



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
19029
 Component
Hydraulic System
 Fluid
 {not provided} (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0121182	---	---
Sample Date		Client Info		10 Apr 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		N/A	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<1	---	---
Chromium	ppm	ASTM D5185m	>20	0	---	---
Nickel	ppm	ASTM D5185m	>20	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>20	0	---	---
Lead	ppm	ASTM D5185m	>20	0	---	---
Copper	ppm	ASTM D5185m	>20	0	---	---
Tin	ppm	ASTM D5185m	>20	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

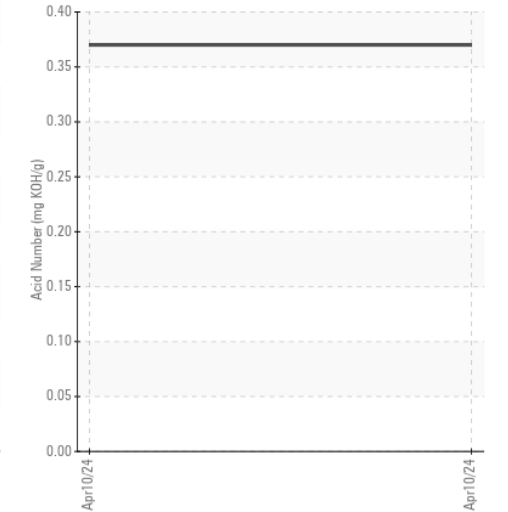
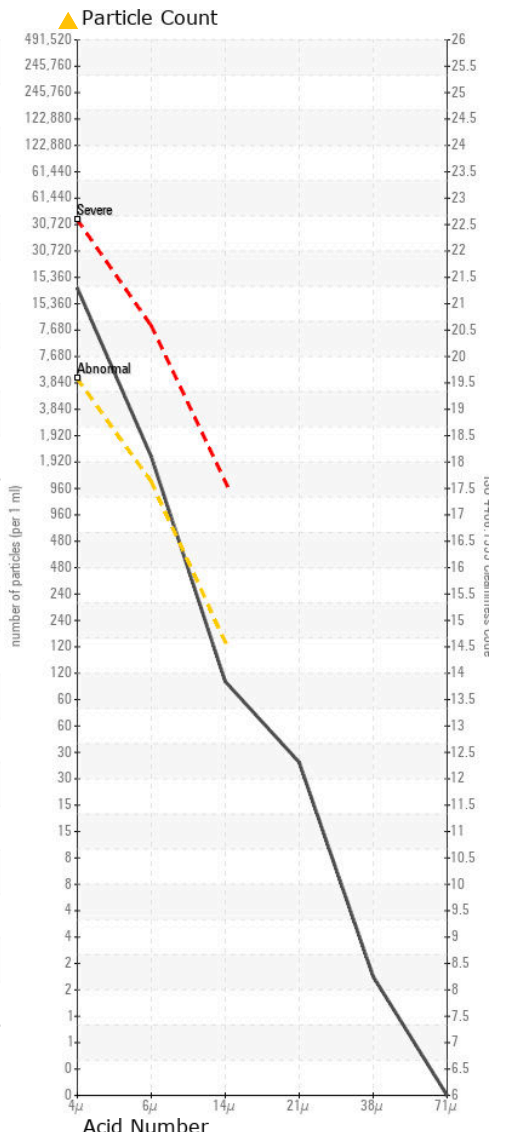
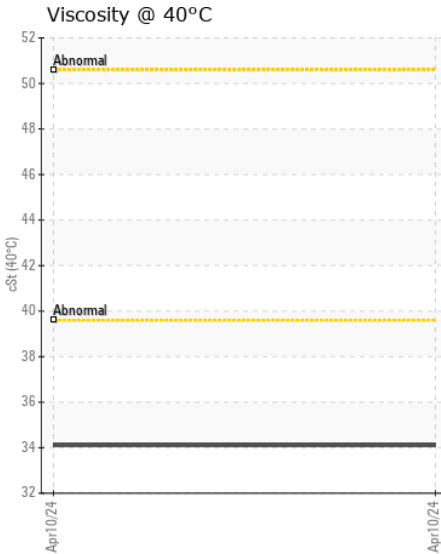
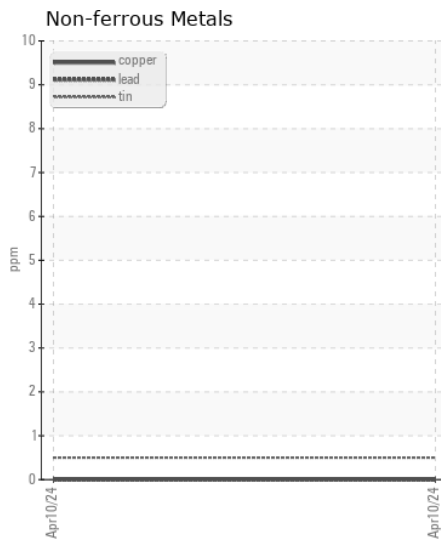
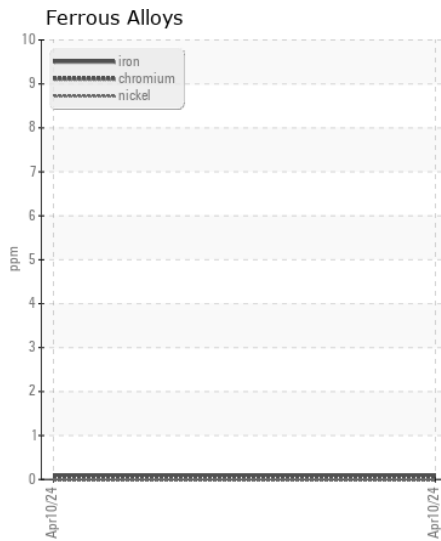
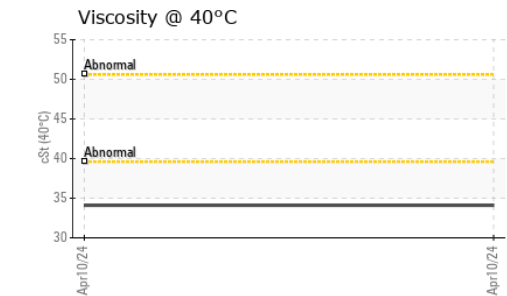
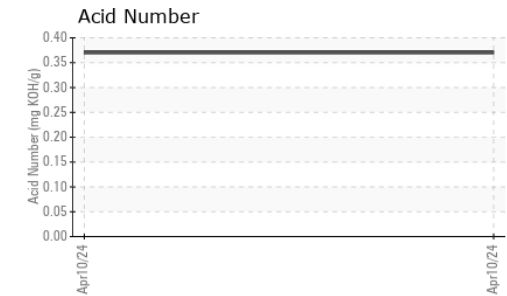
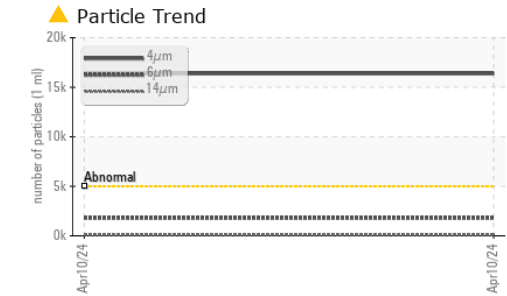
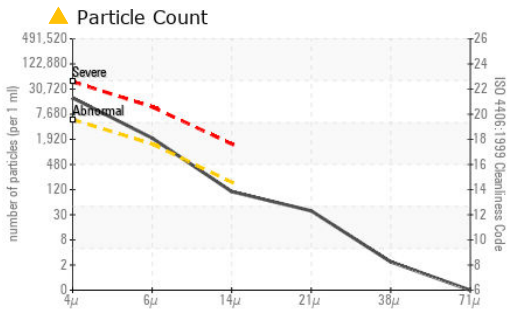
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>15	<1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water	%	ASTM D6304	>0.05	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 16376	---	---
Particles >6µm		ASTM D7647	>1300	● 1802	---	---
Particles >14µm		ASTM D7647	>160	95	---	---
Particles >21µm		ASTM D7647	>40	33	---	---
Particles >38µm		ASTM D7647	>10	2	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 21/18/14	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		2	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		54	---	---
Calcium	ppm	ASTM D5185m		180	---	---
Phosphorus	ppm	ASTM D5185m		283	---	---
Zinc	ppm	ASTM D5185m		336	---	---
Sulfur	ppm	ASTM D5185m		976	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.37	---	---
Visc @ 40°C	cSt	ASTM D445		34.1	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0121182
Lab Number : 06150302
Unique Number : 10980380
Test Package : PLANT
Received : 16 Apr 2024
Tested : 18 Apr 2024
Diagnosed : 18 Apr 2024 - Don Baldrige

RAYBESTOS POWERTRAIN
 1204 DARLINGTON AVE
 CRAWFORDSVILLE, IN
 US 47933
 Contact: DON B.

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)