WEAR CONTAMINATION FLUID CONDITION

NORMAL
ABNORMAL
NORMAL

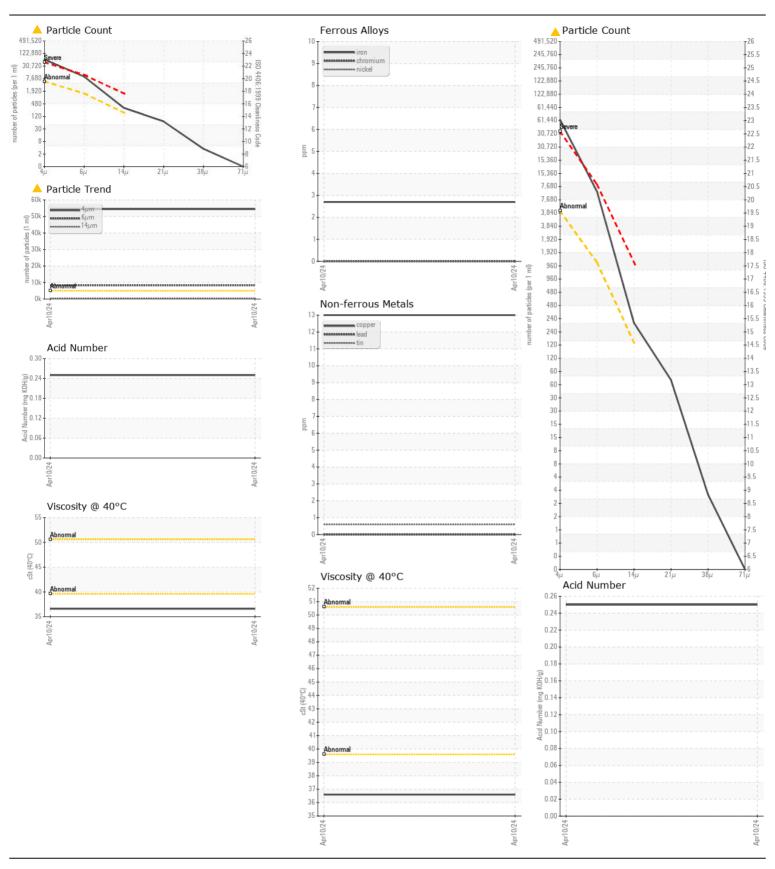
Machine Id

13611

Hydraulic System

{not provided} (--- GAL)

{iiot provided} (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.	Sample Number		Client Info		PCA0121167		
	Sample Date		Client Info		10 Apr 2024		
	Machine Age	hrs	Client Info		0		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		N/A		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	nnm	ASTM D5185m	>20	3		
WLAN	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	720	0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	<1		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		13		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		<1		
There is a high amount of particulates present in the oil.	Potassium	ppm	ASTM D5185m		0		
	Water	%	ASTM D6304		NEG		
	Particles >4µm		ASTM D7647		<u> 54438</u>		
	Particles >6µm		ASTM D7647		A 8330		
	Particles >14µm		ASTM D7647		<u>^</u> 267		
	Particles >21µm		ASTM D7647		<u>^</u> 60		
	Particles >38μm Particles >71μm		ASTM D7647 ASTM D7647		3 0		
	Oil Cleanliness				<u>A</u> 23/20/15		
	Silt	scalar	ISO 4406 (c) *Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water		*Visual	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		0		
suitable for further service.	Barium	ppm	ASTM D5185m		<1		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		22		
	Calcium	ppm	ASTM D5185m		55		
	Phosphorus	ppm	ASTM D5185m		274		
	Zinc	ppm	ASTM D5185m		318		
	Sulfur	ppm	ASTM D5185m		815		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.25		
	Visc @ 40°C	cSt	ASTM D445		36.6		





Certificate L2367

Laboratory Sample No.

Lab Number : 06150298 Unique Number: 10980376 Test Package : PLANT

: PCA0121167

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

: 18 Apr 2024 Diagnosed : 18 Apr 2024 - Don Baldridge

: 16 Apr 2024

RAYBESTOS POWERTRAIN 1204 DARLINGTON AVE CRAWFORDSVILLE, IN

> US 47933 Contact: DON B.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: