

Machine Id **2408** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|----------------|-----|-------------|-----------|-------------|-------------|----------|
| | | | | LITTUTION | | 3 | |
| Resample at the next service interval to monitor. Please specify the | Sample Number | | Client Info | | WC0719854 | WC0719945 | |
| component make and model with your next sample. | Sample Date | | Client Info | | 08 Mar 2024 | 15 Dec 2023 | |
| component make and moder with your next sample. | Machine Age | mls | Client Info | | 73592 | 0 | |
| | Oil Age | mls | Client Info | | 50000 | 22002 | |
| | Filter Age | mls | Client Info | | 50000 | 0 | |
| | Oil Changed | | Client Info | | Not Changd | Changed | |
| | Filter Changed | | Client Info | | Changed | Changed | |
| | Sample Status | | | | NORMAL | ATTENTION | |
| WEAR Metal levels are typical for a new component breaking in. | Iron | | ASTM D5185m | . 100 | 48 | 47 | |
| | | ppm | | | - | | |
| | Chromium | ppm | ASTM D5185m | | 3 | 2 | |
| | Nickel | ppm | ASTM D5185m | >4 | 0 | <1 | |
| | Titanium | ppm | ASTM D5185m | | 0 | <1 | |
| | Silver | ppm | ASTM D5185m | >3 | 0 | <1 | |
| | Aluminum | ppm | ASTM D5185m | >20 | 34 | 16 | |
| | Lead | ppm | ASTM D5185m | >40 | 2 | 3 | |
| | Copper | ppm | ASTM D5185m | >330 | 343 | 190 | |
| | Tin | ppm | ASTM D5185m | >15 | 0 | 7 | |
| | N/ II | | AOTH DELOS | | • | | |

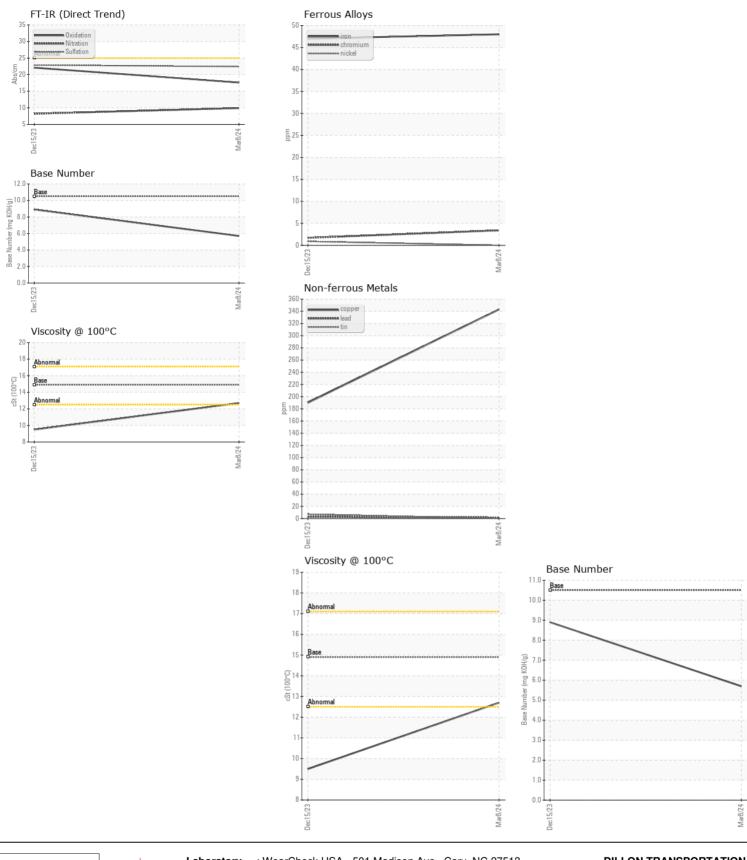
CONTAMINATION

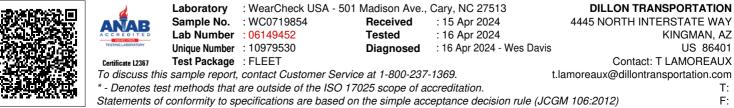
Elevated aluminum (AI) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components. There is no indication of any contamination in the oil.

| Sample Status | | | | NORMAL | ATTENTION | |
|------------------|----------|-------------|-------|--------|-----------|--|
| Iron | ppm | ASTM D5185m | >100 | 48 | 47 | |
| Chromium | ppm | ASTM D5185m | >20 | 3 | 2 | |
| Nickel | ppm | ASTM D5185m | >4 | 0 | <1 | |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | |
| Silver | ppm | ASTM D5185m | >3 | 0 | <1 | |
| Aluminum | ppm | ASTM D5185m | >20 | 34 | 16 | |
| Lead | ppm | ASTM D5185m | >40 | 2 | 3 | |
| Copper | ppm | ASTM D5185m | >330 | 343 | 190 | |
| Tin | ppm | ASTM D5185m | >15 | 0 | 7 | |
| Vanadium | ppm | ASTM D5185m | | 0 | <1 | |
| White Metal | scalar | *Visual | NONE | NONE | NONE | |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| | | | | | _ | |
| Silicon | ppm | ASTM D5185m | >25 | 6 | 7 | |
| Potassium | ppm | ASTM D5185m | >20 | 78 | 47 | |
| Fuel | | WC Method | >5 | <1.0 | 0.2 | |
| Water | | WC Method | >0.2 | NEG | NEG | |
| Glycol | | WC Method | | NEG | NEG | |
| Soot % | % | *ASTM D7844 | >3 | 0.8 | 0.3 | |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 9.9 | 8.2 | |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 22.4 | 22.9 | |
| Silt | scalar | *Visual | NONE | NONE | NONE | |
| Debris | scalar | *Visual | NONE | NONE | NONE | |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| Appearance | scalar | *Visual | NORML | NORML | NORML | |
| Odor | scalar | *Visual | NORML | NORML | NORML | |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | |
| Sodium | ppm | ASTM D5185m | | 4 | 6 | |
| Boron | ppm | ASTM D5185m | 0 | 1 | 38 | |
| Barium | ppm | ASTM D5185m | 0 | 0 | <1 | |
| Molybdenum | ppm | ASTM D5185m | 100 | 6 | 42 | |
| Manganese | ppm | ASTM D5185m | | 2 | 5 | |
| Magnesium | ppm | ASTM D5185m | 60 | 75 | 506 | |
| Calcium | ppm | ASTM D5185m | 3050 | 2370 | 1695 | |
| Phosphorus | ppm | ASTM D5185m | 1050 | 792 | 700 | |
| Zinc | ppm | ASTM D5185m | 1200 | 942 | 873 | |
| Sulfur | ppm | ASTM D5185m | 12500 | 2712 | 1948 | |
| Oxidation | Abs/.1mm | *ASTM D7414 | >25 | 17.6 | 22.1 | |
| Base Number (BN) | mg KOH/g | ASTM D2896 | 10.5 | 5.7 | 8.9 | |
| Visc @ 100°C | cSt | ASTM D445 | 14.9 | 12.7 | 9.5 | |

FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.





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