

WEAR ABNORMAL CONTAMINATION NORMAL FLUID CONDITION NORMAL

Machine Id LIEBHERR LH30M 152436-1253

Diesel Engine

DIESEL ENGINE OIL SAE 5W30 (--- GAL)

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RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		DJJ0021913		
	Sample Date		Client Info		11 Apr 2024		
	Machine Age	hrs	Client Info		530		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed	-	Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ABNORMAL		
	Iron		ACTM DE10Em	. 66	10		
WEAR The copper level is abnormal. In the absence of other significant wear metals, suspect copper due to sources other than wear (i.e. cooling core). All other component wear rates are normal.	Iron	ppm	ASTM D5185m		10		
	Chromium	ppm	ASTM D5185m		<1		
	Nickel	ppm	ASTM D5185m	>4	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		4		
	Lead	ppm	ASTM D5185m		6		
	Copper	ppm	ASTM D5185m	>74	🔺 297		
	Tin	ppm	ASTM D5185m	>4	4		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		9		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	23		
	Fuel		WC Method		<1.0		
	Water		WC Method	>0.2	NEG		
	Glycol		WC Method		NEG		
	Soot %	%	*ASTM D7844	>3	0.1		
	Nitration	Abs/cm	*ASTM D7624	>20	12.2		
	Sulfation	Abs/.1mm	*ASTM D7415	>30	39.8		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
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FLUID CONDITION	Sodium	ppm	ASTM D5185m		5		
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		93		
	Barium	ppm	ASTM D5185m		39		
	Molybdenum	ppm	ASTM D5185m	100	44		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		814		
	Calcium	ppm	ASTM D5185m	3000	1345		
	Phosphorus	ppm	ASTM D5185m	1150	688		
	Zinc	ppm	ASTM D5185m	1350	798		
	Culture.		AOTH DEACE	4050	0544		

Sulfur

Oxidation

Visc @ 100°C cSt

ppm ASTM D5185m 4250

Abs/.1mm *ASTM D7414 >25

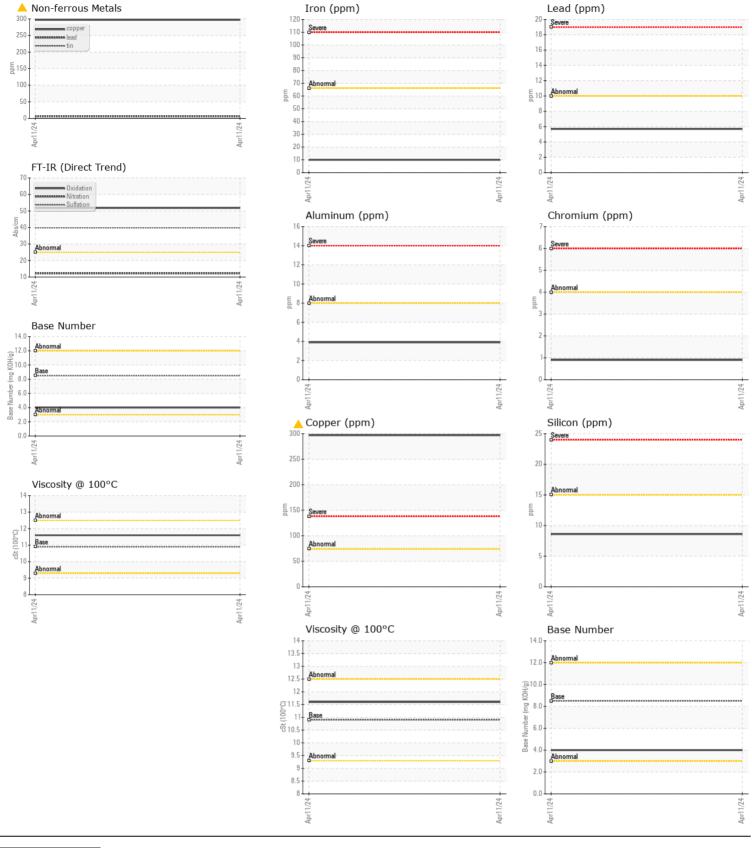
ASTM D445 10.9

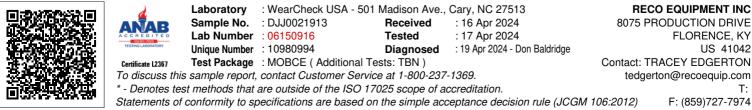
Base Number (BN) mg KOH/g ASTM D2896 8.5

2514

51.8 4.0

11.6





Contact/Location: TRACEY EDGERTON - LEC0082 Page 2 of 2