



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**LIEBHERR L556 055637-1332**  
Component  
**Transmission (Manual)**  
Fluid  
**LIEBHERR GEAR MF 80W (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0264450</b>	LH0220843	LH0207964
Sample Date		Client Info		<b>12 Mar 2024</b>	27 Sep 2022	14 Mar 2022
Machine Age	hrs	Client Info		<b>6581</b>	3494	2433
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>Changed</b>	N/A	N/A
Filter Changed		Client Info		<b>Changed</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

### WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	<b>12</b>	7	9
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	>7	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	<1	1
Lead	ppm	ASTM D5185m	>45	<b>&lt;1</b>	<1	1
Copper	ppm	ASTM D5185m	>225	<b>4</b>	2	2
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

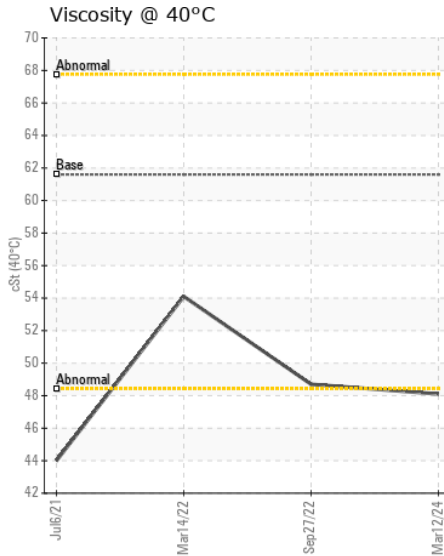
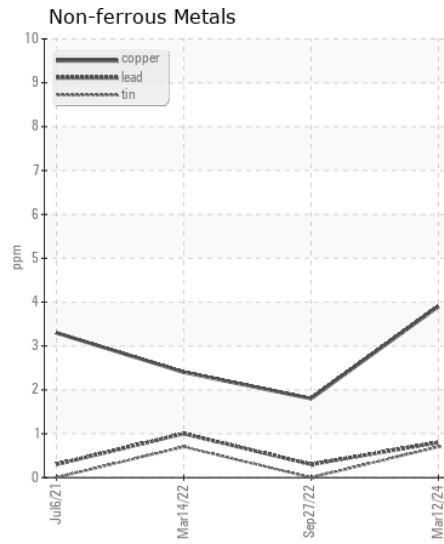
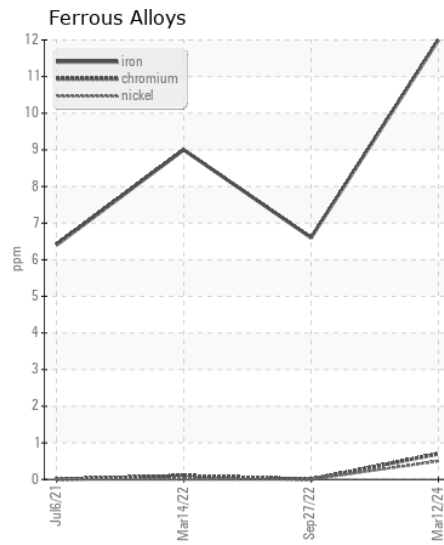
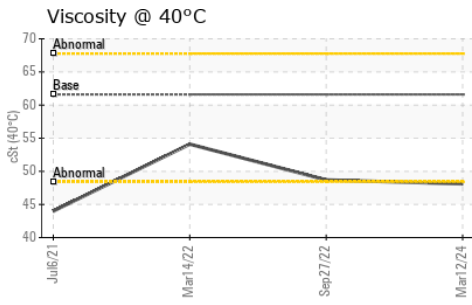
There is no indication of any contamination in the fluid.

Silicon	ppm	ASTM D5185m	>125	<b>8</b>	7	4
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	0
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The condition of the fluid is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>7</b>	4	5
Boron	ppm	ASTM D5185m		<b>85</b>	87	36
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>8</b>	8	9
Calcium	ppm	ASTM D5185m		<b>3348</b>	3266	2689
Phosphorus	ppm	ASTM D5185m		<b>1145</b>	1098	1007
Zinc	ppm	ASTM D5185m		<b>1429</b>	1355	1136
Sulfur	ppm	ASTM D5185m		<b>7580</b>	8108	8298
Visc @ 40°C	cSt	ASTM D445	61.6	<b>48.1</b>	48.7	54.1



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH0264450  
**Lab Number** : 06149721  
**Unique Number** : 10979799  
**Test Package** : CONST

**Received** : 15 Apr 2024  
**Tested** : 16 Apr 2024  
**Diagnosed** : 16 Apr 2024 - Wes Davis

**INTERSTATE POWER SYSTEMS**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)