

## Machine Id 2413 Component **Diesel Engine ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

Resample at the next service interval	to monitor. Please specify the			
component make and model with your next sample.				

## WEAR

All component wear rates are normal.

RECOMMENDATION

## CONTAMINATION

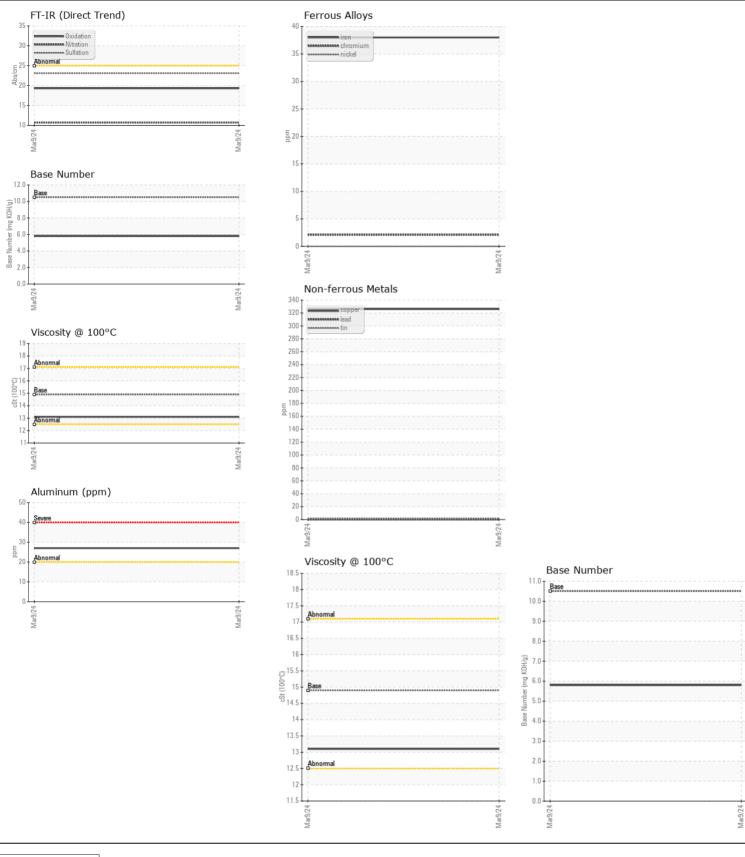
**FLUID CONDITION** 

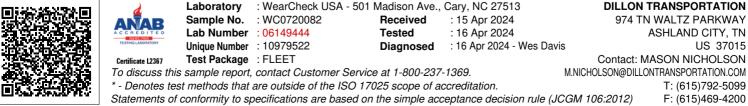
Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

The BN result indicates that there is suitable alkalinity remaining in the

oil. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0720082		
Sample Date		Client Info		09 Mar 2024		
Machine Age	mls	Client Info		76207		
Oil Age	mls	Client Info		50000		
Filter Age	mls	Client Info		50000		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185m	>100	38		
Chromium	ppm	ASTM D5185m	>20	2		
Nickel	ppm	ASTM D5185m	>4	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>20	27		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	326		
Tin	ppm	ASTM D5185m	>15	1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
				_		
Silicon	ppm	ASTM D5185m	>25	7		
Potassium	ppm	ASTM D5185m	>20	57		
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method	0	NEG		
Soot %	%	*ASTM D7844	>3	0.7		
Nitration	Abs/cm	*ASTM D7624	>20	10.7		
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.1		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m		2		
Boron	ppm	ASTM D5185m	0	2		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	100	8		
Manganese	ppm	ASTM D5185m	100	2		
Magnesium	ppm	ASTM D5185m	60	104		
Calcium	ppm	ASTM D5185m	3050	2569		
Phosphorus	ppm	ASTM D5185m	1050	1024		
Zinc	ppm	ASTM D5185m	1200	1024		
Sulfur	ppm	ASTM D5185m	12500	3409		
Oxidation	Abs/.1mm	*ASTM D310311	>25	19.3		
Base Number (BN)	mg KOH/g	ASTM D7414 ASTM D2896	10.5	5.8		
Visc @ 100°C	cSt	ASTM D2090 ASTM D445	14.9	13.1		
	001	A0 HW D440	14.3	13.1		





Contact/Location: MASON NICHOLSON - DILASH Page 2 of 2