



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**LIEBHERR L556 055637-1332**

Component  
**Diesel Engine**

Fluid  
**LIEBHERR MOTOROIL 5W30 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0264451</b>	LH0220846	LH0207963
Sample Date		Client Info		<b>12 Mar 2024</b>	27 Sep 2022	27 Feb 2022
Machine Age	hrs	Client Info		<b>6581</b>	3494	2433
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	N/A	N/A
Filter Changed		Client Info		<b>Changed</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ATTENTION	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>38</b>	19	8
Chromium	ppm	ASTM D5185m	>5	<b>2</b>	1	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	<1
Aluminum	ppm	ASTM D5185m	>15	<b>7</b>	4	3
Lead	ppm	ASTM D5185m	>30	<b>11</b>	2	8
Copper	ppm	ASTM D5185m	>125	<b>11</b>	7	10
Tin	ppm	ASTM D5185m	>5	<b>2</b>	1	1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

There is no indication of any contamination in the oil.

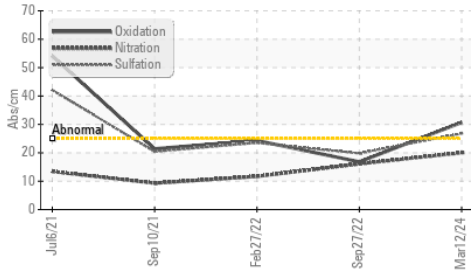
Silicon	ppm	ASTM D5185m	>60	<b>22</b>	18	7
Potassium	ppm	ASTM D5185m	>20	<b>12</b>	7	0
Fuel		WC Method	>5	<b>&lt;1.0</b>	1.5	<1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.2</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>20.0</b>	16.1	11.7
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>26.8</b>	19.8	23.5
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

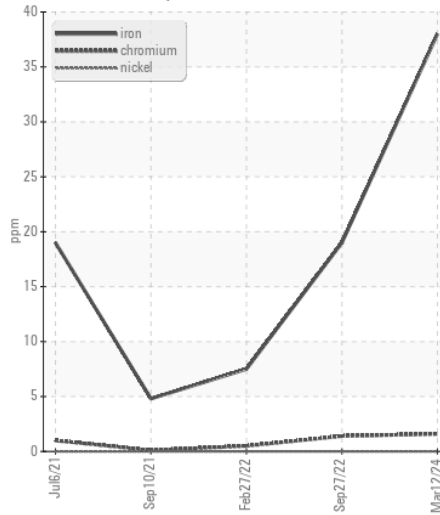
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>3</b>	3	1
Boron	ppm	ASTM D5185m	236	<b>127</b>	186	86
Barium	ppm	ASTM D5185m	0	<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>26</b>	2	2
Manganese	ppm	ASTM D5185m	<1	<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>83</b>	74	399
Calcium	ppm	ASTM D5185m	4298	<b>3597</b>	4156	2160
Phosphorus	ppm	ASTM D5185m	1020	<b>1131</b>	990	745
Zinc	ppm	ASTM D5185m	1164	<b>1315</b>	1178	829
Sulfur	ppm	ASTM D5185m	2460	<b>3407</b>	3774	2331
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>30.7</b>	16.8	24.3
Base Number (BN)	mg KOH/g	ASTM D2896	14.88	<b>5.9</b>	13.6	8.3
Visc @ 100°C	cSt	ASTM D445	12.1	<b>13.9</b>	11.6	13.8

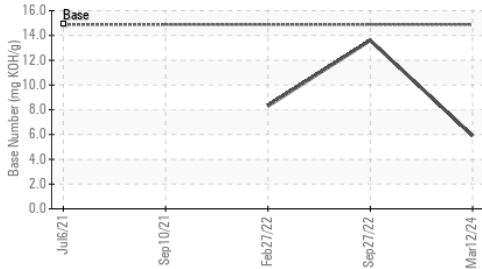
**FT-IR (Direct Trend)**



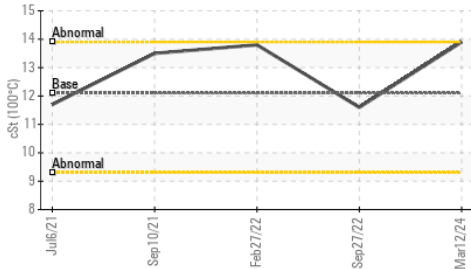
**Ferrous Alloys**



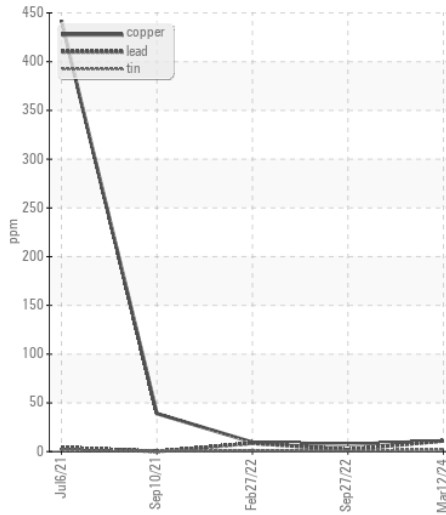
**Base Number**



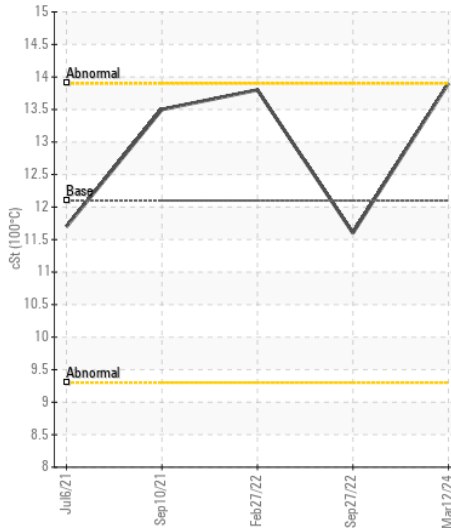
**Viscosity @ 100°C**



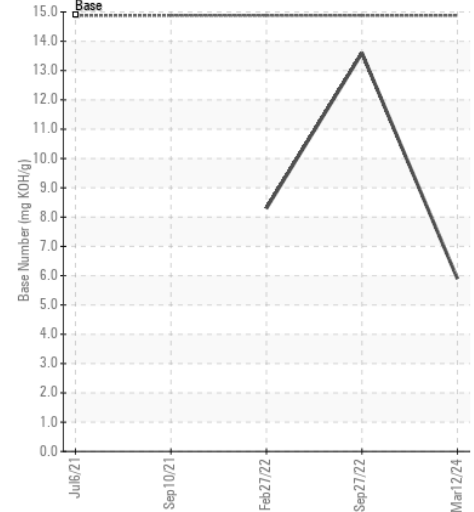
**Non-ferrous Metals**



**Viscosity @ 100°C**



**Base Number**



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH0264451 **Received** : 15 Apr 2024  
**Lab Number** : 06149439 **Tested** : 16 Apr 2024  
**Unique Number** : 10979517 **Diagnosed** : 17 Apr 2024 - Don Baldrige  
**Test Package** : CONST ( Additional Tests: TBN )

**INTERSTATE POWER SYSTEMS**  
 407 ADVENTURLAND DR NE  
 ALTOONA, IA  
 US 50009  
 Contact: DALTON JOHNSON  
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)