

Machine Id **JOHN DEERE 1023E 1LV1023ECJJ117304** Component **Hydraulic System**

{not provided} (--- QTS)

RECOMMENDATION

We advise that you check for the source of water entry. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

WEAR

The iron level is abnormal. All other component wear rates are normal.

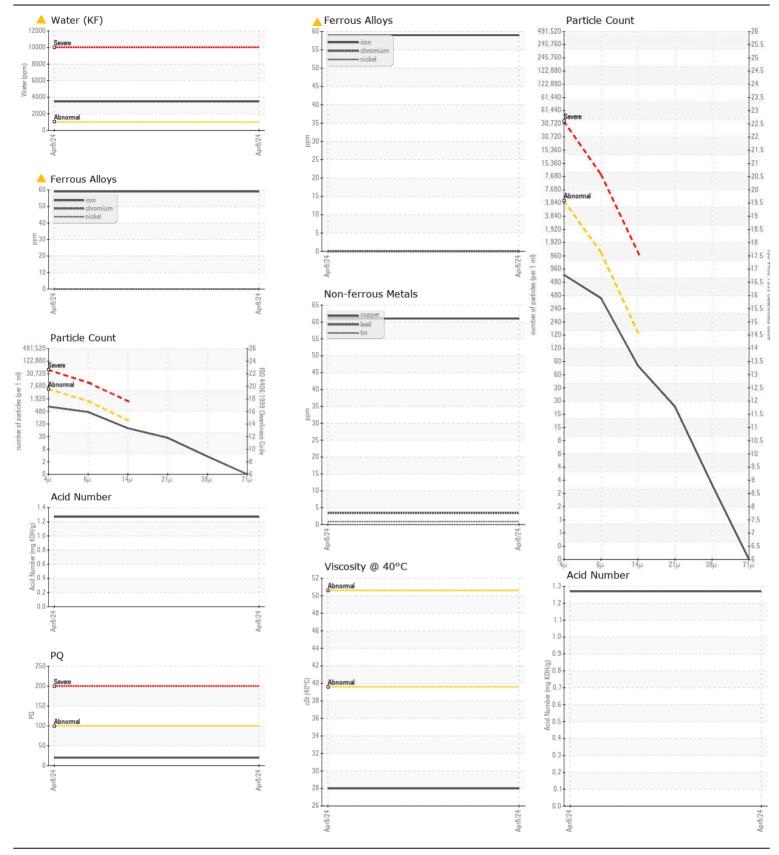
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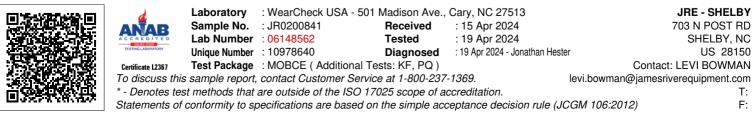
There is a moderate concentration of water present in the oil. The amount and size of particulates present in the system are acceptable.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0200841		
Sample Date		Client Info		08 Apr 2024		
Machine Age	hrs	Client Info		151		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed	1110	Client Info		N/A		
Filter Changed		Client Info		N/A		
Sample Status				ABNORMAL		
PQ		ASTM D8184		20		
Iron	ppm	ASTM D5185m	>20	<b>5</b> 9		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	3		
Copper	ppm	ASTM D5185m	>75	61		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
			NONE			
Silicon	ppm	ASTM D5185m	>20	16		
Potassium	ppm	ASTM D5185m	>20	<1		
Water	%	ASTM D6304	>0.1	<b>0.348</b>		
ppm Water	ppm	ASTM D6304	>1000	<b>A</b> 3480		
Particles >4µm		ASTM D7647	>5000	722		
Particles >6µm		ASTM D7647	>1300	393		
Particles >14µm		ASTM D7647	>160	67		
Particles >21µm		ASTM D7647	>40	23		
Particles >38µm		ASTM D7647	>10	3		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/16/13		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	0.2%		
Sodium	ppm	ASTM D5185m		4		
Boron	ppm	ASTM D5185m		3		
Barium	ppm	ASTM D5185m		1		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m		95		
Calcium	ppm	ASTM D5185m		3594		
Phosphorus	ppm	ASTM D5185m		1055		
Zinc	ppm	ASTM D5185m		1268		
Sulfur	ppm	ASTM D5185m		3914		
Acid Number (AN)	mg KOH/g	ASTM D8045		1.27		
Visc @ 40°C	cSt	ASTM D445		28.0		

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





Contact/Location: LEVI BOWMAN - JAMSHE Page 2 of 2