

WEAR NORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

MIXERS [MIXERS] M223

Component Diesel Engine

KENDALL 15W40 (9 GAL)

KLINDALL IJWHU (J GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		PCA0109794	LP0001112	LP0000106
	Sample Date		Client Info		08 Apr 2024	16 Nov 2023	31 Jul 2023
	Machine Age	hrs	Client Info		3042	2392	1841
	Oil Age	hrs	Client Info		600	600	600
	Filter Age	hrs	Client Info		600	600	600
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>100	10	10	15
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
	Nickel	ppm	ASTM D5185m	>4	<1	0	0
	Titanium	ppm	ASTM D5185m		1	1	2
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	3	2	2
	Lead	ppm	ASTM D5185m		<1	0	<1
	Copper	ppm	ASTM D5185m		<1	<1	1
	Tin	ppm	ASTM D5185m	>15	<1	0	0
	Vanadium	ppm	ASTM D5185m		<1	<1	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	5	3	3
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2	<1	2
	Fuel		WC Method		<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844		0.4	0.3	0.4
	Nitration	Abs/cm	*ASTM D7624		9.2	9.0	8.7
	Sulfation	Abs/.1mm	*ASTM D7415		19.0	19.3	19.0
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris Sand/Dirt	scalar	*Visual	NONE	NONE NONE	NONE NONE	NONE
	Appearance	scalar scalar	*Visual *Visual	NONE NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	4	4
The BN result indicates that there is suitable alkalinity remaining in the	Boron	ppm	ASTM D5185m		50	37	26
oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m	0.4	97	83	74
	Manganese	ppm	ASTM D5185m	077	<1	<1	<1
	Magnesium	ppm	ASTM D5185m		108	161	361
	Calcium	ppm	ASTM D5185m		2383	1992	1845
	Phosphorus	ppm	ASTM D5185m		1127	993	980
	Zinc	ppm	ASTM D5185m		1308	1291	1223
	Sulfur	ppm	ASTM D5185m		4202	3761	4017
	Oxidation	Abs/.1mm	*ASTM D7414	>20	14.4	15.0	14.7

Base Number (BN) mg KOH/g ASTM D2896

ASTM D445

Visc @ 100°C cSt

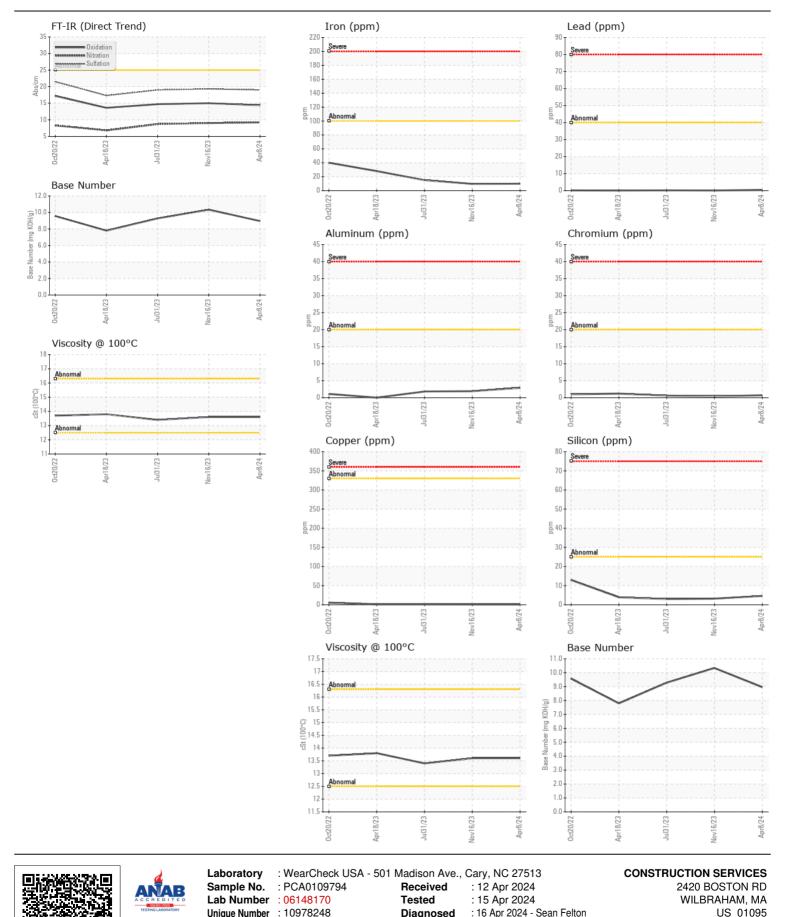
13.6

10.34 9.28

13.4

8.96

13.6



Unique Number
: 10978248
Diagnosed
: 16 Apr 2024 - Sean Felton

Certificate 12367
Test Package
: MOB 2
Official Control of Con

Submitted By: Michael Dupuis Page 2 of 2

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