



# OIL ANALYSIS REPORT

WEAR	SEVERE
CONTAMINATION	SEVERE
FLUID CONDITION	ATTENTION

Machine Id  
**26144**  
Component  
**Left Final Drive**  
Fluid  
**ISO 68 (--- QTS)**

## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. Oil and filter change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

## WEAR

Gear wear is indicated.

## CONTAMINATION

There is a light concentration of water present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The water content is negligible.

## FLUID CONDITION

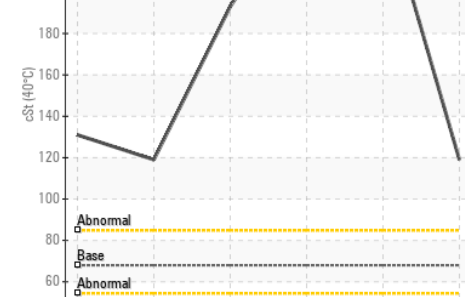
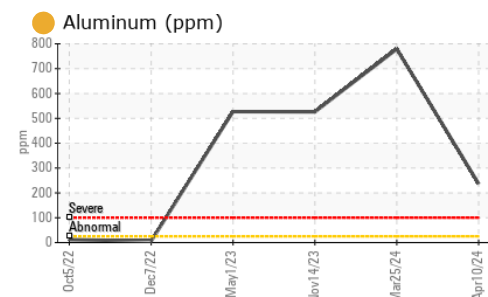
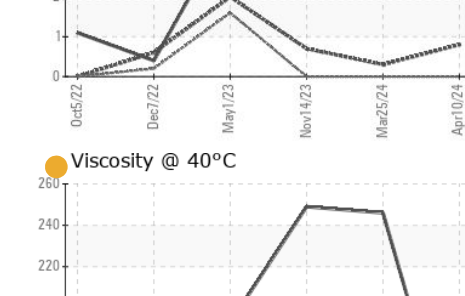
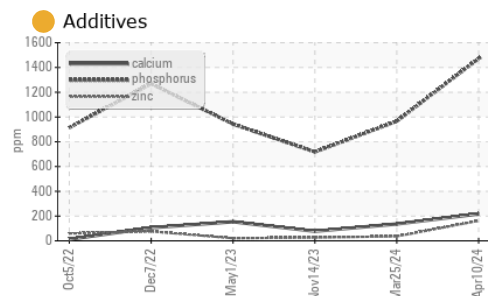
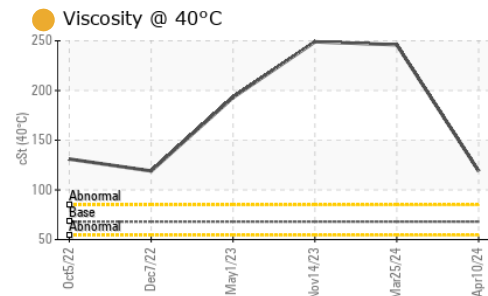
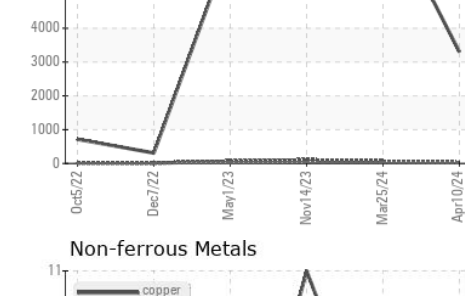
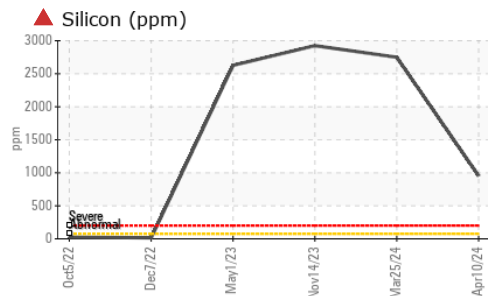
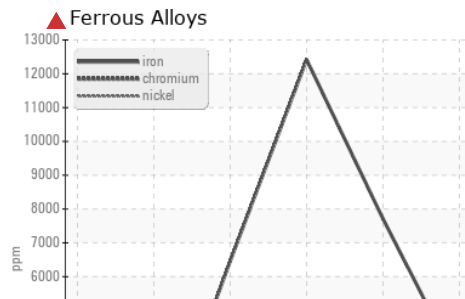
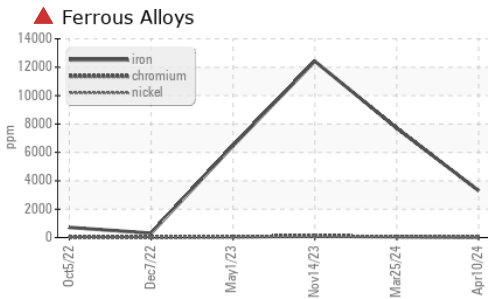
The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. The oil is no longer serviceable due to the presence of contaminants.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>WC0913666</b>	WC0913650	WC0857032
Sample Date		Client Info		<b>10 Apr 2024</b>	25 Mar 2024	14 Nov 2023
Machine Age	hrs	Client Info		<b>2429</b>	2352	1854
Oil Age	hrs	Client Info		<b>0</b>	250	2000
Filter Age	hrs	Client Info		<b>0</b>	0	2000
Oil Changed		Client Info		<b>Changed</b>	Changed	Changed
Filter Changed		Client Info		<b>Changed</b>	N/A	Changed
Sample Status				<b>SEVERE</b>	SEVERE	SEVERE

Iron	ppm	ASTM D5185m	>500	<b>▲ 3302</b>	▲ 7708	▲ 12420
Chromium	ppm	ASTM D5185m	>10	<b>▲ 24</b>	▲ 61	▲ 102
Nickel	ppm	ASTM D5185m	>10	<b>▲ 10</b>	▲ 30	▲ 42
Titanium	ppm	ASTM D5185m		<b>15</b>	48	35
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>● 237</b>	● 779	● 526
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Copper	ppm	ASTM D5185m	>50	<b>3</b>	6	11
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>1</b>	2	2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

Silicon	ppm	ASTM D5185m	>75	<b>▲ 954</b>	▲ 2749	▲ 2925
Potassium	ppm	ASTM D5185m	>20	<b>23</b>	64	103
Water	%	ASTM D6304	>0.2	<b>0.161</b>	▲ 0.325	---
ppm Water	ppm	ASTM D6304	>2000	<b>1610</b>	▲ 3250	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>0.2%</b>	0.2%	NEG

Sodium	ppm	ASTM D5185m		<b>16</b>	45	40
Boron	ppm	ASTM D5185m		<b>● 166</b>	144	208
Barium	ppm	ASTM D5185m		<b>2</b>	0	4
Molybdenum	ppm	ASTM D5185m		<b>● 19</b>	16	16
Manganese	ppm	ASTM D5185m		<b>● 28</b>	61	100
Magnesium	ppm	ASTM D5185m		<b>● 75</b>	40	23
Calcium	ppm	ASTM D5185m		<b>● 217</b>	136	77
Phosphorus	ppm	ASTM D5185m		<b>● 1472</b>	966	718
Zinc	ppm	ASTM D5185m		<b>162</b>	36	27
Sulfur	ppm	ASTM D5185m		<b>● 22447</b>	44753	53424
Visc @ 40°C	cSt	ASTM D445	68.0	<b>● 119</b>	● 246	● 249



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0913666 **Received** : 15 Apr 2024  
**Lab Number** : 06149133 **Tested** : 17 Apr 2024  
**Unique Number** : 10979211 **Diagnosed** : 17 Apr 2024 - Sean Felton  
**Test Package** : CONST ( Additional Tests: KF )

**SULLIVAN EASTERN INC**  
 2860 C SLATER RD  
 MORRISVILLE, NC  
 US 27560  
 Contact: SCOTT SULLIVAN  
 ssullivan@sullivaneastern.com  
 T: (919)484-8993  
 F: (919)484-2136

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)