



WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**13117**  
Component  
**Hydraulic System**  
Fluid  
{not provided} (--- GAL)

**RECOMMENDATION**

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0121169	---	---
Sample Date		Client Info		10 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

**WEAR**

The copper level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	8	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	▲ 35	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

**CONTAMINATION**

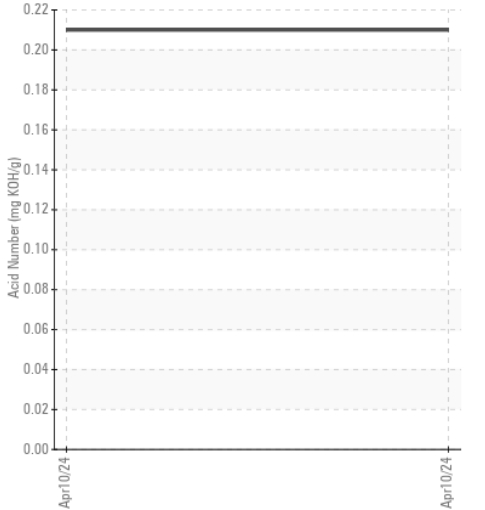
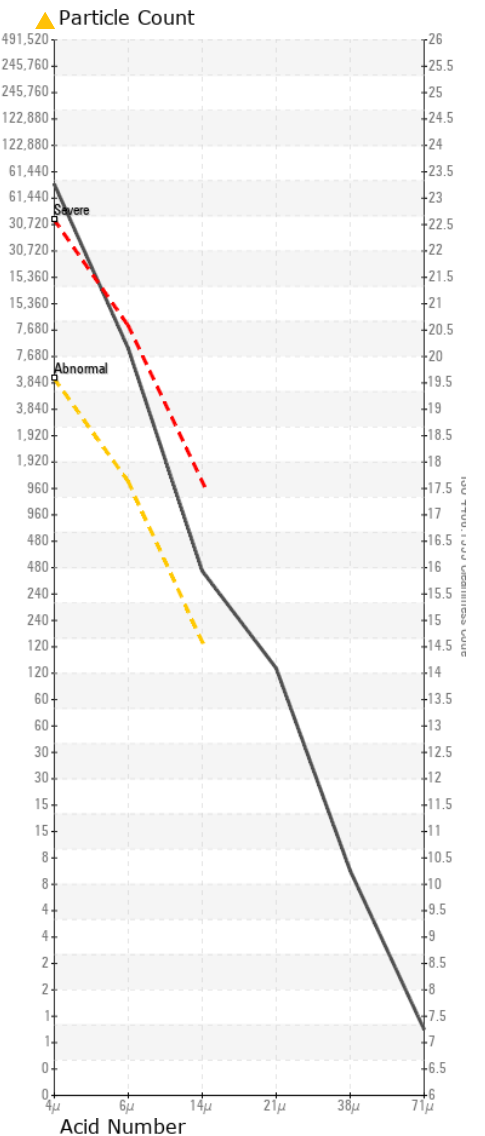
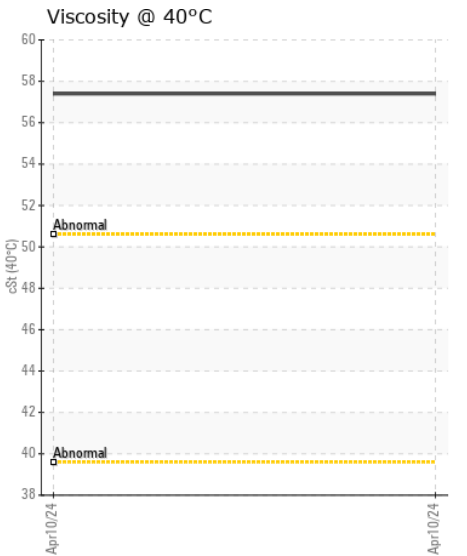
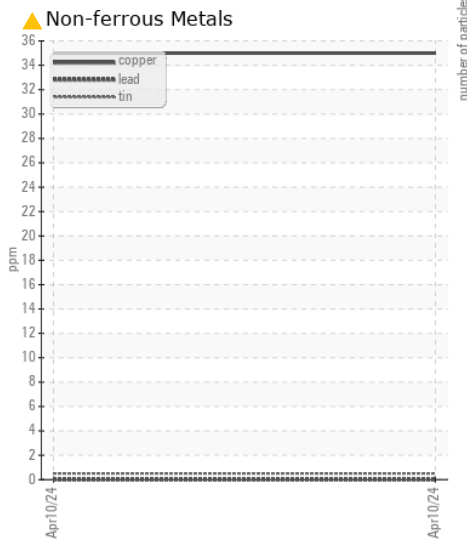
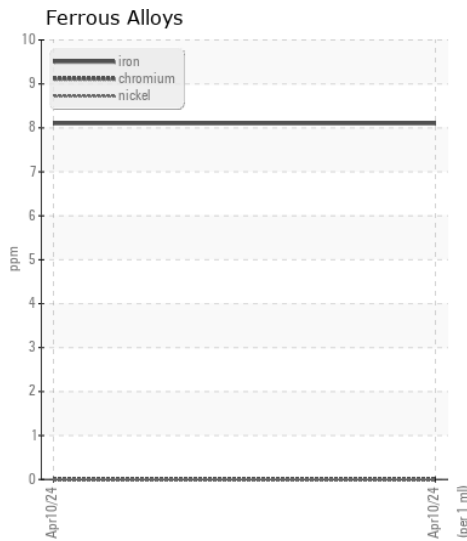
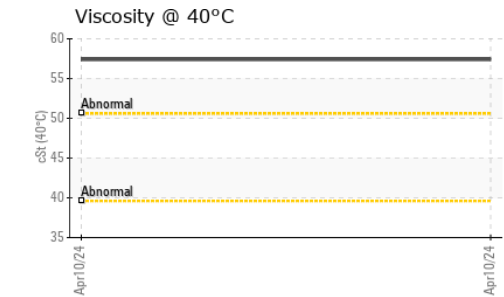
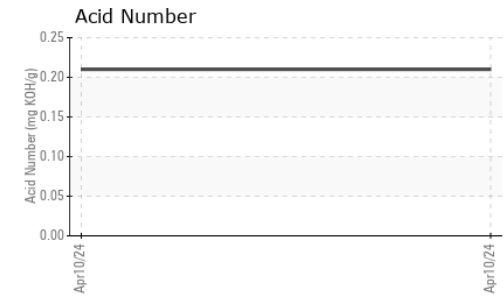
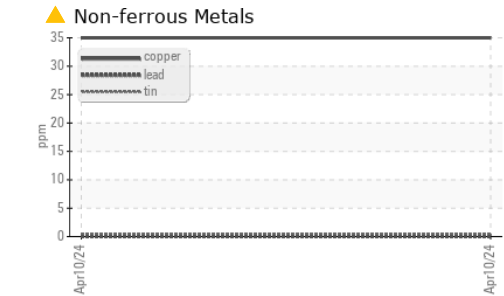
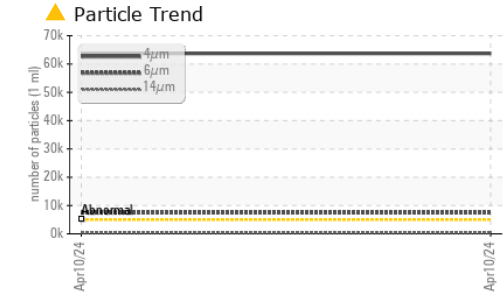
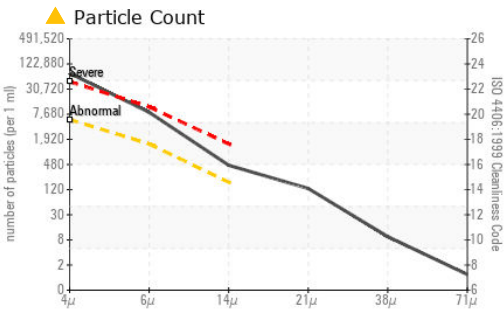
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>15	<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 63706	---	---
Particles >6µm		ASTM D7647	>1300	▲ 7428	---	---
Particles >14µm		ASTM D7647	>160	▲ 404	---	---
Particles >21µm		ASTM D7647	>40	▲ 113	---	---
Particles >38µm		ASTM D7647	>10	8	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/20/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		5	---	---
Calcium	ppm	ASTM D5185m		47	---	---
Phosphorus	ppm	ASTM D5185m		283	---	---
Zinc	ppm	ASTM D5185m		313	---	---
Sulfur	ppm	ASTM D5185m		1883	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.21	---	---
Visc @ 40°C	cSt	ASTM D445		57.4	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : PCA0121169

Lab Number : 06150299

Unique Number : 10980377

Test Package : PLANT

Received : 16 Apr 2024

Tested : 18 Apr 2024

Diagnosed : 18 Apr 2024 - Don Baldrige

RAYBESTOS POWERTRAIN

1204 DARLINGTON AVE

CRAWFORDSVILLE, IN

US 47933

Contact: DON B.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: