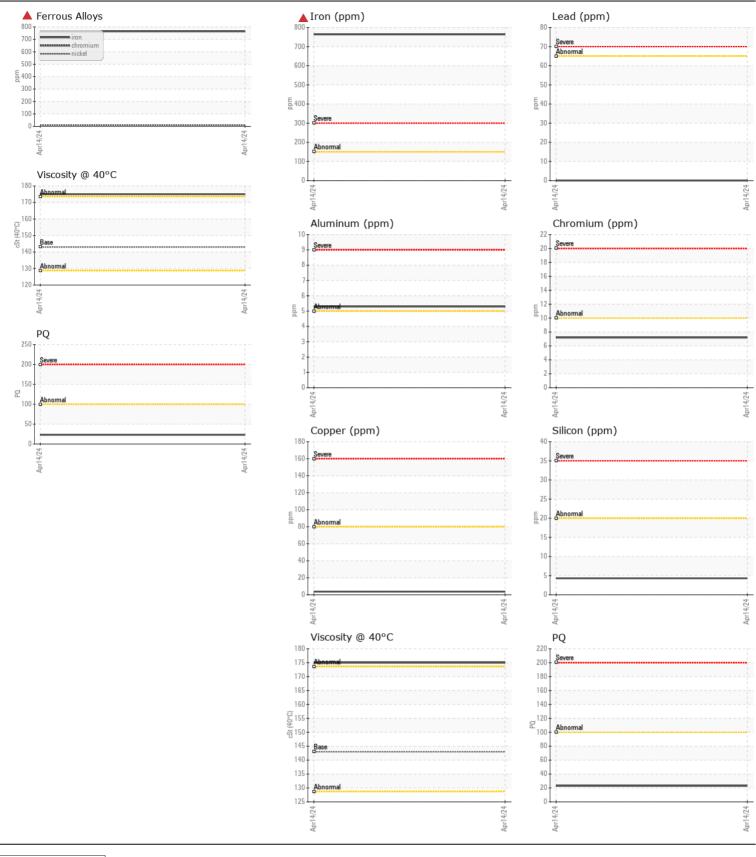
There is no indication of any contamination in the oil.

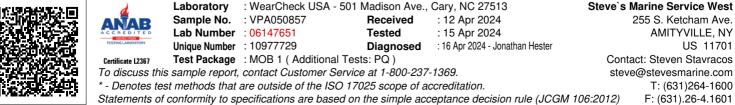
FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--------------------|--------|----------------------------|--------------|---|----------|----------|
| Sample Number | | Client Info | | VPA050857 | | |
| Sample Date | | Client Info | | 14 Apr 2024 | | |
| Machine Age | hrs | Client Info | | 0 | | |
| Oil Age | hrs | Client Info | | 0 | | |
| Filter Age | hrs | Client Info | | 0 | | |
| Oil Changed | | Client Info | | N/A | | |
| Filter Changed | | Client Info | | N/A | | |
| Sample Status | | | | SEVERE | | |
| PQ | | ASTM D8184 | | | | |
| | | | 150 | 23 | | |
| Iron | ppm | ASTM D5185m | >150 | | | |
| Chromium | ppm | ASTM D5185m | >10 | 7 | | |
| Nickel | ppm | ASTM D5185m | >10 | 4 | | |
| Titanium Silver | ppm | ASTM D5185m | | 0 | | |
| | ppm | ASTM D5185m | 5 | 0 | | |
| Aluminum | ppm | ASTM D5185m | >5 | 5 | | |
| Lead | ppm | ASTM D5185m | >65 | 0 | | |
| Copper | ppm | ASTM D5185m | >80 | 4 | | |
| Tin | ppm | ASTM D5185m | >8 | <1 | | |
| Vanadium | ppm | ASTM D5185m | NONE | 0 | | |
| White Metal | scalar | *Visual | NONE | NONE | | |
| Yellow Metal | scalar | *Visual | NONE | NONE | | |
| Silicon | ppm | ASTM D5185m | >20 | 4 | | |
| Potassium | ppm | ASTM D5185m | >20 | 0 | | |
| Water | | WC Method | >0.2 | NEG | | |
| Silt | scalar | *Visual | NONE | NONE | | |
| Debris | scalar | *Visual | NONE | NONE | | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| Appearance | scalar | *Visual | NORML | NORML | | |
| Odor | scalar | *Visual | NORML | NORML | | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | | |
| 0 | | | 470 | • | | |
| Sodium | ppm | ASTM D5185m | >170 | 21 | | |
| Boron | ppm | ASTM D5185m | 400 | 155 | | |
| Barium | ppm | ASTM D5185m | 200 | 0 | | |
| Molybdenum | ppm | ASTM D5185m | 12 | <1 | | |
| Manganese | ppm | ASTM D5185m | 10 | 4 | | |
| Magnesium | ppm | ASTM D5185m | 12 | 4 | | |
| Calcium | ppm | ASTM D5185m | 150 | 56 | | |
| Phosphorus Zinc | ppm | ASTM D5185m | 1650 | 1499 | | |
| Sulfur | ppm | ASTM D5185m ASTM D5185m | 125 22500 | 50 29454 | | |
| | ppm | | | 29454 | | |
| Visc @ 40°C | cSt | ASTM D445 | 143 | 175 | | |

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