



WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area
KEMP QUARRIES / HULBERT
Machine Id
WL067
Component
Rear Right Final Drive
Fluid
MOBIL MOBILTRANS HD 50 (--- GAL)

RECOMMENDATION

We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0085910	PCA0048713	PCA0037865
Sample Date		Client Info		05 Apr 2024	24 Sep 2021	28 May 2021
Machine Age	hrs	Client Info		32148	29147	28617
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Not Changd	Changed
Filter Changed		Client Info		None	N/A	None
Sample Status				ABNORMAL	SEVERE	ABNORMAL

WEAR

High concentration of visible metal present. Gear wear is indicated. Bearing and/or bushing wear is indicated.

Iron	ppm	ASTM D5185m	>800	▲ 676	48	123
Chromium	ppm	ASTM D5185m	>10	2	<1	<1
Nickel	ppm	ASTM D5185m	>5	2	<1	0
Titanium	ppm	ASTM D5185m	>15	2	<1	<1
Silver	ppm	ASTM D5185m	>2	0	<1	0
Aluminum	ppm	ASTM D5185m	>75	26	2	6
Lead	ppm	ASTM D5185m	>10	1	0	<1
Copper	ppm	ASTM D5185m	>75	▲ 110	14	▲ 67
Tin	ppm	ASTM D5185m	>8	1	0	1
Vanadium	ppm	ASTM D5185m		<1	0	0
White Metal	scalar	*Visual	NONE	▲ HEAVY	VLITE	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

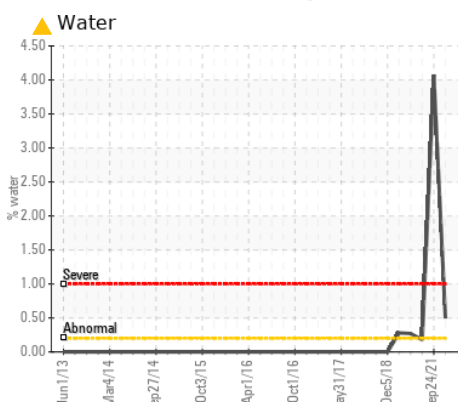
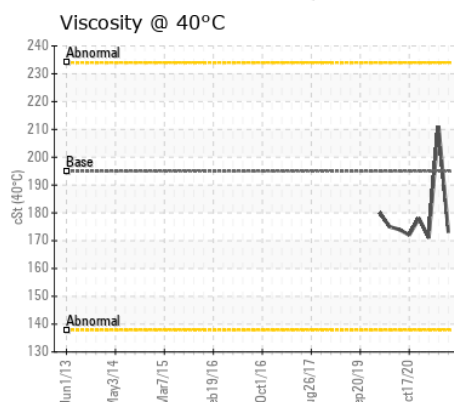
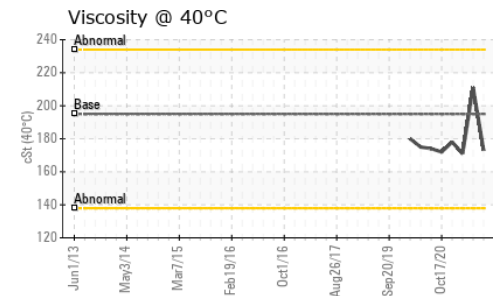
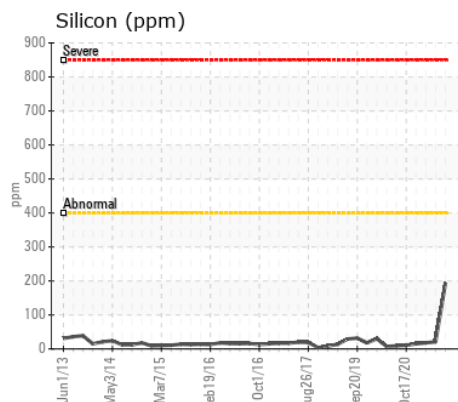
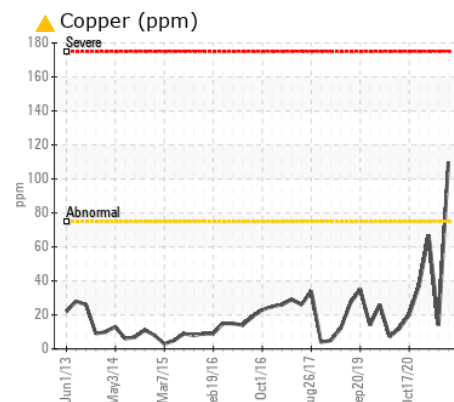
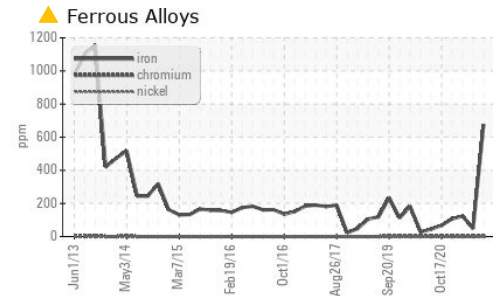
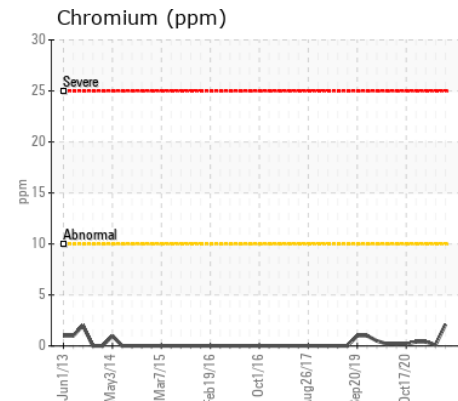
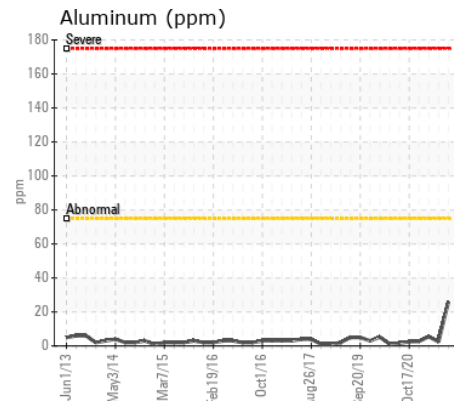
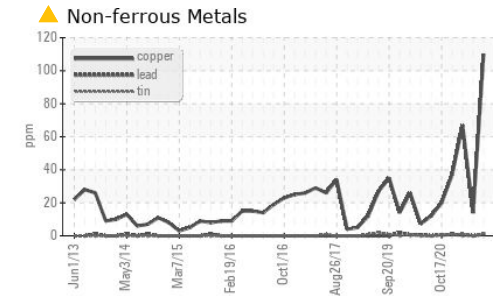
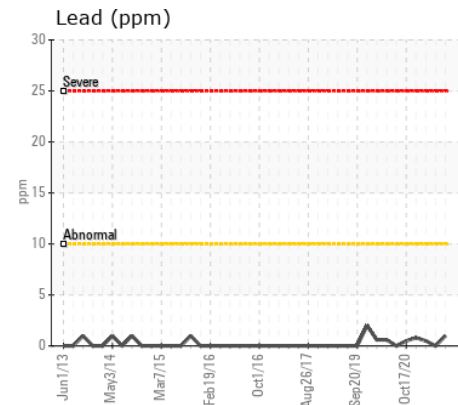
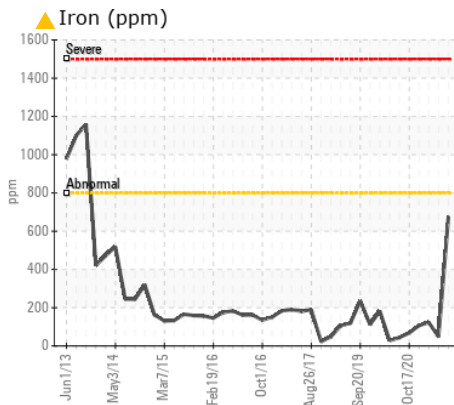
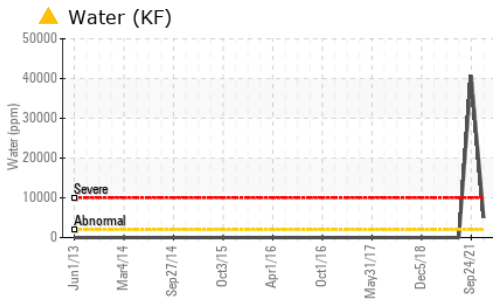
There is a moderate concentration of water present in the oil.

Silicon	ppm	ASTM D5185m	>400	194	21	18
Potassium	ppm	ASTM D5185m	>20	5	0	0
Water	%	ASTM D6304	>0.2	▲ 0.501	▲ 4.07	---
ppm Water	ppm	ASTM D6304	>2000	▲ 5010	▲ 40700	---
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	● HAZY	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ 0.2%	▲ 0.2%	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		6	3	1
Boron	ppm	ASTM D5185m		2	22	22
Barium	ppm	ASTM D5185m		<1	<1	0
Molybdenum	ppm	ASTM D5185m		4	3	3
Manganese	ppm	ASTM D5185m		6	<1	1
Magnesium	ppm	ASTM D5185m		59	22	46
Calcium	ppm	ASTM D5185m		3006	2410	2745
Phosphorus	ppm	ASTM D5185m		1000	784	1001
Zinc	ppm	ASTM D5185m		1247	906	1178
Sulfur	ppm	ASTM D5185m		5529	2765	9704
Visc @ 40°C	cSt	ASTM D445	195	173	211	171



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0085910 **Received** : 15 Apr 2024
Lab Number : 06149731 **Tested** : 18 Apr 2024
Unique Number : 10979809 **Diagnosed** : 18 Apr 2024 - Don Baldrige
Test Package : MOB 1 (Additional Tests: KF)

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)