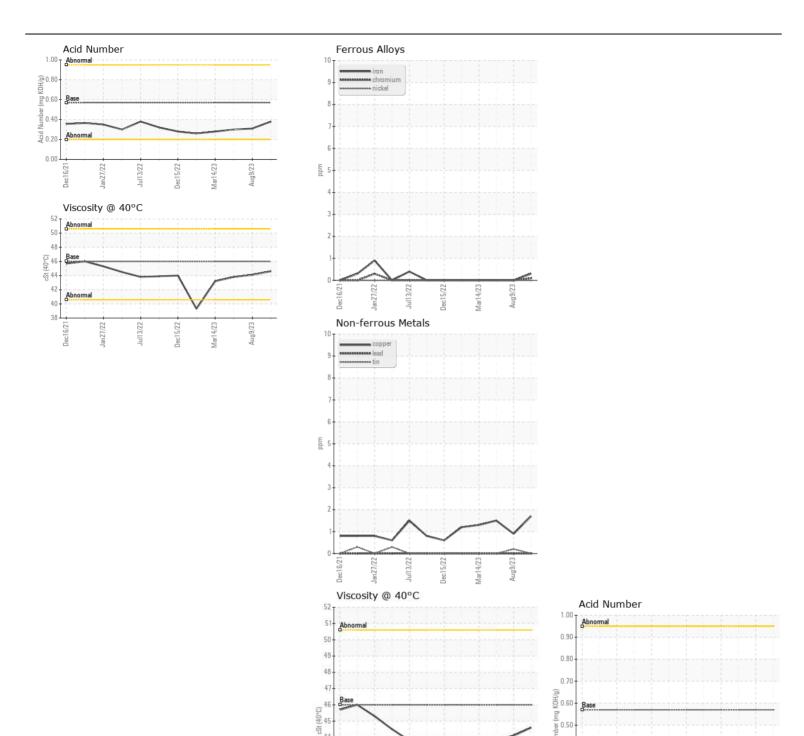
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL ABNORMAL NORMAL

Machine Id

TOSHIBA 8 (S/N 665110) Component Hydraulic System Fluid

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.	Sample Number		Client Info		PTK0005479	PTK0004683	PTK000408
	Sample Date		Client Info		15 Mar 2024	09 Aug 2023	16 Jun 202
	Machine Age	hrs	Client Info		0	0	0
	Oil Age	hrs	Client Info		0	0	0
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		N/A	N/A	N/A
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				ABNORMAL	ABNORMAL	NORMAL
WEAR	Iron	ppm	ASTM D5185m	>20	<1	0	0
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	<1	0	0
	Nickel	ppm	ASTM D5185m	>10	0	0	0
	Titanium	ppm	ASTM D5185m		0	0	0
	Silver	ppm	ASTM D5185m		0	0	0
	Aluminum	ppm	ASTM D5185m	>10	0	0	0
	Lead	ppm	ASTM D5185m	>10	0	0	0
	Copper	ppm	ASTM D5185m	>75	2	<1	2
	Tin	ppm	ASTM D5185m	>10	0	<1	0
	Vanadium	ppm	ASTM D5185m		0	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	0	<1	0
	Potassium	ppm	ASTM D5185m	>20	0	<1	0
Moderate concentration of visible dirt/debris present in the oil.	Water		WC Method	>0.1	NEG	NEG	NEG
	Particles >4µm		ASTM D7647	>5000		<u></u> 20903	17981
	Particles >6µm		ASTM D7647	>1300		187	437
	Particles >14μm		ASTM D7647	>160		5	23
	Particles >21µm		ASTM D7647	>40		0	6
	Particles >38µm		ASTM D7647	>10		0	1
	Particles >71µm		ASTM D7647	>3		0	0
	Oil Cleanliness		ISO 4406 (c)	>19/17/14		<u>^</u> 22/15/10	21/16/1
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	0
	Boron	ppm	ASTM D5185m	5	0	0	0
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m	5	0	0	2
	Molybdenum	ppm	ASTM D5185m	5	0	0	<1
	Manganese	ppm	ASTM D5185m		0	0	0
	Magnesium	ppm	ASTM D5185m	25	4	7	3
	Calcium	ppm	ASTM D5185m	200	31	41	38
	Phosphorus	ppm	ASTM D5185m	300	253	322	319
	Zinc	ppm	ASTM D5185m		300	401	402
	Sulfur	ppm		2500	868	970	800
	Acid Number (AN)	mg KOH/g		0.57	0.38	0.31	0.30
	Visc @ 40°C	cSt	ASTM D445	46	44.6	44.1	43.8







Certificate L2367

Laboratory Sample No.

: PTK0005479 Lab Number : 06148639 Unique Number : 10978717 Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Diagnosed

Mar14/23

: 17 Apr 2024 : 17 Apr 2024 - Don Baldridge

0.30 0.20 0.10

0.00

: 15 Apr 2024

16 LONG LAKE RD MAHTOMEDI, MN US 55115

FEDERAL MOLDING

Mar14/23

Contact: STUART SHEPHERD stuart.shepherd@federalplasticscorp.com

Dec15/22 -

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

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35 38

Dec16/21

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: FEDMAH [WUSCAR] 06148639 (Generated: 04/17/2024 21:40:50) Rev: 1

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