

WEAR ABNORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL



WEAR

## KEMP QUARRIES / PRYOR STONE [70370]

Component Diesel Engine

**MG003** 

## PETRO CANADA DURON SHP 15W40 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. ( Customer Sample Comment: Pm1 performed. Engine oil sample taken. Engine oil, engine oil filters, and fuel filters changed.)

The iron level is abnormal. All other metal levels are typical for a new component breaking in.

## CONTAMINATION

FLUID CONDITION

Moderate concentration of visible dirt/debris present in the oil.

Test	UOM	Method	Limit/Abn	Cu	rrent	History1	History2
Sample Number		Client Info		PC	A0086649		
Sample Date		Client Info		04	Apr 2024		
Machine Age	hrs	Client Info		37			
Oil Age	hrs	Client Info		0			
Filter Age	hrs	Client Info		0			
Oil Changed		Client Info		-	anged		
Filter Changed		Client Info			anged		
Sample Status		0.0.0.1			NORMAL		
Iron	ppm	ASTM D5185m	>100		431		
Chromium	ppm	ASTM D5185m	>20		8		
Nickel	ppm	ASTM D5185m	>2		0		
Titanium	ppm	ASTM D5185m	>2		<1		
Silver	ppm	ASTM D5185m	>2		0		
Aluminum	ppm	ASTM D5185m	>25		15		
Lead	ppm	ASTM D5185m	>40		6		
Copper	ppm	ASTM D5185m	>330		4		
Tin	ppm	ASTM D5185m	>15		1		
Vanadium	ppm	ASTM D5185m			0		
White Metal	scalar	*Visual	NONE		NONE		
Yellow Metal	scalar	*Visual	NONE		NONE		
Silicon	ppm	ASTM D5185m	>25		18		
Potassium	ppm	ASTM D5185m	>20		0		
Fuel		WC Method	>5		<1.0		
Water		WC Method	>0.2		NEG		
Glycol		WC Method			NEG		
Soot %	%	*ASTM D7844	>3		0.3		
Nitration	Abs/cm	*ASTM D7624	>20		6.0		
Sulfation	Abs/.1mm	*ASTM D7415	>30		18.5		
Silt	scalar	*Visual	NONE		NONE		
Debris	scalar	*Visual	NONE		MODER		
Sand/Dirt	scalar	*Visual	NONE		NONE		
Appearance	scalar	*Visual	NORML		NORML		
Odor	scalar	*Visual	NORML		NORML		
Emulsified Water	scalar	*Visual	>0.2		NEG		
Sodium	nom	ASTM D5185m			2		
Boron	ppm	ASTM D5185m	0		2 22		
Barium	ppm	ASTM D5185m	0		22 0		
	ppm				0 63		
Molybdenum Manganese	ppm	ASTM D5185m ASTM D5185m	60 0		63 4		
•	ppm	ASTM D5185m			4 998		
Magnesium Calcium	ppm	ASTM D5185m	1010 1070		990 1255		
Phosphorus	ppm	ASTM D5185m	1150		1255		
Zinc	ppm				1306		
Sulfur	ppm	ASTM D5185m	1270				
Oxidation	ppm	ASTM D5185m *ASTM D7414	2060 >25		3779 14.7		
Base Number (BN)	Abs/.1mm	ASTM D7414 ASTM D2896	>25 9.8		14.7 9.6		
Visc @ 100°C	mg KOH/g						
	cSt	ASTM D445	15.4		14.3		

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.



