

## Machine Id **2416** Component **Diesel Engine** Fluid **ROYAL PURPLE MOTOR OIL 15W40 (--- QTS)**

service interval to monitor.
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## WEAR

All component wear rates are normal.

RECOMMENDATION

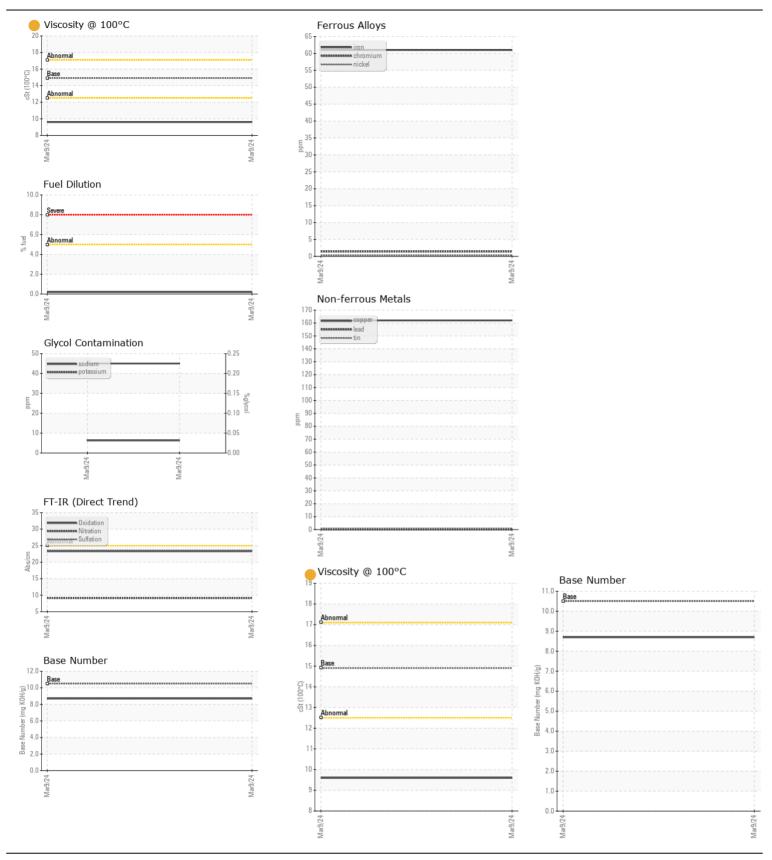
## CONTAMINATION

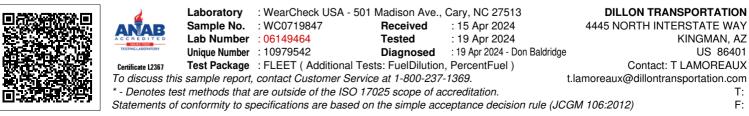
**FLUID CONDITION** 

Fuel content negligible. Elevated aluminum (Al) and/or lead (Pb) and potassium (K) levels in your metals analysis are likely a result of solder flux release into the lubricant and is common on new equipment/components.

	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0719847		
	Sample Date		Client Info		09 Mar 2024		
	Machine Age	mls	Client Info		23326		
	Oil Age	mls	Client Info		23326		
	Filter Age	mls	Client Info		23326		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
	Iron	ppm	ASTM D5185m	>100	61		
	Chromium	ppm	ASTM D5185m	>20	1		
	Nickel	ppm	ASTM D5185m	>4	<1		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m	>3	0		
	Aluminum	ppm	ASTM D5185m	>20	16		
	Lead	ppm	ASTM D5185m	>40	0		
	Copper	ppm	ASTM D5185m	>330	162		
	Tin	ppm	ASTM D5185m	>15	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
					_		
	Silicon	ppm	ASTM D5185m	>25	7		
	Potassium	ppm	ASTM D5185m	>20	45		
	Fuel	%	ASTM D3524	>5	0.2		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method		NEG		
	Soot %	%	*ASTM D7844	>3	0.3		
	Nitration	Abs/cm	*ASTM D7624	>20	9.1		
	Sulfation	Abs/.1mm	*ASTM D7415	>30	23.5		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Sodium	ppm	ASTM D5185m		6		
	Boron	ppm	ASTM D5185m	0	36		
	Barium	ppm	ASTM D5185m	0	<1		
	Molybdenum	ppm	ASTM D5185m	100	38		
	Manganese	ppm	ASTM D5185m		2		
	Magnesium	ppm	ASTM D5185m	60	454		
	Calcium	ppm	ASTM D5185m	3050	1696		
	Phosphorus	ppm	ASTM D5185m	1050	657		
	Zinc	ppm	ASTM D5185m	1200	758		
	Sulfur	ppm	ASTM D5185m	12500	2030		
	Oxidation	Abs/.1mm	*ASTM D7414	>25	23.3		
	Base Number (BN)	mg KOH/g	ASTM D2896	10.5	8.7		
	Visc @ 100°C	cSt	ASTM D445	14.9	9.6		
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The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.





Contact/Location: T LAMOREAUX - DILKIN Page 2 of 2