

Machine Id VOLVO L70H 47661 (S/N 624035) Component Hydraulic System Fluid VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

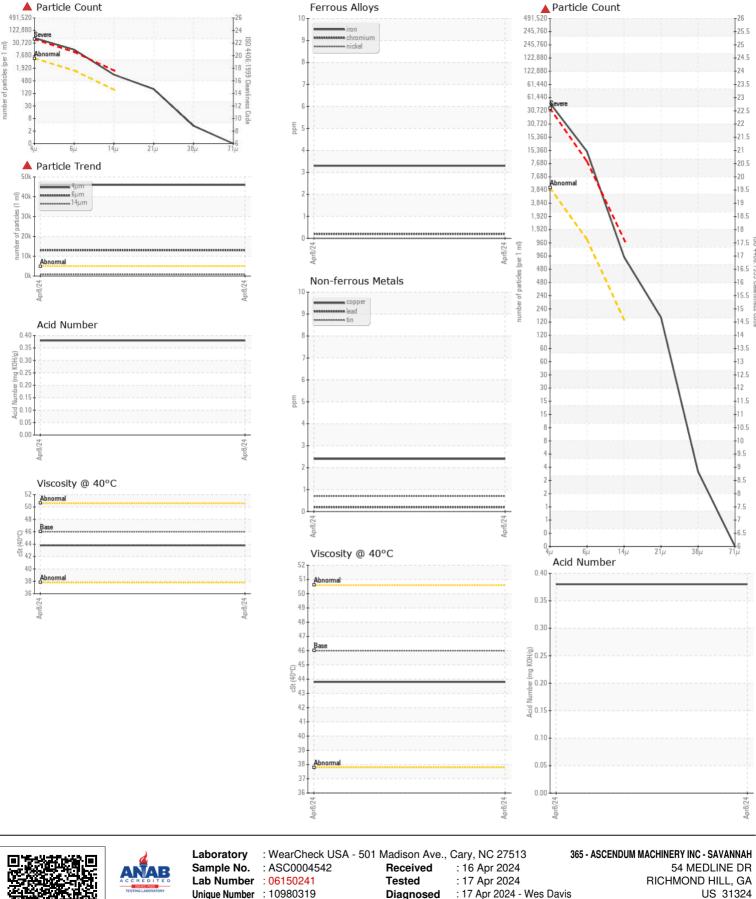
CONTAMINATION

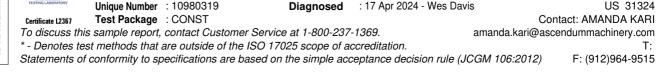
There is a high amount of particulates (2 to 100 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0004542		
Sample Date		Client Info		08 Apr 2024		
Machine Age	hrs	Client Info		1966		
Oil Age	hrs	Client Info		1000		
Filter Age	hrs	Client Info		1000		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				SEVERE		
Iron	ppm	ASTM D5185m	>20	3		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	2		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Ciliara						
Silicon	ppm	ASTM D5185m	>20	4		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647		45969		
Particles >6µm		ASTM D7647	>1300	A 12967		
Particles >14µm		ASTM D7647		A 826		
Particles >21µm		ASTM D7647	>40	▲ 169 0		
Particles >38µm		ASTM D7647		3		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness	a a a la v	ISO 4406 (c)		A 23/21/17		
Silt	scalar	*Visual	NONE NONE	NONE		
Debris	scalar	*Visual		NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor Emulsified Water	scalar	*Visual	NORML	NORML		
	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		3		
Boron	ppm	ASTM D5185m	14	0		
Barium	ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m	0.0	0		
Magnesium	ppm	ASTM D5185m	2.6	1		
Calcium	ppm	ASTM D5185m	49	62		
Phosphorus	ppm	ASTM D5185m	354	301		
Zinc	ppm	ASTM D5185m	419	350		
Sulfur	ppm	ASTM D5185m	3719	2147		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.38		
Visc @ 40°C	cSt	ASTM D445	46	43.8		





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