

WEAR SEVERE CONTAMINATION ABNORMAL FLUID CONDITION NORMAL



BELL B30E B93A631ET03010079 Front Right Final Drive

GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

WEAR

Bearing and/or gear wear is indicated.

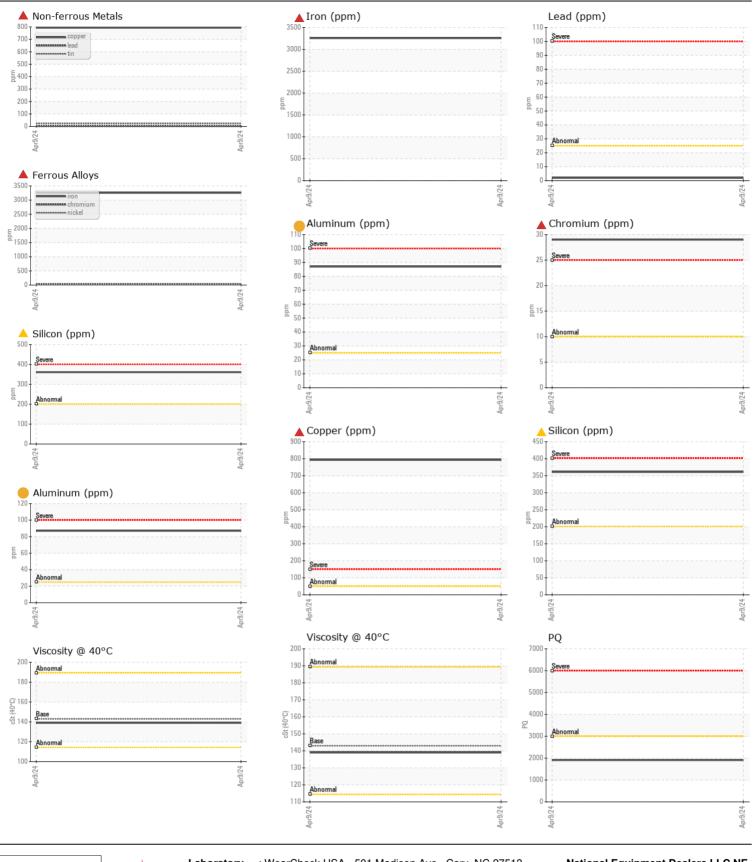
CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.

FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

<u>/</u>						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		BE0009032		
Sample Date		Client Info		09 Apr 2024		
Machine Age	hrs	Client Info		1992		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status				SEVERE		
PQ		ASTM D8184	>3000	1910		
Iron	ppm	ASTM D5185m	>HR:1=	A 3256		
Chromium	ppm	ASTM D5185m	>10	4 29		
Nickel	ppm	ASTM D5185m	>10	<mark>人</mark> 18		
Titanium	ppm	ASTM D5185m		5		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	8 7		
Lead	ppm	ASTM D5185m	>25	2		
Copper	ppm	ASTM D5185m	>50	A 793		
Tin	ppm	ASTM D5185m	>10	<mark>/</mark> 23		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Ciliaan			. 001	A 001		
Silicon	ppm	ASTM D5185m	>201	▲ 361 -7		
Potassium	ppm	ASTM D5185m	>20	7		
Water	lex	WC Method	>1.01	NEG		
Silt	scalar	*Visual	NONE	MODER		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML			
Emulsified Water	scalar	*Visual	>1.01	NEG		
Sodium	ppm	ASTM D5185m	>170	4		
Boron						
DOIOII	ppm	ASTM D5185m	400	6		
Barium	ppm ppm	ASTM D5185m ASTM D5185m	400 200			
				6		
Barium	ppm	ASTM D5185m	200	6 <1		
Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m	200 12	6 <1 6		
Barium Molybdenum	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	200	6 <1 6 66		
Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	200 12 12	6 <1 6 66 23		
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	200 12 12 12 150	6 <1 6 66 23 99	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	200 12 12 150 1650 125	6 <1 66 23 99 666 344	 	
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	200 12 12 150 1650	6 <1 6 66 23 99 666	 	



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 National Equipment Dealers LLC NE Sample No. 215 Woodside Drive : BE0009032 Received : 15 Apr 2024 Lab Number : 06149000 Lexington, NC Tested : 16 Apr 2024 Unique Number : 10979078 : 17 Apr 2024 - Sean Felton US 27292 Diagnosed Test Package : MOBCE Contact: Steven Gawthrop Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. sgawthrop@nedealers.com Т: * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. F: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)