| | | | | WEAR | | NORMAL | | |
|---|-------------------------------|----------|---------------|-----------------|-------------|-------------|-------------|--|
| | | | CONTAMINATION | | | NORMAL | | |
| OIL ANALYSIS REPORT | OIL ANALYSIS REPORT | | | FLUID CONDITION | | | NORMAL | |
| Ärea | | | | | | | | |
| KEMP QUARRIES / BCS - STILLWELL [70210] CRSH042 Component Diesel Engine | | | | | | | | |
| PETRO CANADA DURON SHP | 15W40 (G | AL) | | | | | | |
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 | |
| | Sample Number | 00101 | Client Info | LIIIIUADII | PCA0109277 | PCA0038182 | , | |
| Resample at the next service interval to monitor. (Customer Sample | Sample Date | | Client Info | | 03 Apr 2024 | 01 Jul 2021 | 26 Mar 2021 | |
| Comment: Changed fluid and filters) | Machine Age | hrs | Client Info | | 956 | 10762 | 10363 | |
| | Oil Age | hrs | Client Info | | 956 | 0 | 0 | |
| | Filter Age | hrs | Client Info | | 0 | 0 | 0 | |
| | Oil Changed | | Client Info | | Changed | Changed | Changed | |
| | Filter Changed | | Client Info | | Changed | Changed | Changed | |
| | Sample Status | | | | NORMAL | SEVERE | NORMAL | |
| WEAR | Iron | ppm | ASTM D5185m | >100 | 51 | ▲ 220 | 8 | |
| | Chromium | ppm | ASTM D5185m | | 4 | ▲ 20 | <1 | |
| All component wear rates are normal. | Nickel | ppm | ASTM D5185m | | <1 | <1 | 0 | |
| | Titanium | ppm | ASTM D5185m | >2 | <1 | 1 | <1 | |
| | Silver | ppm | ASTM D5185m | >2 | 0 | <1 | 0 | |
| | Aluminum | ppm | ASTM D5185m | >25 | 4 | 20 | <1 | |
| | Lead | ppm | ASTM D5185m | >40 | 4 | 13 | 1 | |
| | Copper | ppm | ASTM D5185m | >330 | 28 | 91 | 6 | |
| | Tin | ppm | ASTM D5185m | >15 | 3 | 8 | 1 | |
| | Vanadium | ppm | ASTM D5185m | | 0 | <1 | 0 | |
| | White Metal | scalar | *Visual | NONE | NONE | NONE | NONE | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >25 | 49 | ▲ 251 | <1 | |
| CONTAININGTION | Potassium | ppm | ASTM D5185m | | 3 | 8 | <1 | |
| There is no indication of any contamination in the oil. | Fuel | PP | WC Method | | <1.0 | <1.0 | <1.0 | |
| | Water | | WC Method | | NEG | NEG | NEG | |
| | Glycol | | WC Method | | NEG | NEG | NEG | |
| | Soot % | % | *ASTM D7844 | >3 | 0.3 | 0.6 | 0.1 | |
| | Nitration | Abs/cm | *ASTM D7624 | >20 | 6.2 | 9.4 | 6.2 | |
| | Sulfation | Abs/.1mm | *ASTM D7415 | | 18.3 | 23 | 19.6 | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE | |
| | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML | |
| | Odor | scalar | *Visual | NORML | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 0 | 3 | 0 | |
| | Boron | ppm | ASTM D5185m | 0 | 0 | 6 | 4 | |
| The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service. | Barium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 | |
| | Molybdenum | ppm | ASTM D5185m | | 62 | 58 | 52 | |
| | Manganese | ppm | ASTM D5185m | | 2 | 6 | <1 | |
| | Magnesium | ppm | ASTM D5185m | | 940 | 862 | 814 | |
| | Calcium | ppm | ASTM D5185m | | 1292 | 2468 | 1036 | |
| | Phosphorus | ppm | ASTM D5185m | | 1049 | 968 | 916 | |
| | Zinc | ppm | ASTM D5185m | | 1193 | 1124 | 1075 | |
| | Sulfur | ppm | ASTM D5185m | | 3125 | 2495 | 2457 | |
| | Oxidation Base Number (BN) | Abs/.1mm | *ASTM D7414 | | 13.9 9 1 | 17.2 | 14.6 | |

Base Number (BN) mg KOH/g ASTM D2896 9.8

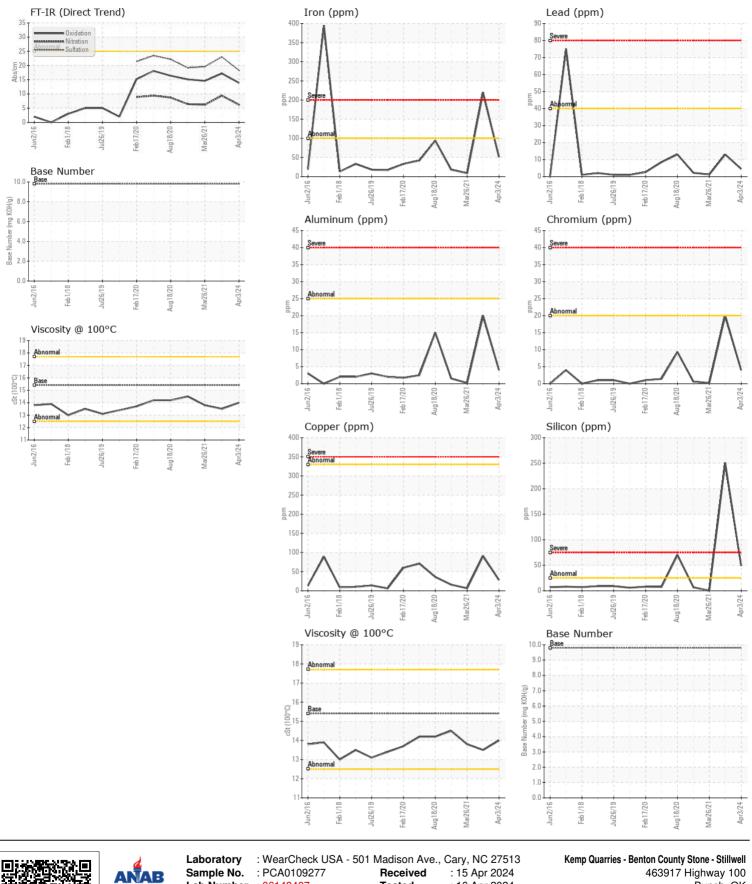
Visc @ 100°C cSt ASTM D445 15.4

13.8

9.1

14.0

----13.5



Sample No. : PCA0109277 Received 463917 Highway 100 : 15 Apr 2024 Lab Number : 06148407 Tested Bunch, OK : 16 Apr 2024 Unique Number : 10978485 Diagnosed : 17 Apr 2024 - Sean Felton US 74931 Test Package : MOB 1 (Additional Tests: TBN) Contact: Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. stilwell@bentoncountystone.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Т: F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)