WEAR CONTAMINATION FLUID CONDITION

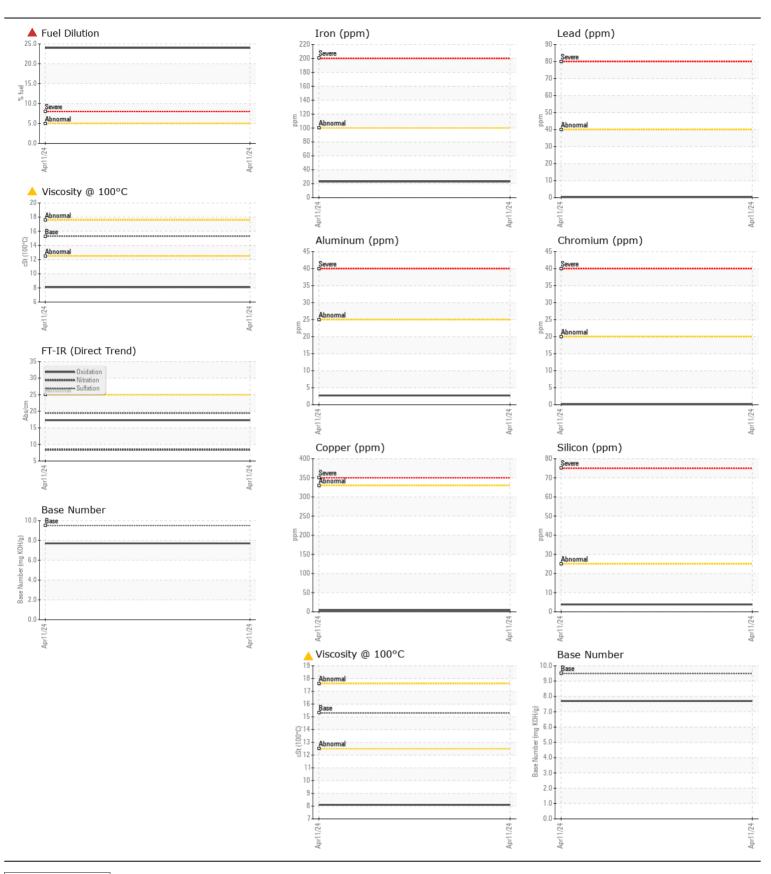
NORMAL SEVERE ABNORMAL



Machine Id CATERPILLAR FM PASCMEN CAT 326

Diesel Engine

CONOCO PHILLIPS GUARDOL ECT 15W40 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check the fuel injection system. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.	Sample Number	00	Client Info	2.1111071011	PCA0113518		
	Sample Date		Client Info		11 Apr 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		N/A		
	Sample Status				SEVERE		
WEAR	Iron	ppm	ASTM D5185m	>100	23		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>20	<1		
	Nickel	ppm	ASTM D5185m	>2	0		
	Titanium	ppm	ASTM D5185m	>2	0		
	Silver	ppm	ASTM D5185m	>2	0		
	Aluminum	ppm	ASTM D5185m	>25	3		
	Lead	ppm	ASTM D5185m	>40	<1		
	Copper	ppm	ASTM D5185m	>330	4		
	Tin	ppm	ASTM D5185m	>15	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	4		
There is a high amount of fuel present in the oil.	Potassium	ppm	ASTM D5185m	>20	0		
	Fuel	%	ASTM D3524	>5	4 24.0		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method		NEG		
	Soot %	%	*ASTM D7844	>3	0.6		
	Nitration	Abs/cm	*ASTM D7624	>20	8.4		
	Sulfation	Abs/.1mm	*ASTM D7415		19.4		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1		
	Boron	ppm	ASTM D5185m	85	18		
Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		42		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m	350	678		
	Calcium	ppm	ASTM D5185m	1800	939		
	Phosphorus	ppm	ASTM D5185m	1000	844		
	Zinc	ppm	ASTM D5185m		970		
	Sulfur	ppm	ASTM D5185m	3500	2788		
	Oxidation	Abs/.1mm	*ASTM D7414		17.3		
	Base Number (BN)		ASTM D2896		7.7		
	Visc @ 100°C	cSt	ASTM D445	15.3	8.1		





Laboratory Sample No.

Lab Number : 06150095

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : PCA0113518

Unique Number: 10980173

Received **Tested** Diagnosed

: 16 Apr 2024 : 19 Apr 2024

: 19 Apr 2024 - Doug Bogart **Test Package**: MOB 1 (Additional Tests: FuelDilution, PercentFuel, TBN)

LEAHY-WOLF COMPANY 1724 W ARMITAGE COURT, SUITE A

ADDISON, IL US 60101 Contact: TERRY LONG terrylong@leahywolf.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

T: F: