

Machine Id **2419** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

W	/F	Δ	R

The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.

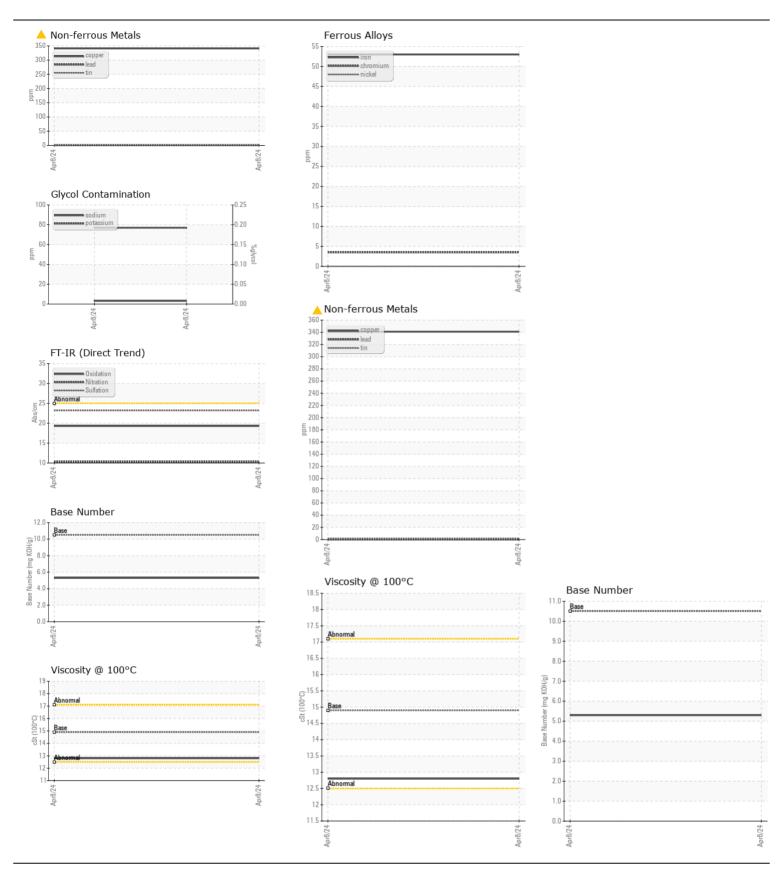
CONTAMINATION

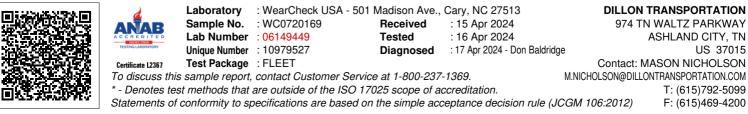
Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. No other contaminants were detected in the oil.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0720169		
Sample Date		Client Info		08 Apr 2024		
Machine Age	mls	Client Info		80251		
Oil Age	mls	Client Info		50000		
Filter Age	mls	Client Info		50000		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>100	53		
Chromium	ppm	ASTM D5185m	>20	4		
Nickel	ppm	ASTM D5185m	>4	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>20	38		
Lead	ppm	ASTM D5185m	>40	0		
Copper	ppm	ASTM D5185m	>330	A 341		
Tin	ppm	ASTM D5185m	>15	2		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>25	8		
Potassium	ppm	ASTM D5185m	>20	77		
Fuel		WC Method	>5	<1.0		
Water		WC Method	>0.2	NEG		
Glycol		WC Method		NEG		
Soot %	%	*ASTM D7844	>3	0.7		
Nitration	Abs/cm	*ASTM D7624	>20	10.3		
Sulfation	Abs/.1mm	*ASTM D7415	>30	23.2		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	NEG		
Sodium	ppm	ASTM D5185m		3		
Boron	ppm	ASTM D5185m	0	1		
Barium	ppm	ASTM D5185m	0	0		
Molybdenum	ppm	ASTM D5185m	100	6		
Manganese	ppm	ASTM D5185m		2		
Magnesium	ppm	ASTM D5185m	60	89		
Calcium	ppm	ASTM D5185m	3050	2628		
Phosphorus	ppm	ASTM D5185m	1050	1001		
Zinc	ppm	ASTM D5185m	1200	1206		
Sulfur	ppm	ASTM D5185m	12500	3389		
Oxidation	Abs/.1mm	*ASTM D7414	>25	19.3		
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	5.3		
Visc @ 100°C	cSt	ASTM D445	14.9	12.8		

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.





Contact/Location: MASON NICHOLSON - DILASH Page 2 of 2