



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
ARBURG 7 (S/N 221643)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. Please specify the component make and model with your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0005480	PTK0005108	PTK0004684
Sample Date		Client Info		15 Mar 2024	24 Nov 2023	09 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<1	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	6	6	6
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

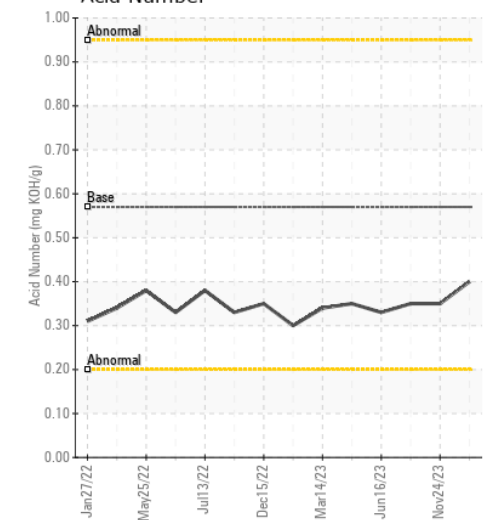
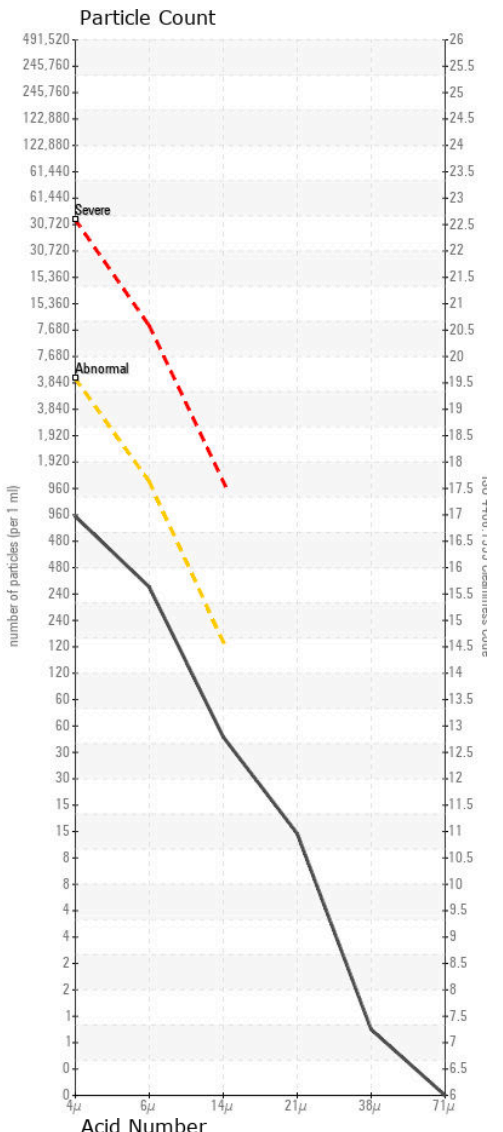
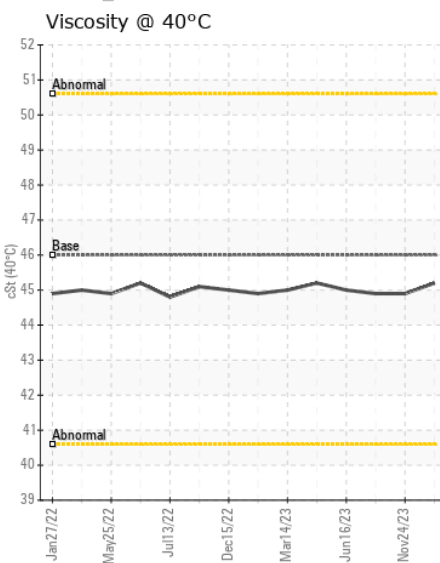
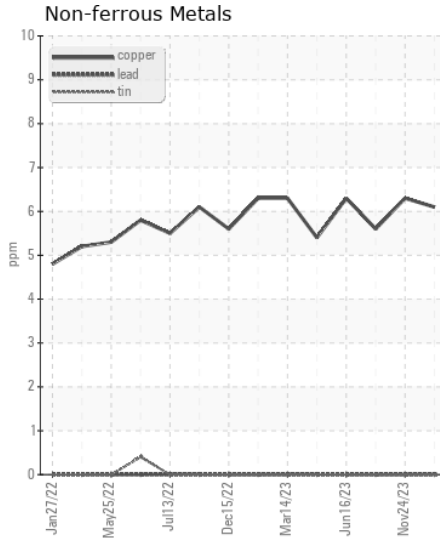
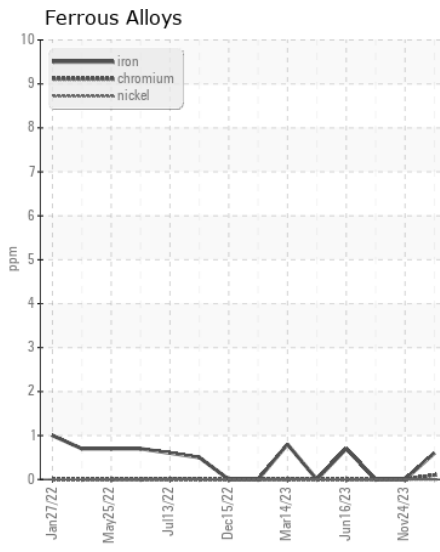
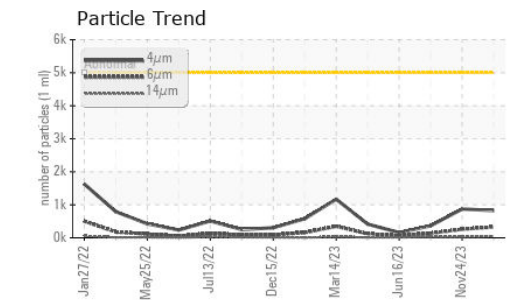
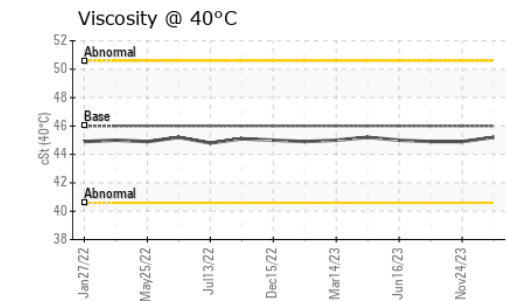
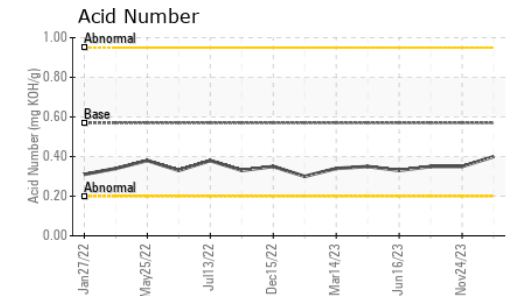
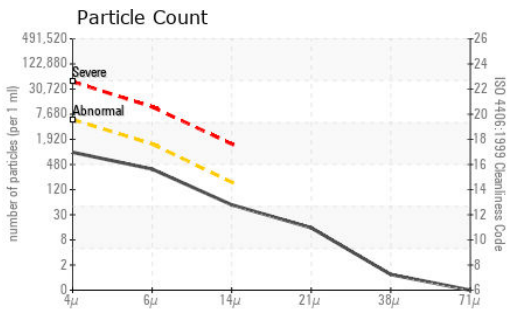
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	<1	0	<1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	825	873	365
Particles >6µm		ASTM D7647	>1300	327	258	141
Particles >14µm		ASTM D7647	>160	46	20	26
Particles >21µm		ASTM D7647	>40	13	7	11
Particles >38µm		ASTM D7647	>10	1	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	17/16/13	17/15/11	16/14/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		4	3	2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m	25	1	0	1
Calcium	ppm	ASTM D5185m	200	15	16	17
Phosphorus	ppm	ASTM D5185m	300	278	308	287
Zinc	ppm	ASTM D5185m	370	278	300	286
Sulfur	ppm	ASTM D5185m	2500	1951	1847	1701
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.40	0.35	0.35
Visc @ 40°C	cSt	ASTM D445	46	45.2	44.9	44.9



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005480
Lab Number : 06148643
Unique Number : 10978721
Test Package : MOB 2

Received : 15 Apr 2024
Tested : 16 Apr 2024
Diagnosed : 16 Apr 2024 - Wes Davis

FEDERAL MOLDING
 16 LONG LAKE RD
 MAHTOMEDI, MN
 US 55115

Contact: STUART SHEPHERD
 stuart.shepherd@federalplasticscorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: