**WEAR** CONTAMINATION **FLUID CONDITION** 

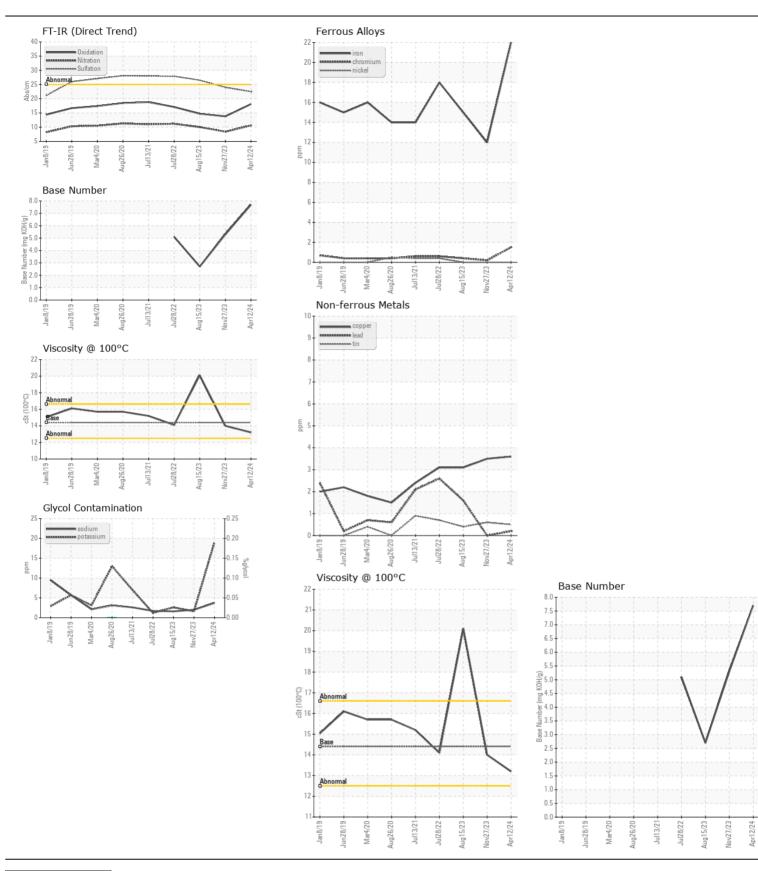
**NORMAL NORMAL NORMAL** 

Machine Id

## **LIEBHERR 31240**

Component Diesel Engine

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		WC0913668	WC0857033	WC082277
	Sample Date		Client Info		12 Apr 2024	27 Nov 2023	15 Aug 202
	Machine Age	hrs	Client Info		10788	10304	9827
	Oil Age	hrs	Client Info		1000	500	2000
	Filter Age	hrs	Client Info		1000	500	2000
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				NORMAL	NORMAL	ABNORMA
MEAD	Iron	nnm	ASTM D5185m	> 100	22	12	15
WEAR	Chromium	ppm	ASTM D5185m		22	<1	<1
All component wear rates are normal.	Nickel	ppm	ASTM D5165III		0	0	0
	Titanium	ppm	ASTM D5185m	>4	<1	2	<1
	Silver	ppm	ASTM D5185m	. 2	0	0	0
	Aluminum	ppm	ASTM D5185m		3	3	2
	Lead	ppm	ASTM D5185m		ง <1	0	2
	Copper	ppm	ASTM D5185m		4	4	3
	Tin	ppm	ASTM D5185m		<1	<1	<1
	Vanadium	ppm	ASTM D5185m	710	<1	0	<1
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m		7	7	8
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m		19	2	3
	Fuel		WC Method		<1.0	<1.0	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol	%	*ASTM D2982	-	NEG	NEG	NEG
	Soot %	%	*ASTM D7844		2.2	2.8	4.1
	Nitration	Abs/cm	*ASTM D7624	>20	10.6	8.4	10.0
	Sulfation	Abs/.1mm	*ASTM D7415		22.5	24.0	26.5
	Silt Debris	scalar	*Visual	NONE	NONE	NONE	NONE
		scalar	*Visual *Visual	NONE	NONE NONE	NONE	NONE
	Sand/Dirt	scalar		NONE	NONE	NONE NORML	
	Appearance Odor	scalar scalar	*Visual *Visual	NORML NORML	NORML	NORML	NORM NORM
	Emulsified Water		*Visual	>0.2	NEG	NEG	NEG
<u></u>	Linuisinea Water	Scalai	Visuai	70.2			INLO
FLUID CONDITION	Sodium	ppm	ASTM D5185m	>50	4	2	2
The DN was this disease that the walls a vitable all sellinity was a single at the	Boron	ppm	ASTM D5185m		105	221	254
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		36	76	93
	Manganese	ppm	ASTM D5185m		<1	<1	<1
	Magnesium	ppm	ASTM D5185m		682	364	437
	Calcium	ppm	ASTM D5185m		1405	1268	1553
	Phosphorus	ppm	ASTM D5185m		811	961	1030
	Zinc	ppm	ASTM D5185m		941	1163	1275
	Sulfur	ppm	ASTM D5185m		3338	2886	3764
	Oxidation	Abs/.1mm	*ASTM D7414	>25	18.1	13.8	14.7
	Base Number (BN)				7.7	5.3	2.7
	Visc @ 100°C	cSt	ASTM D445	4 4 4	13.2	14.0	<u>^</u> 20.1







Laboratory Sample No.

Lab Number : 06150979

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0913668

Received **Tested** Unique Number: 10981057

Diagnosed

: 19 Apr 2024 : 19 Apr 2024 - Don Baldridge

: 16 Apr 2024

**SULLIVAN EASTERN INC-LIEBHERR** 

Contact/Location: CHRIS CALTON - MSCDURLH

2860 C SLATER RD MORRISVILLE, NC US 27560

Contact: CHRIS CALTON

Test Package : CONST ( Additional Tests: Glycol, TBN ) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (919)484-2136

T: