**WEAR** CONTAMINATION **FLUID CONDITION** 

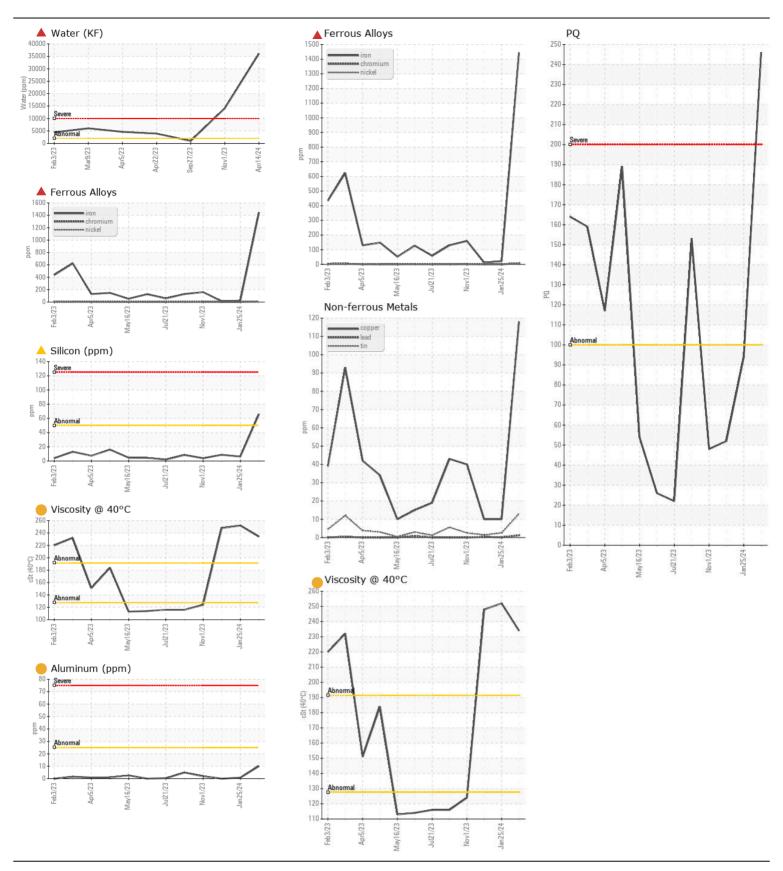
**SEVERE SEVERE ATTENTION** 

Machine Id

## **SENNEBOGEN 830M-T 830.0.2922**

Swing Drive

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number		Client Info		JR0193915	JR0200546	JR0193986
	Sample Date		Client Info		14 Apr 2024	25 Jan 2024	05 Dec 202
	Machine Age	hrs	Client Info		10160	8566	7611
	Oil Age	hrs	Client Info		1594	8113	453
	Filter Age	hrs	Client Info		0	0	0
	Oil Changed		Client Info		Changed	Changed	Not Chang
	Filter Changed		Client Info		N/A	N/A	N/A
	Sample Status				SEVERE	ATTENTION	ATTENTIO
WEAR	PQ		ASTM D8184		246	94	52
Gear wear is indicated.	Iron	ppm	ASTM D5185m	>400	<b>1443</b>	22	12
	Chromium	ppm	ASTM D5185m		7	0	0
	Nickel	ppm	ASTM D5185m	>10	3	1	0
	Titanium	ppm	ASTM D5185m		<1	0	0
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m	>25	<b>1</b> 0	<1	0
	Lead	ppm	ASTM D5185m	>50	1	<1	<1
	Copper	ppm	ASTM D5185m	>200	118	10	10
	Tin	ppm	ASTM D5185m	>10	13	2	1
	Vanadium	ppm	ASTM D5185m		<1	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION  Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress. There is a high concentration of water present in the oil.	Silicon	ppm	ASTM D5185m	>50	<u></u> 66	6	9
	Potassium	ppm	ASTM D5185m	>20	2	3	3
	Water	%	ASTM D6304	>0.2	▲ 3.61		
	ppm Water	ppm	ASTM D6304	>2000	▲ 36100		
	Silt	scalar	*Visual	NONE	MODER	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORM
	Odor	scalar	*Visual	NORML	NORML	NORML	NORM
	Emulsified Water	scalar	*Visual	>0.2	<b>1</b> 0.2%	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		11	<1	0
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		26	6	36
	Barium	ppm	ASTM D5185m		6	<1	0
	Molybdenum	ppm	ASTM D5185m		2	0	0
	Manganese	ppm	ASTM D5185m		15	<1	<1
	Magnesium	ppm	ASTM D5185m		14	3	0
	Calcium	ppm	ASTM D5185m		111	6	9
	Phosphorus	ppm	ASTM D5185m		581	421	526
	Zinc	ppm	ASTM D5185m		105	2	3
	Sulfur	ppm	ASTM D5185m		8634	2035	1904
						252	





Certificate L2367

Laboratory Sample No. Lab Number

: JR0193915 : 06150631 Unique Number : 10980709

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Received **Tested** Diagnosed Test Package : CONST ( Additional Tests: KF, PQ )

: 16 Apr 2024 : 18 Apr 2024

: 18 Apr 2024 - Don Baldridge

JRE - GREENVILLE 3604 HIGHWAY 264 E GREENVILLE, NC US 27834-5800 Contact: GREENVILLE SHOP

christopher.martin@jamesriverequipment.com

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: