

## Machine Id **2408** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
				LITTUTION		3	
Resample at the next service interval to monitor. Please specify the	Sample Number		Client Info		WC0719854	WC0719945	
component make and model with your next sample.	Sample Date		Client Info		08 Mar 2024	15 Dec 2023	
component make and moder with your next sample.	Machine Age	mls	Client Info		73592	0	
	Oil Age	mls	Client Info		50000	22002	
	Filter Age	mls	Client Info		50000	0	
	Oil Changed		Client Info		Not Changd	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	ATTENTION	
WEAR Metal levels are typical for a new component breaking in.	Iron		ASTM D5185m	. 100	48	47	
		ppm			-		
	Chromium	ppm	ASTM D5185m		3	2	
	Nickel	ppm	ASTM D5185m	>4	0	<1	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m	>3	0	<1	
	Aluminum	ppm	ASTM D5185m	>20	34	16	
	Lead	ppm	ASTM D5185m	>40	2	3	
	Copper	ppm	ASTM D5185m	>330	343	190	
	Tin	ppm	ASTM D5185m	>15	0	7	
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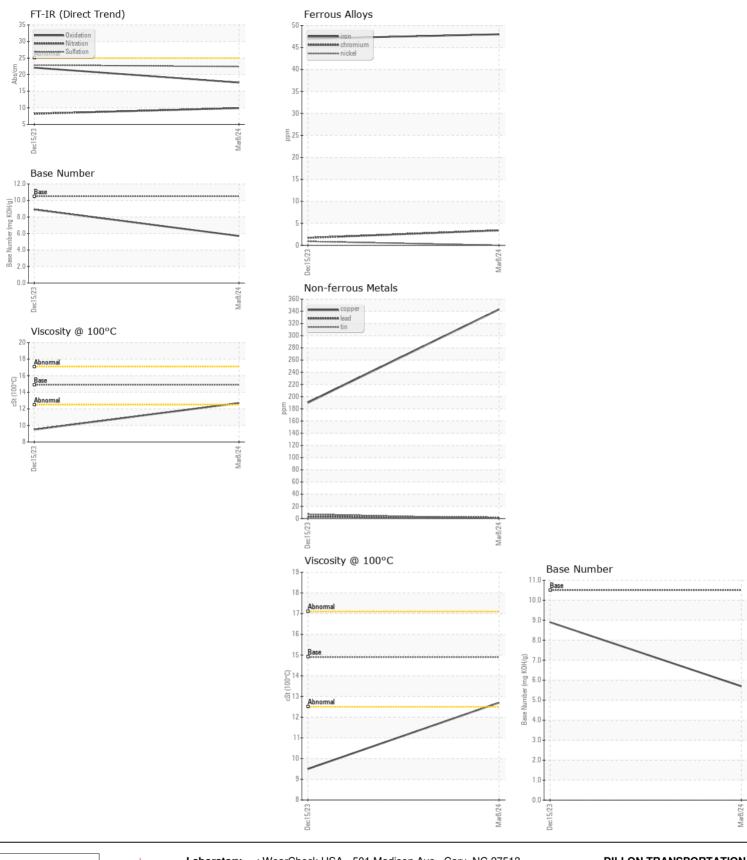
## CONTAMINATION

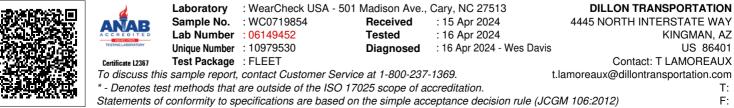
Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

Sample Status				NORMAL	ATTENTION	
Iron	ppm	ASTM D5185m	>100	48	47	
Chromium	ppm	ASTM D5185m	>20	3	2	
Nickel	ppm	ASTM D5185m	>4	0	<1	
Titanium	ppm	ASTM D5185m		0	<1	
Silver	ppm	ASTM D5185m	>3	0	<1	
Aluminum	ppm	ASTM D5185m	>20	34	16	
Lead	ppm	ASTM D5185m	>40	2	3	
Copper	ppm	ASTM D5185m	>330	343	190	
Tin	ppm	ASTM D5185m	>15	0	7	
Vanadium	ppm	ASTM D5185m		0	<1	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
					_	
Silicon	ppm	ASTM D5185m	>25	6	7	
Potassium	ppm	ASTM D5185m	>20	78	47	
Fuel		WC Method	>5	<1.0	0.2	
Water		WC Method	>0.2	NEG	NEG	
Glycol		WC Method		NEG	NEG	
Soot %	%	*ASTM D7844	>3	0.8	0.3	
Nitration	Abs/cm	*ASTM D7624	>20	9.9	8.2	
Sulfation	Abs/.1mm	*ASTM D7415	>30	22.4	22.9	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Sodium	ppm	ASTM D5185m		4	6	
Boron	ppm	ASTM D5185m	0	1	38	
Barium	ppm	ASTM D5185m	0	0	<1	
Molybdenum	ppm	ASTM D5185m	100	6	42	
Manganese	ppm	ASTM D5185m		2	5	
Magnesium	ppm	ASTM D5185m	60	75	506	
Calcium	ppm	ASTM D5185m	3050	2370	1695	
Phosphorus	ppm	ASTM D5185m	1050	792	700	
Zinc	ppm	ASTM D5185m	1200	942	873	
Sulfur	ppm	ASTM D5185m	12500	2712	1948	
Oxidation	Abs/.1mm	*ASTM D7414	>25	17.6	22.1	
Base Number (BN)	mg KOH/g	ASTM D2896	10.5	5.7	8.9	
Visc @ 100°C	cSt	ASTM D445	14.9	12.7	9.5	

## FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.





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