



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
ARBURG ARBURG 1 (S/N 188671)
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 46. Please confirm.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PTK0005485	---	---
Sample Date		Client Info		15 Mar 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	4	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	25	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

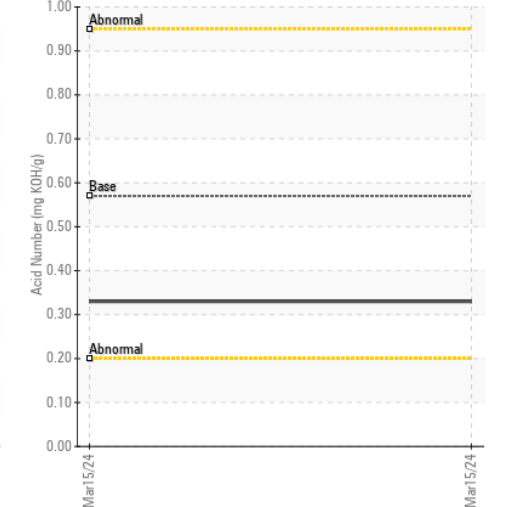
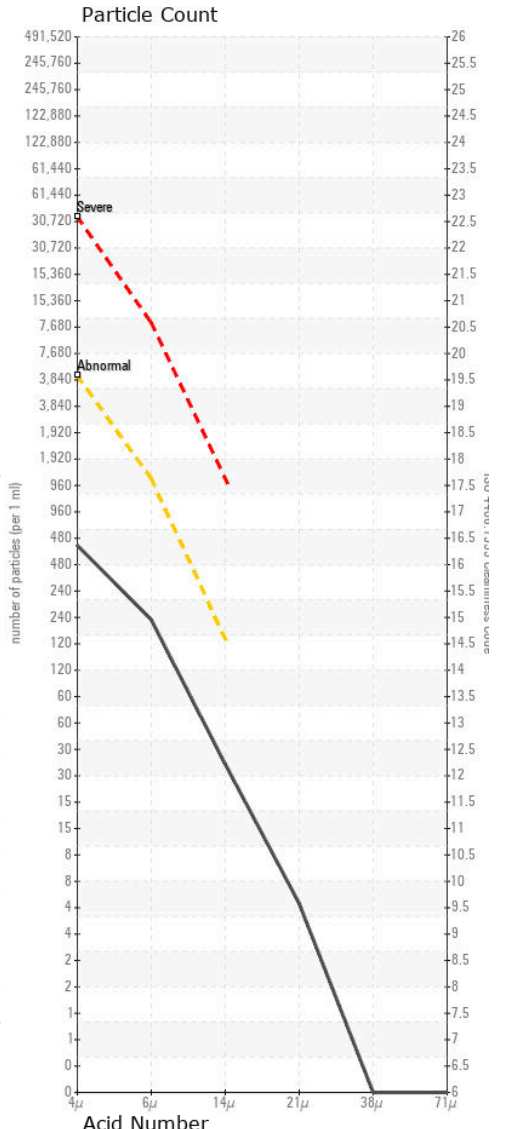
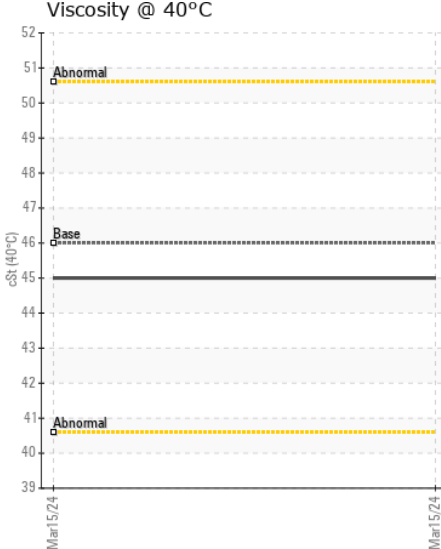
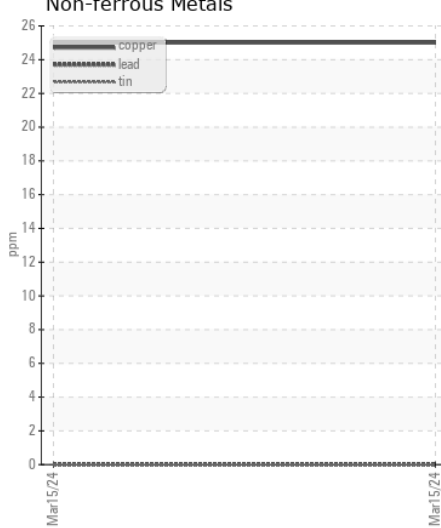
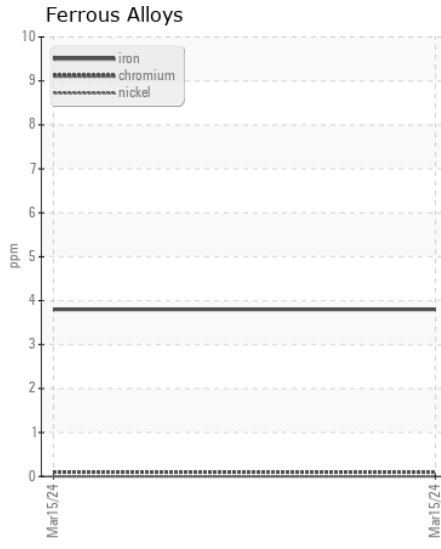
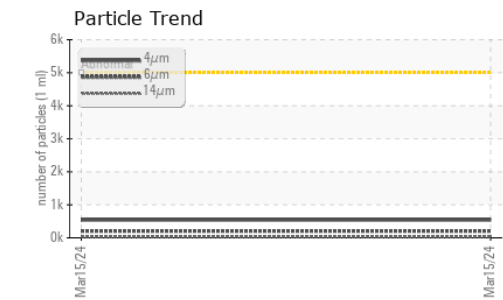
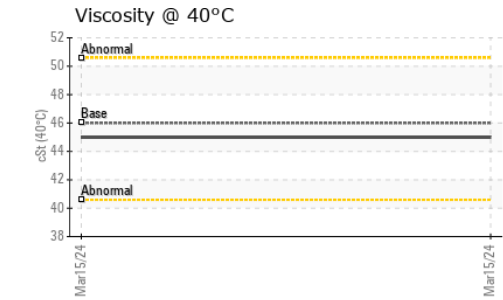
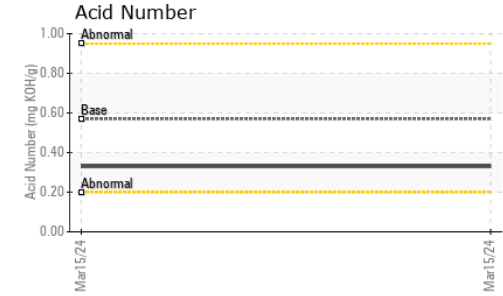
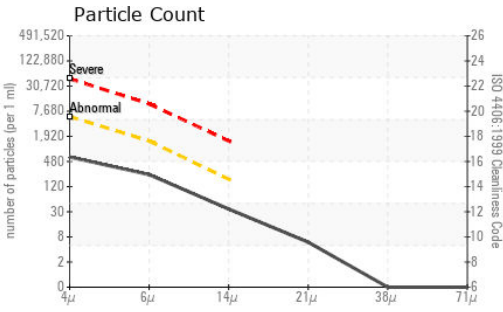
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Silicon	ppm	ASTM D5185m	>20	<1	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	542	---	---
Particles >6µm		ASTM D7647	>1300	205	---	---
Particles >14µm		ASTM D7647	>160	31	---	---
Particles >21µm		ASTM D7647	>40	5	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/15/12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	LIGHT	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m	5	0	---	---
Barium	ppm	ASTM D5185m	5	0	---	---
Molybdenum	ppm	ASTM D5185m	5	0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	25	3	---	---
Calcium	ppm	ASTM D5185m	200	42	---	---
Phosphorus	ppm	ASTM D5185m	300	308	---	---
Zinc	ppm	ASTM D5185m	370	374	---	---
Sulfur	ppm	ASTM D5185m	2500	1114	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.33	---	---
Visc @ 40°C	cSt	ASTM D445	46	45.0	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PTK0005485
Lab Number : 06148645
Unique Number : 10978723
Test Package : MOB 2

Received : 15 Apr 2024
Tested : 16 Apr 2024
Diagnosed : 16 Apr 2024 - Wes Davis

FEDERAL MOLDING
 16 LONG LAKE RD
 MAHTOMEDI, MN
 US 55115

Contact: STUART SHEPHERD
 stuart.shepherd@federalplasticscorp.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: