



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id  
**P.M.**  
 Component  
**Hydraulic System**  
 Fluid  
**{not provided} (--- GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0121158	---	---
Sample Date		Client Info		10 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				NORMAL	---	---

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	8	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	2	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

**CONTAMINATION**

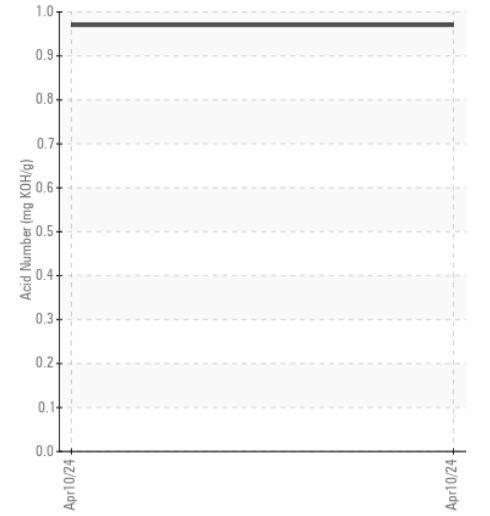
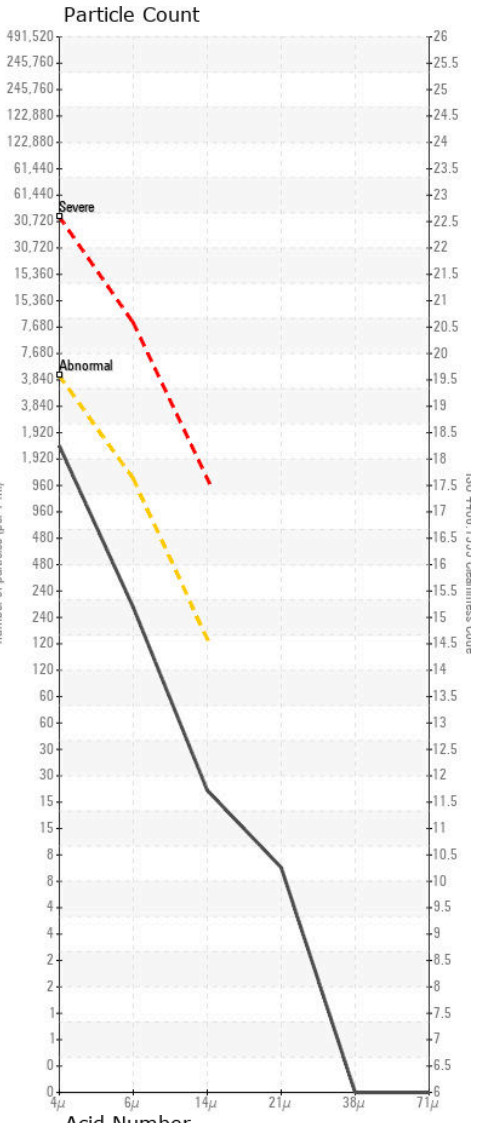
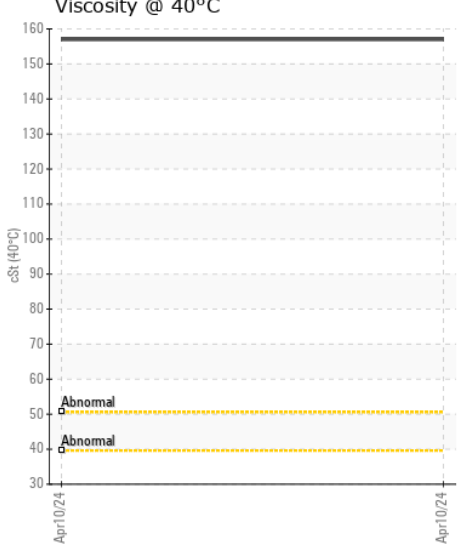
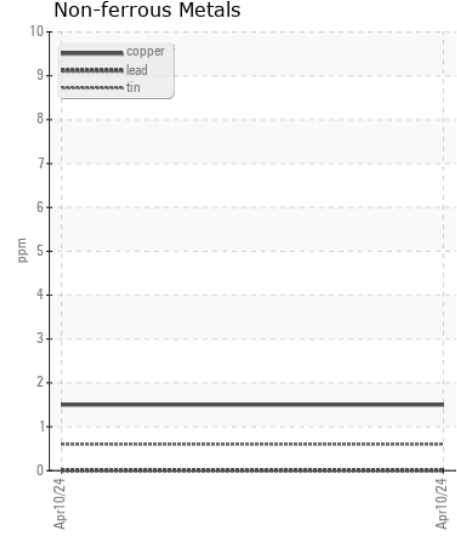
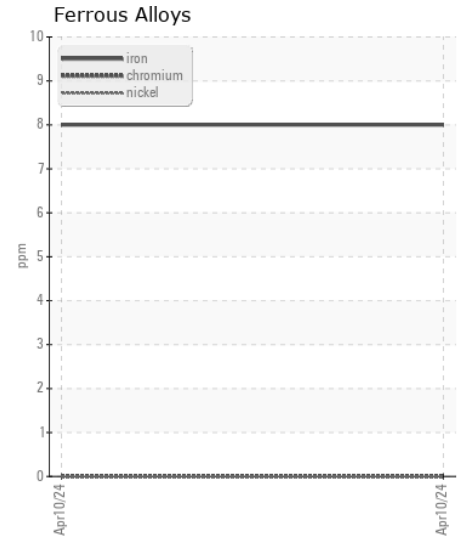
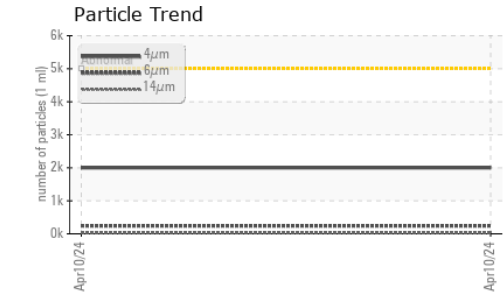
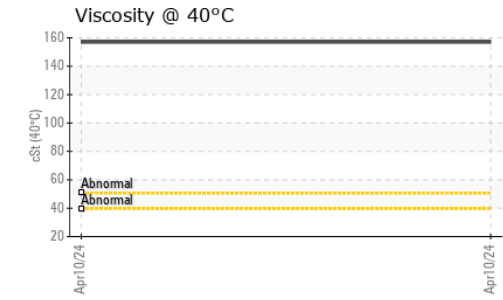
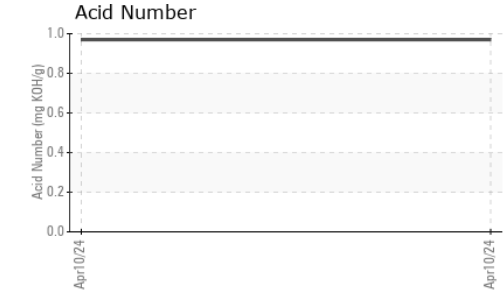
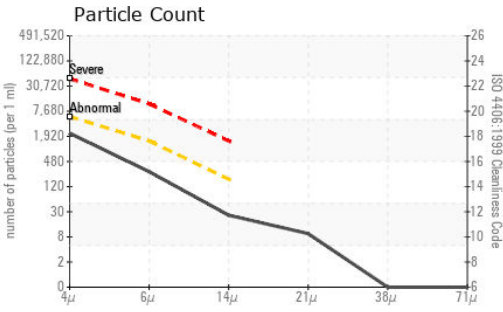
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>15	<1	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water	%	ASTM D6304	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>5000	2000	---	---
Particles >6µm		ASTM D7647	>1300	241	---	---
Particles >14µm		ASTM D7647	>160	22	---	---
Particles >21µm		ASTM D7647	>40	8	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/15/12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		4	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		1	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		144	---	---
Phosphorus	ppm	ASTM D5185m		399	---	---
Zinc	ppm	ASTM D5185m		542	---	---
Sulfur	ppm	ASTM D5185m		8744	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.97	---	---
Visc @ 40°C	cSt	ASTM D445		157	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0121158 **Received** : 16 Apr 2024  
**Lab Number** : 06150300 **Tested** : 18 Apr 2024  
**Unique Number** : 10980378 **Diagnosed** : 18 Apr 2024 - Don Baldrige  
**Test Package** : PLANT

**RAYBESTOS POWERTRAIN**  
 1204 DARLINGTON AVE  
 CRAWFORDSVILLE, IN  
 US 47933  
 Contact: DON B.

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)