



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
C0020A
Component
Gearbox
Fluid
SAE 80 (--- GAL)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		DC0033222	---	---
Sample Date		Client Info		20 Mar 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Not Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

Gear wear is indicated.

Iron	ppm	ASTM D5185m	>200	▲ 274	---	---
Chromium	ppm	ASTM D5185m	>10	3	---	---
Nickel	ppm	ASTM D5185m	>10	1	---	---
Titanium	ppm	ASTM D5185m		2	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>25	● 17	---	---
Lead	ppm	ASTM D5185m	>50	<1	---	---
Copper	ppm	ASTM D5185m	>200	2	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

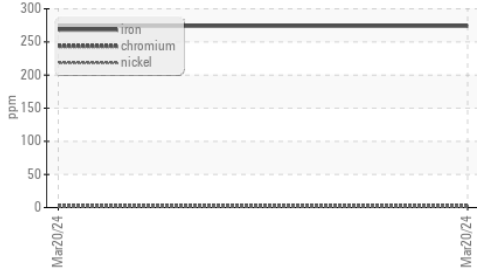
Silicon	ppm	ASTM D5185m	>50	▲ 98	---	---
Potassium	ppm	ASTM D5185m	>20	16	---	---
Water		WC Method	>0.2	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---	---

FLUID CONDITION

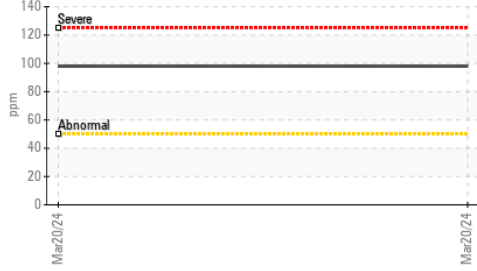
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		6	---	---
Boron	ppm	ASTM D5185m		106	---	---
Barium	ppm	ASTM D5185m		7	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		4	---	---
Magnesium	ppm	ASTM D5185m		17	---	---
Calcium	ppm	ASTM D5185m		3383	---	---
Phosphorus	ppm	ASTM D5185m		1177	---	---
Zinc	ppm	ASTM D5185m		1459	---	---
Sulfur	ppm	ASTM D5185m		11932	---	---
Visc @ 40°C	cSt	ASTM D445	77.9	63.0	---	---

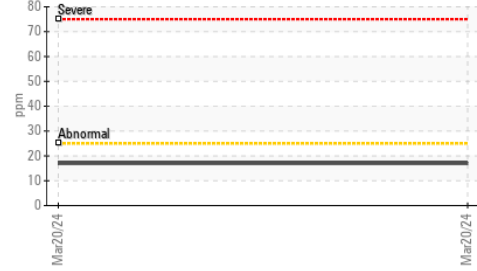
▲ Ferrous Alloys



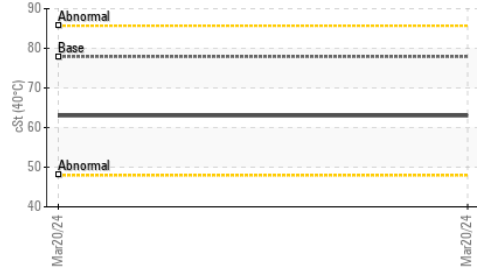
▲ Silicon (ppm)



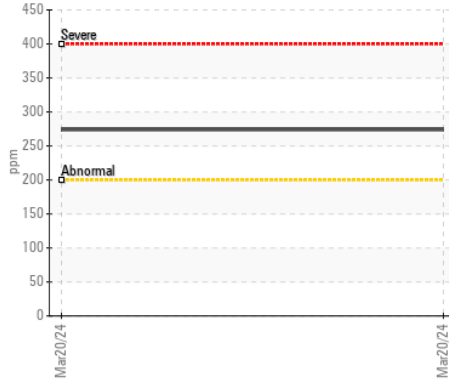
● Aluminum (ppm)



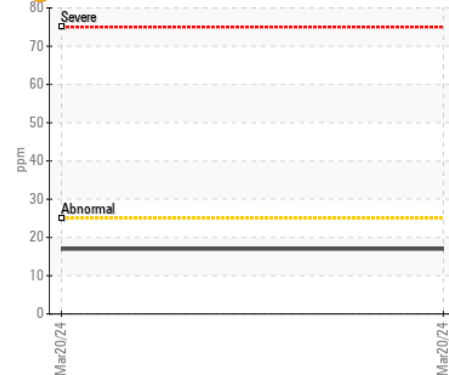
Viscosity @ 40°C



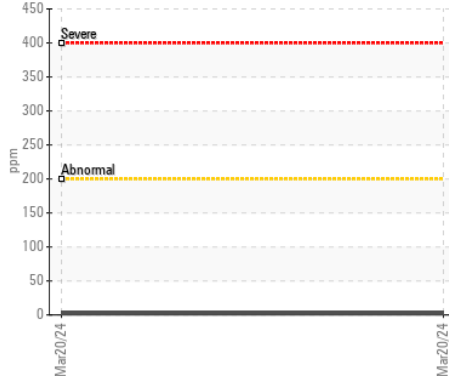
▲ Iron (ppm)



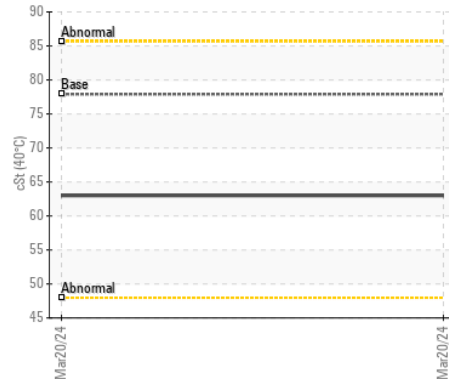
● Aluminum (ppm)



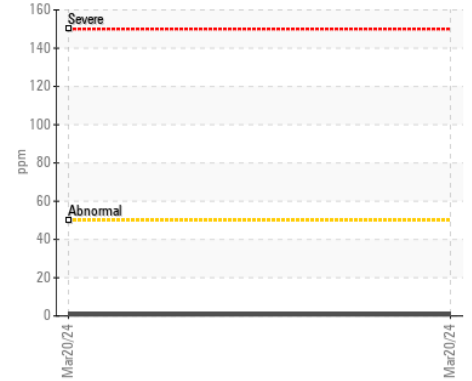
Copper (ppm)



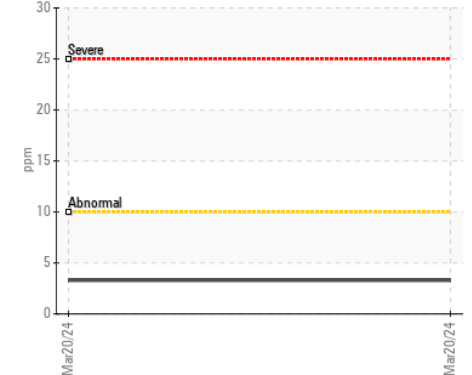
Viscosity @ 40°C



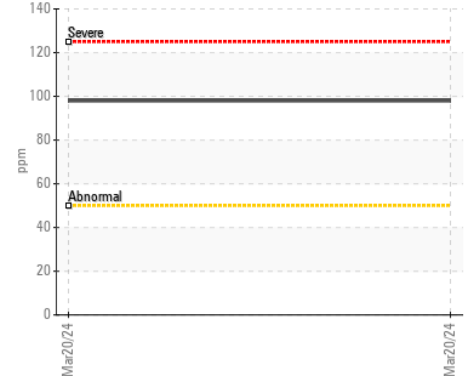
Lead (ppm)



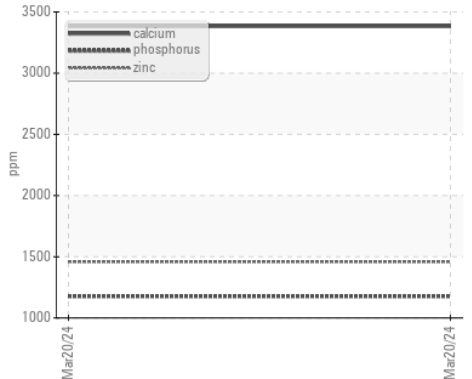
Chromium (ppm)



▲ Silicon (ppm)



Additives



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : DC0033222
 Lab Number : 06149098
 Unique Number : 10979176
 Test Package : MOB 1

Received : 15 Apr 2024
 Tested : 16 Apr 2024
 Diagnosed : 17 Apr 2024 - Sean Felton

CRANWORKS INC - MID-ATLANTIC
 11089 LEADBETTER ROAD
 ASHLAND, VA
 US 23005
 Contact: JASON WILDE
 jcwilde@vacraneworks.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: