



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id  
**ARBURG ARBURG 4 (S/N 188982)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PTK0005482</b>	---	---
Sample Date		Client Info		<b>15 Mar 2024</b>	---	---
Machine Age	hrs	Client Info		<b>0</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Filter Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed		Client Info		<b>N/A</b>	---	---
Filter Changed		Client Info		<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>0</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---

## CONTAMINATION

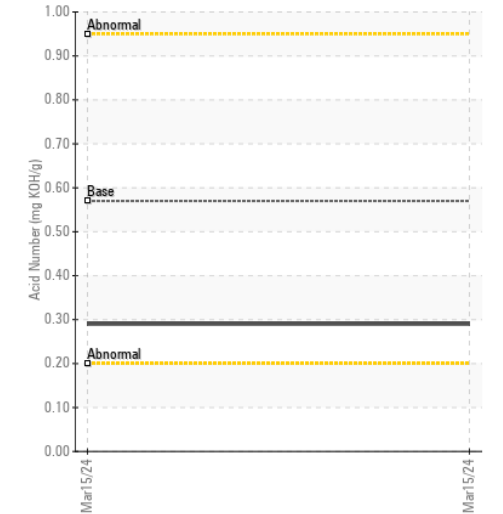
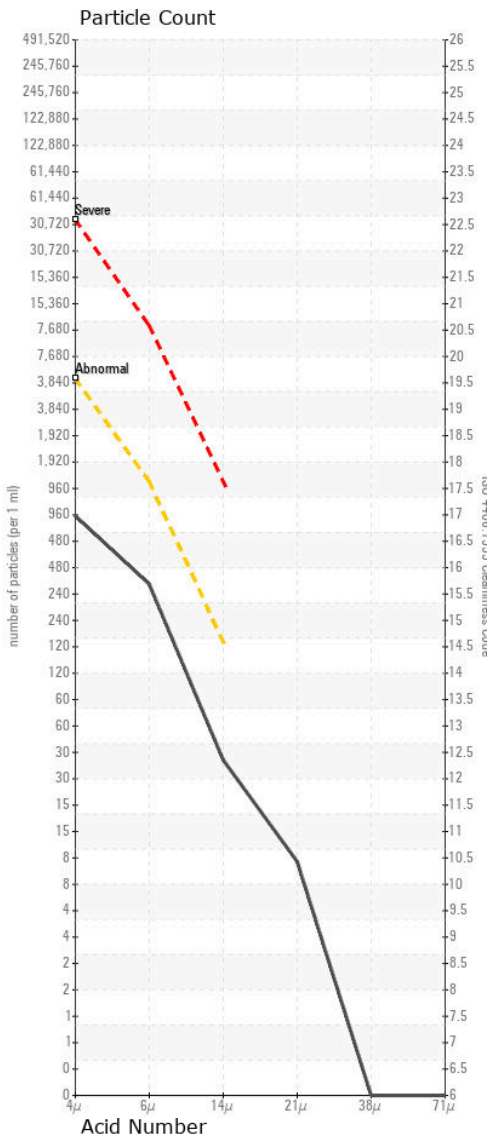
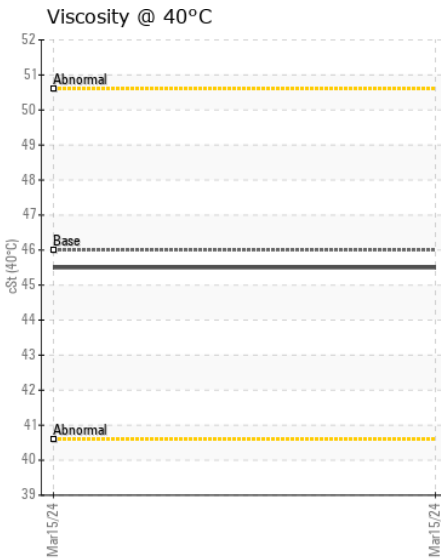
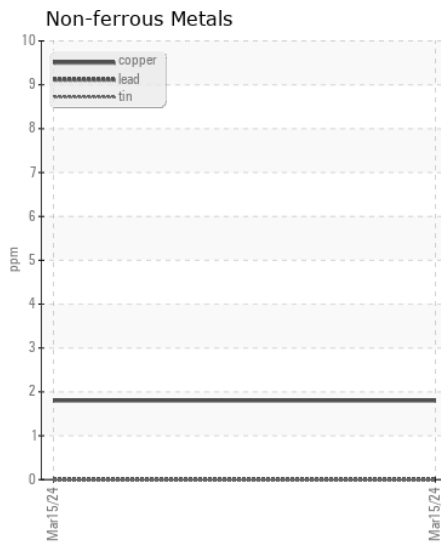
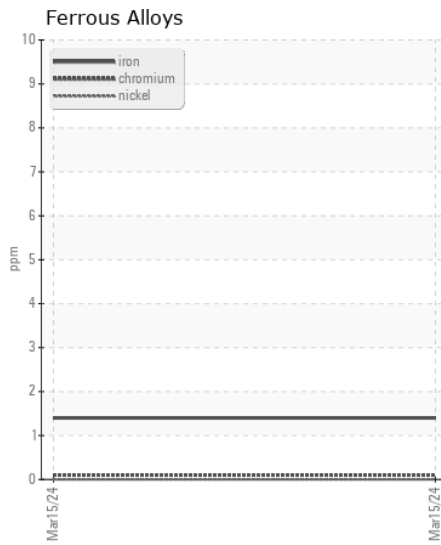
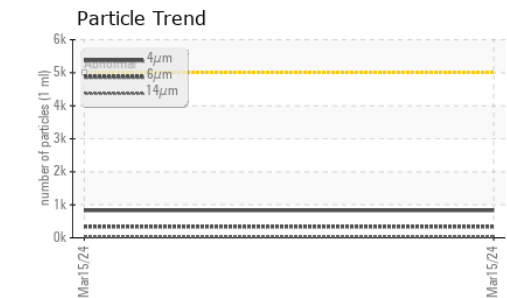
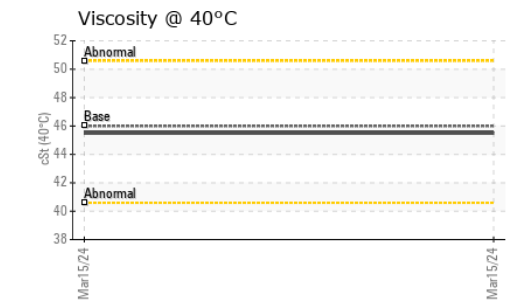
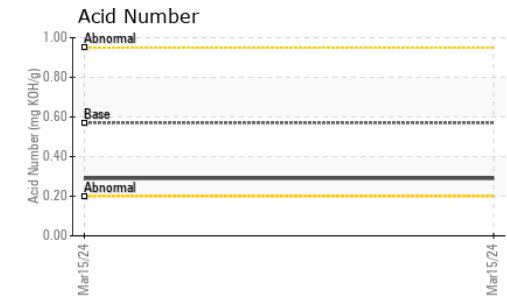
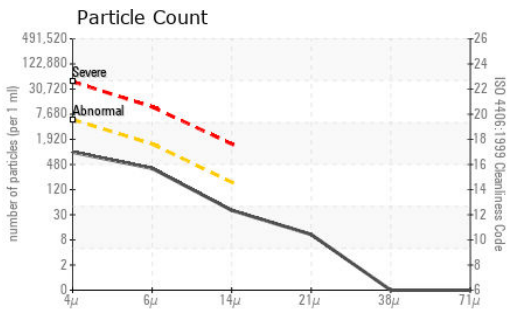
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<b>&lt;1</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	---	---
Water		WC Method	>0.1	<b>NEG</b>	---	---
Particles >4µm		ASTM D7647	>5000	<b>830</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>340</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>34</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>9</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>17/16/12</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>1</b>	---	---
Boron	ppm	ASTM D5185m	5	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	5	<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	---	---
Manganese	ppm	ASTM D5185m		<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	25	<b>8</b>	---	---
Calcium	ppm	ASTM D5185m	200	<b>32</b>	---	---
Phosphorus	ppm	ASTM D5185m	300	<b>271</b>	---	---
Zinc	ppm	ASTM D5185m	370	<b>319</b>	---	---
Sulfur	ppm	ASTM D5185m	2500	<b>1143</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	<b>0.29</b>	---	---
Visc @ 40°C	cSt	ASTM D445	46	<b>45.5</b>	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PTK0005482  
**Lab Number** : 06148625  
**Unique Number** : 10978703  
**Test Package** : MOB 2

**Received** : 15 Apr 2024  
**Tested** : 16 Apr 2024  
**Diagnosed** : 16 Apr 2024 - Wes Davis

**FEDERAL MOLDING**  
 16 LONG LAKE RD  
 MAHTOMEDI, MN  
 US 55115

Contact: STUART SHEPHERD  
 stuart.shepherd@federalplasticscorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: