



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
JOHN DEERE 670P 1FF670PALPF000032
 Component
Hydraulic System
 Fluid
HITACHI HYDRAULIC SUPER EX 46HN (--- QTS)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WE0006933	WE0006361	WE0005770
Sample Date		Client Info		11 Apr 2024	24 Jan 2024	02 Nov 2023
Machine Age	hrs	Client Info		1965	0	1006
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	N/A	Not Changd
Filter Changed		Client Info		N/A	N/A	Not Changd
Sample Status				NORMAL	ABNORMAL	NORMAL

WEAR

All component wear rates are normal.

PQ		ASTM D8184	>50	16	18	11
Iron	ppm	ASTM D5185m	>32	0	2	<1
Chromium	ppm	ASTM D5185m	>9	0	<1	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>9	0	2	0
Lead	ppm	ASTM D5185m	>28	0	0	0
Copper	ppm	ASTM D5185m	>50	0	<1	1
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

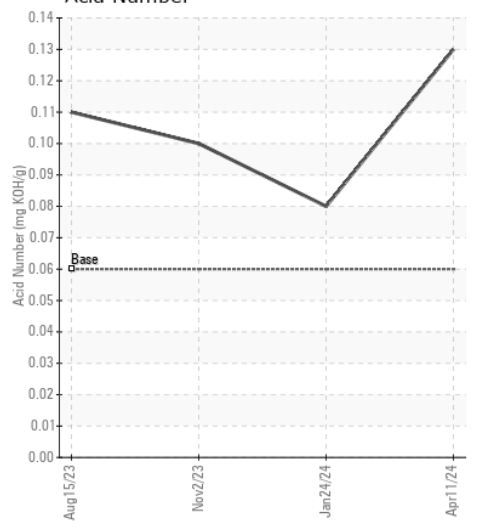
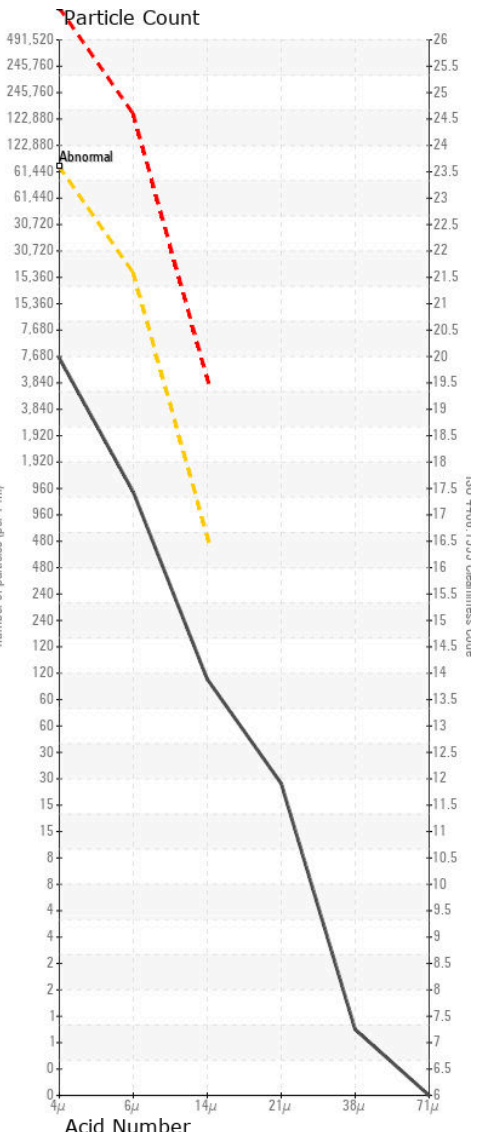
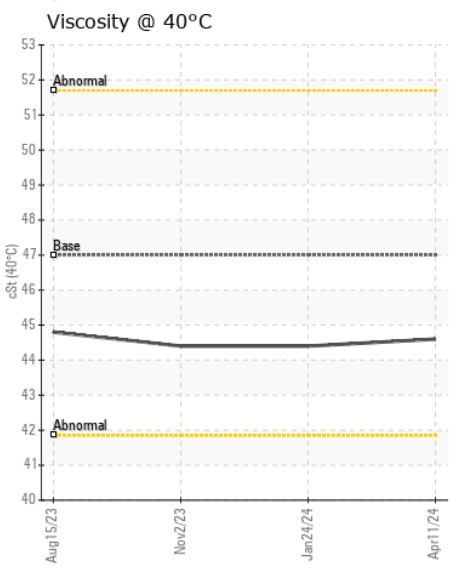
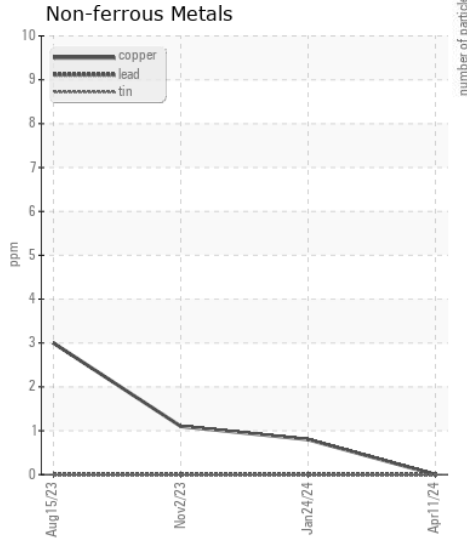
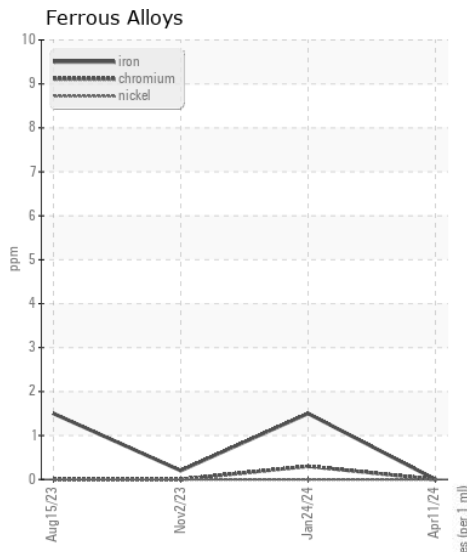
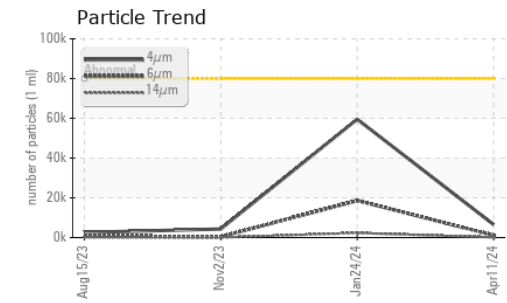
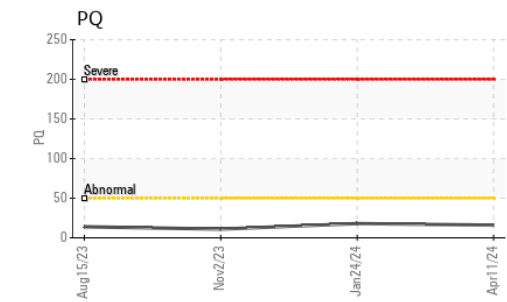
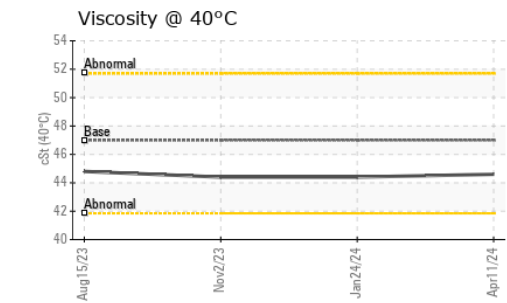
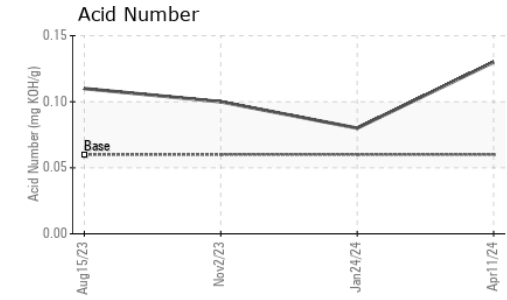
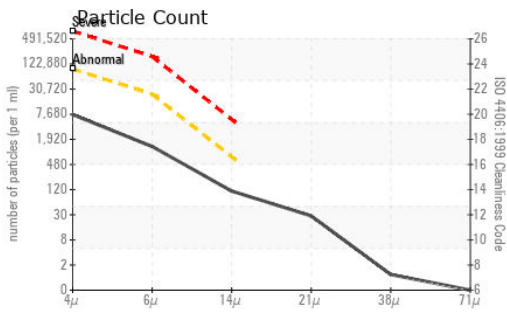
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>11	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.075	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>80000	6550	59533	4316
Particles >6µm		ASTM D7647	>20000	1134	18598	387
Particles >14µm		ASTM D7647	>640	98	▲ 2317	14
Particles >21µm		ASTM D7647	>160	25	▲ 417	2
Particles >38µm		ASTM D7647	>40	1	5	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>23/21/16	20/17/14	▲ 23/21/18	19/16/11
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>21	0	0	0
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		3	4	5
Calcium	ppm	ASTM D5185m		4	1	2
Phosphorus	ppm	ASTM D5185m	827	349	322	356
Zinc	ppm	ASTM D5185m	0	10	0	27
Sulfur	ppm	ASTM D5185m	13	1558	1366	1397
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.13	0.08	0.10
Visc @ 40°C	cSt	ASTM D445	47	44.6	44.4	44.4



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WE0006933 **Received** : 15 Apr 2024
Lab Number : 06148569 **Tested** : 16 Apr 2024
Unique Number : 10978647 **Diagnosed** : 17 Apr 2024 - Don Baldrige
Test Package : CONST (Additional Tests: PQ)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)