

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL

[701331] Machine Id VOLVO L150H 6495 Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|--|----------------------|------------|----------------------------|-----------|-------------|----------|----------|
| | Sample Number | | Client Info | | VCP446373 | | |
| We recommend you service the filters on this component. Resample at the next service interval to monitor. | Sample Date | | Client Info | | 09 Apr 2024 | | |
| | Machine Age | hrs | Client Info | | 8737 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Not Changd | | |
| | Filter Changed | | Client Info | | Not Changd | | |
| | Sample Status | | | | ABNORMAL | | |
| | | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | | 4 | | |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | | 2 | | |
| | Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| | Titanium | ppm | ASTM D5185m | | 0 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | >20 | 0 | | |
| | Lead | ppm | ASTM D5185m | >20 | 0 | | |
| | Copper | ppm | ASTM D5185m | >150 | 2 | | |
| | Tin | ppm | ASTM D5185m | >20 | <1 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| | | | | | | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | | 3 | | |
| There is a high amount of particulates present in the oil. | Potassium | ppm | ASTM D5185m | | 1 | | |
| | Water | | WC Method | >0.1 | NEG | | |
| | Particles >4µm | | ASTM D7647 | | 32827 | | |
| | Particles >6µm | | ASTM D7647 | | A 8564 | | |
| | Particles >14µm | | ASTM D7647 | | 604 | | |
| | Particles >21µm | | ASTM D7647 | >20 | A 182 | | |
| | Particles >38µm | | ASTM D7647 | | A 26 | | |
| | Particles >71µm | | ASTM D7647 | | 1 | | |
| | Oil Cleanliness | | ISO 4406 (c) | | <u> </u> | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | LIGHT | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| FLUID CONDITION | Sodium | nnm | ASTM D5185m | | 4 | | |
| | Boron | ppm ppm | ASTM D5185m | 5 | -4 | | |
| The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. | Barium | ppm | ASTM D5185m | | 0 | | |
| | Molybdenum | ppm | ASTM D5185m | | 6 | | |
| | Manganese | | ASTM D5185m | 5 | 0 | | |
| | | ppm | ASTM D5185m | 25 | 23 | | |
| | Magnesium Calcium | ppm | ASTM D5185m ASTM D5185m | | | | |
| | | ppm | | 200 | 265 | | |
| | Phosphorus | ppm | ASTM D5185m | 300 | 334 | | |

Zinc

Sulfur

ppm

Acid Number (AN) mg KOH/g ASTM D8045 0.57

Visc @ 40°C cSt ASTM D445 46

ASTM D5185m 370

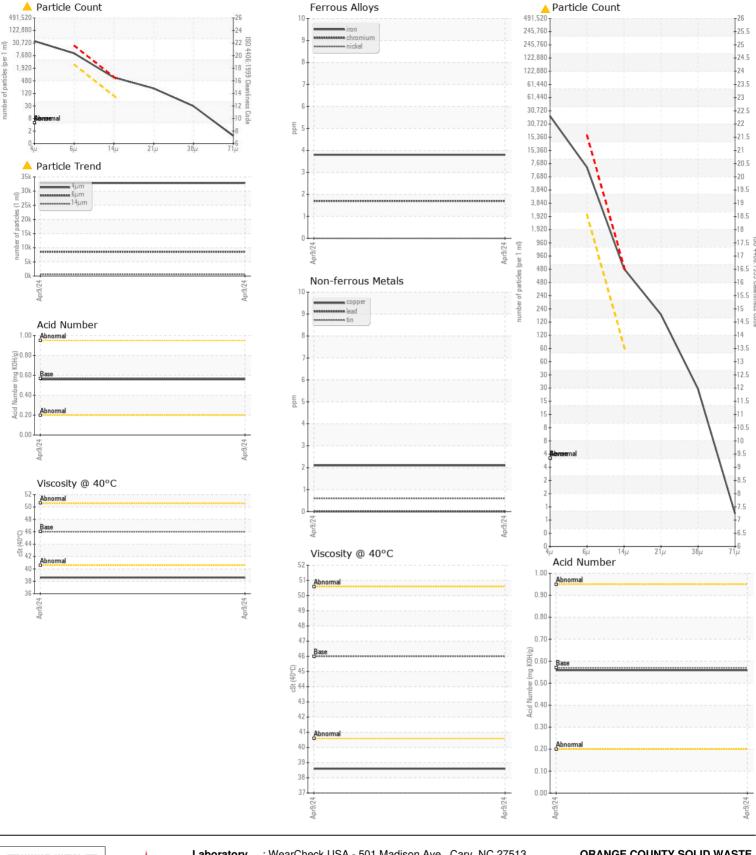
ppm ASTM D5185m 2500

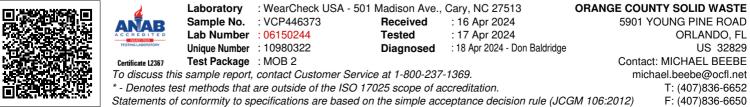
352

1756

0.559

38.6





Contact/Location: MICHAEL BEEBE - ORAORL Page 2 of 2