

## Machine Id 2302 Component Diesel Engine Fluid ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		WC0719852	WC0719874	WC0719934
	Sample Date		Client Info		12 Mar 2024	03 Sep 2023	13 May 2023
	Machine Age	mls	Client Info		426537	327876	279973
	Oil Age	mls	Client Info		100000	50000	50000
	Filter Age	mls	Client Info		50000	50000	50000
	Oil Changed		Client Info		Changed	Changed	Not Changd
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	NORMAL
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>100	72	60	39
	Chromium	ppm	ASTM D5185m	>20	2	2	2
	Nickel	ppm	ASTM D5185m	>4	<1	<1	<1
	Titanium	ppm	ASTM D5185m		0	<1	<1
	Silver	ppm	ASTM D5185m	>3	0	0	0
	Aluminum	ppm	ASTM D5185m	>20	15	15	16
	Lead	ppm	ASTM D5185m	>40	0	<1	0
	Copper	ppm	ASTM D5185m	>330	12	26	28
	Tin	ppm	ASTM D5185m	>15	0	<1	<1
	Vanadium	ppm	ASTM D5185m		0	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	16	9	7
CONTAMINATION	Potassium	ppm	ASTM D5185m		27	36	33
There is no indication of any contamination in the oil.	Fuel	pp	WC Method	>5	<1.0	<1.0	<1.0
	Water		WC Method		NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>3	1.6	1.5	1
	Nitration	Abs/cm	*ASTM D7624	>20	16.5	16.0	11.9
	Sulfation	Abs/.1mm	*ASTM D7415	>30	36.3	34.3	27.4
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		5	3	3
	Boron		ASTM D5185m	0	0	0	0
The BN level is low. The condition of the oil is acceptable for the time in service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		<1	<1	3
	Manganese	ppm	ASTM D5185m		<1	1	<1
	Magnesium	ppm	ASTM D5185m	60	14	21	48
	Calcium	ppm	ASTM D5185m		2617	2747	2728
	Phosphorus	ppm	ASTM D5185m	1050	896	988	978
	Zinc	ppm	ASTM D5185m		1045	1320	1211
	Sulfur	ppm	ASTM D5185m	12500	3315	3387	3811
	Oxidation	Abs/.1mm	*ASTM D7414		36.8	34.1	22.6
	Base Number (BN)	mg KOH/g	ASTM D2896		2.3	2.7	4.5
	V/ 0 10000	01		110		45.0	10.0

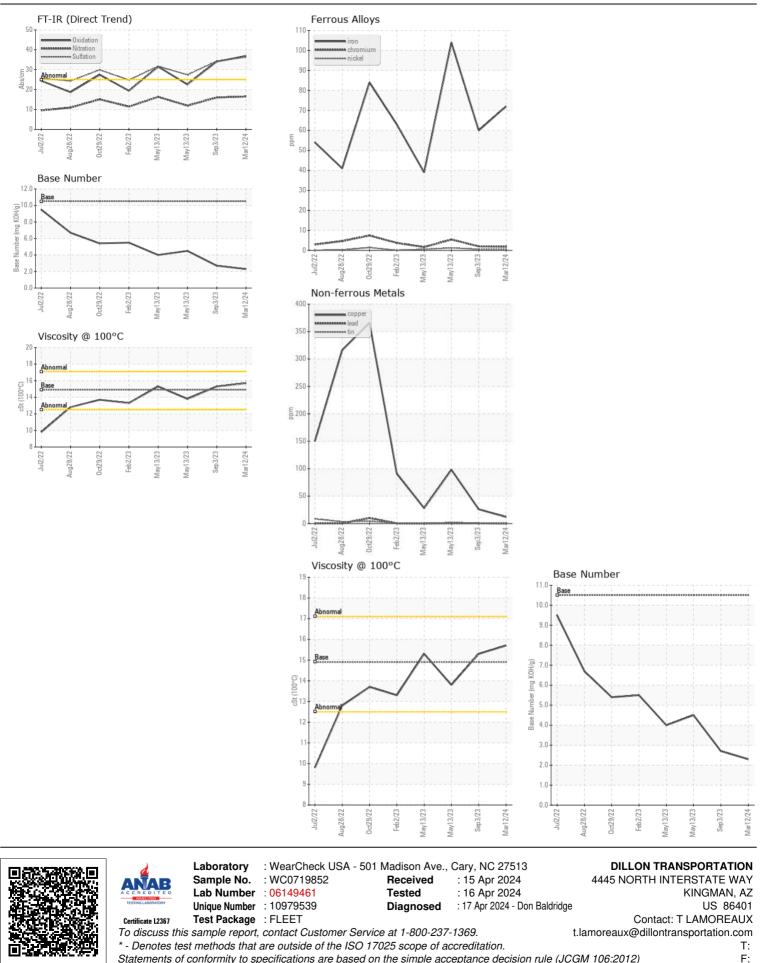
Visc @ 100°C cSt

ASTM D445 14.9

15.3

13.8

15.7



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: T LAMOREAUX - DILKIN Page 2 of 2