

#### Machine Id CR1227 Component 2 Swing Drive Fluid GEAR OIL ISO 220 (--- GAL)

### RECOMMENDATION

Resample at the next service interval to monitor.

### WEAR

All component wear rates are normal.

## CONTAMINATION

There is no indication of any contamination in the oil.

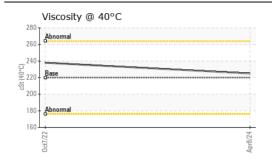
# FLUID CONDITION

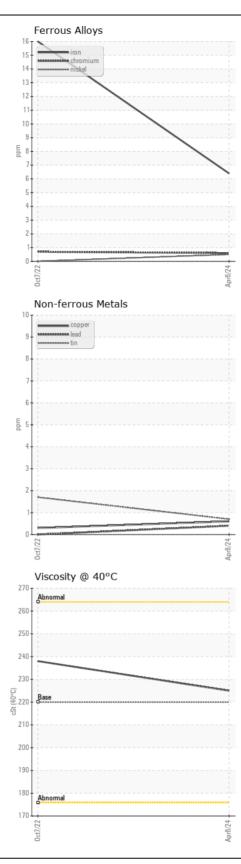
The visual layer indicates the mixing of two different brands, or types of oil. The condition of the oil is acceptable for the time in service.

.....

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0892948	WC0746689	
Sample Date		Client Info		08 Apr 2024	07 Oct 2022	
Machine Age	hrs	Client Info		1994	678	
Oil Age	hrs	Client Info		1000	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	Not Changd	
Filter Changed		Client Info		Changed	Not Changd	
Sample Status				NORMAL	NORMAL	
			400		40	
Iron	ppm	ASTM D5185m	>400	6	16	
Chromium	ppm	ASTM D5185m	>10	<1	<1	
Nickel	ppm	ASTM D5185m	>10	<1	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m	>25	3	<1	
Lead	ppm	ASTM D5185m	>50	<1	0	
Copper	ppm	ASTM D5185m	>200	<1	<1	
Tin	ppm	ASTM D5185m	>10	<1	2	
Vanadium	ppm	ASTM D5185m		<1	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	ppm	ASTM D5185m	>50	4	2	
Potassium	ppm	ASTM D5185m	>20	1	4	
Water		WC Method	>0.2	NEG	NEG	
Silt	scalar	*Visual	NONE	MODER	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		2	4	
Boron	ppm	ASTM D5185m	50	- <1	0	
Barium	ppm	ASTM D5185m	15	1	0	
Molybdenum	ppm	ASTM D5185m	15	<1	0	
Manganese	ppm	ASTM D5185m		<1	1	
Magnesium	ppm	ASTM D5185m	50	1	0	
Calcium	ppm	ASTM D5185m	50	6	0	
Phosphorus	ppm	ASTM D5185m	350	310	42	
Zinc	ppm	ASTM D5185m	100	4	0	
Sulfur	ppm	ASTM D5185m	12500	4230	2470	
Visc @ 40°C				4230 225		
VISC (@ 40°C	cSt	ASTM D445	220	220	238	

Contact/Location: MICHAEL LAWSON - BUCGRA







**BUCKNER HEAVY LIFT** Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0892948 Received : 15 Apr 2024 4732 NC 54 EAST Lab Number : 06149037 Tested GRAHAM, NC : 16 Apr 2024 Unique Number : 10979115 Diagnosed : 17 Apr 2024 - Sean Felton US 27253-9215 Test Package : CONST Contact: MICHAEL LAWSON Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. michaell@bucknercompanies.com \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (336)376-8888 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)376-4090

Contact/Location: MICHAEL LAWSON - BUCGRA Page 2 of 2