

Machine Id CR1227 Component 2 Swing Drive Fluid GEAR OIL ISO 220 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

There is no indication of any contamination in the oil.

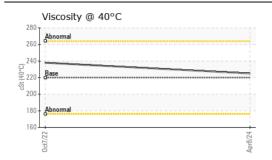
FLUID CONDITION

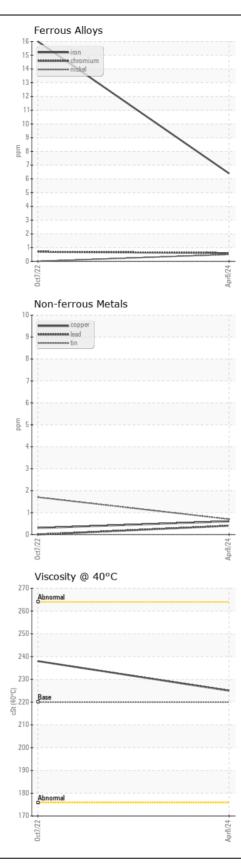
The visual layer indicates the mixing of two different brands, or types of oil. The condition of the oil is acceptable for the time in service.

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| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|------------------|--------|-------------|-----------|-------------|-------------|----------|
| Sample Number | | Client Info | | WC0892948 | WC0746689 | |
| Sample Date | | Client Info | | 08 Apr 2024 | 07 Oct 2022 | |
| Machine Age | hrs | Client Info | | 1994 | 678 | |
| Oil Age | hrs | Client Info | | 1000 | 0 | |
| Filter Age | hrs | Client Info | | 0 | 0 | |
| Oil Changed | | Client Info | | N/A | Not Changd | |
| Filter Changed | | Client Info | | Changed | Not Changd | |
| Sample Status | | | | NORMAL | NORMAL | |
| | | | 400 | | 40 | |
| Iron | ppm | ASTM D5185m | >400 | 6 | 16 | |
| Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | |
| Nickel | ppm | ASTM D5185m | >10 | <1 | 0 | |
| Titanium | ppm | ASTM D5185m | | <1 | <1 | |
| Silver | ppm | ASTM D5185m | | 0 | <1 | |
| Aluminum | ppm | ASTM D5185m | >25 | 3 | <1 | |
| Lead | ppm | ASTM D5185m | >50 | <1 | 0 | |
| Copper | ppm | ASTM D5185m | >200 | <1 | <1 | |
| Tin | ppm | ASTM D5185m | >10 | <1 | 2 | |
| Vanadium | ppm | ASTM D5185m | | <1 | <1 | |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| Silicon | ppm | ASTM D5185m | >50 | 4 | 2 | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 4 | |
| Water | | WC Method | >0.2 | NEG | NEG | |
| Silt | scalar | *Visual | NONE | MODER | NONE | |
| Debris | scalar | *Visual | NONE | NONE | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| Sodium | ppm | ASTM D5185m | | 2 | 4 | |
| Boron | ppm | ASTM D5185m | 50 | - <1 | 0 | |
| Barium | ppm | ASTM D5185m | 15 | 1 | 0 | |
| Molybdenum | ppm | ASTM D5185m | 15 | <1 | 0 | |
| Manganese | ppm | ASTM D5185m | | <1 | 1 | |
| Magnesium | ppm | ASTM D5185m | 50 | 1 | 0 | |
| Calcium | ppm | ASTM D5185m | 50 | 6 | 0 | |
| Phosphorus | ppm | ASTM D5185m | 350 | 310 | 42 | |
| Zinc | ppm | ASTM D5185m | 100 | 4 | 0 | |
| Sulfur | ppm | ASTM D5185m | 12500 | 4230 | 2470 | |
| Visc @ 40°C | | | | 4230 225 | | |
| VISC (@ 40°C | cSt | ASTM D445 | 220 | 220 | 238 | |

Contact/Location: MICHAEL LAWSON - BUCGRA







BUCKNER HEAVY LIFT Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. : WC0892948 Received : 15 Apr 2024 4732 NC 54 EAST Lab Number : 06149037 Tested GRAHAM, NC : 16 Apr 2024 Unique Number : 10979115 Diagnosed : 17 Apr 2024 - Sean Felton US 27253-9215 Test Package : CONST Contact: MICHAEL LAWSON Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. michaell@bucknercompanies.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: (336)376-8888 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)376-4090

Contact/Location: MICHAEL LAWSON - BUCGRA Page 2 of 2