



TRAAP

Texas Refinery Advanced Analysis Program

# OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**HAGIE HAGIE STS 10**

Component  
**Hydrostatic**

Fluid  
**TRC UNIVERSAL TORQUE FLUID (55 GAL)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>TR06151059</b>	TR05515734	TR04999680
Sample Date		Client Info		<b>01 Apr 2024</b>	01 Apr 2022	01 Jun 2020
Machine Age	hrs	Client Info		<b>3010</b>	2878	2575
Oil Age	hrs	Client Info		<b>1010</b>	878	575
Filter Age	hrs	Client Info		<b>425</b>	293	575
Oil Changed		Client Info		<b>Changed</b>	Not Changd	Not Changd
Filter Changed		Client Info		<b>Changed</b>	Changed	Not Changd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR

The copper level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>200	<b>6</b>	1	5
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m		<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>50	<b>3</b>	2	3
Lead	ppm	ASTM D5185m	>50	<b>1</b>	2	0
Copper	ppm	ASTM D5185m	>200	<b>▲ 367</b>	<b>▲ 322</b>	<b>▲ 240</b>
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

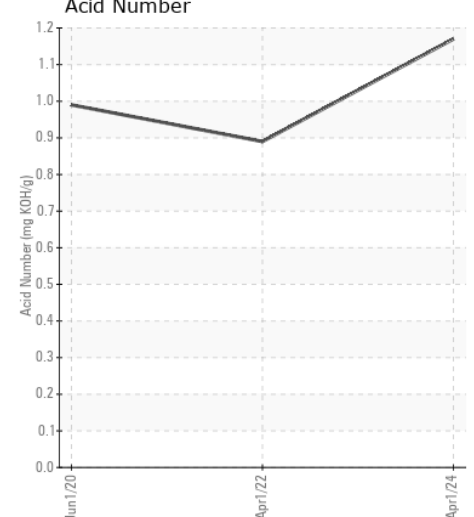
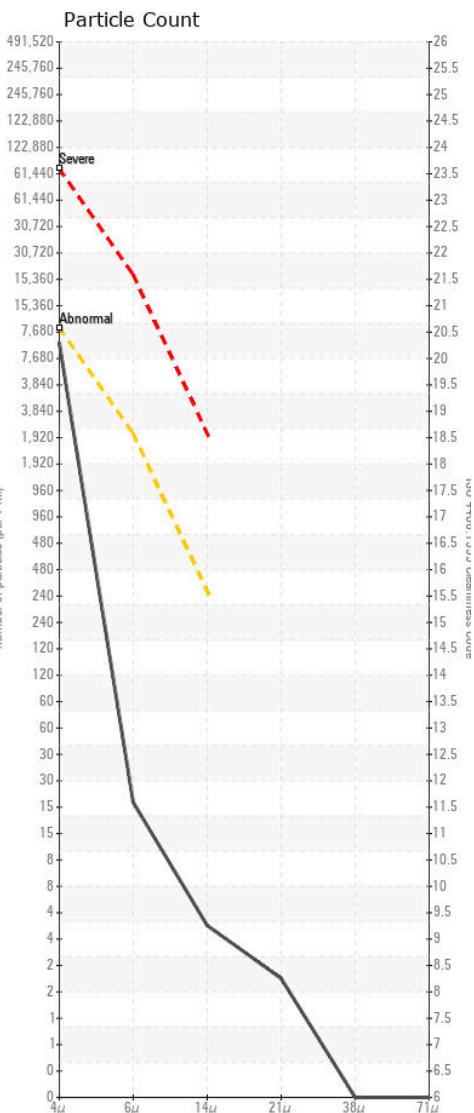
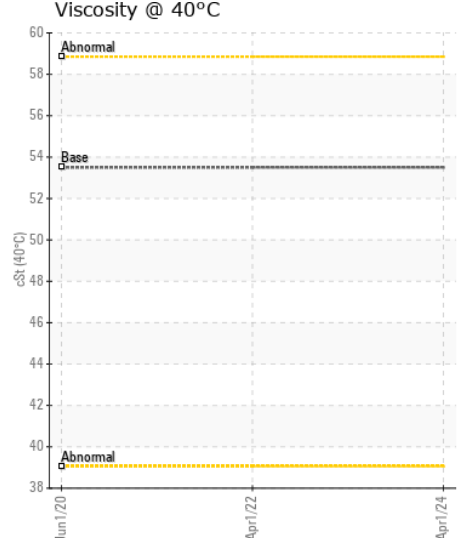
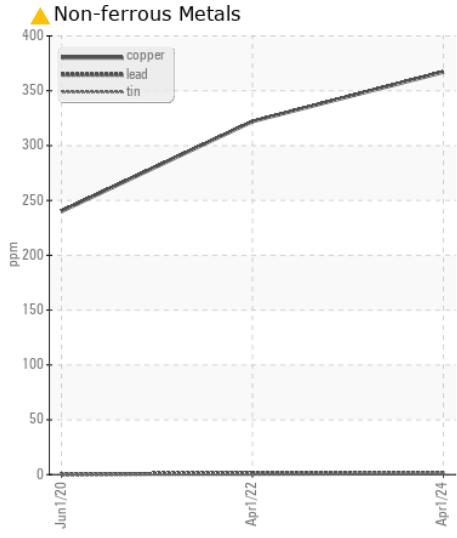
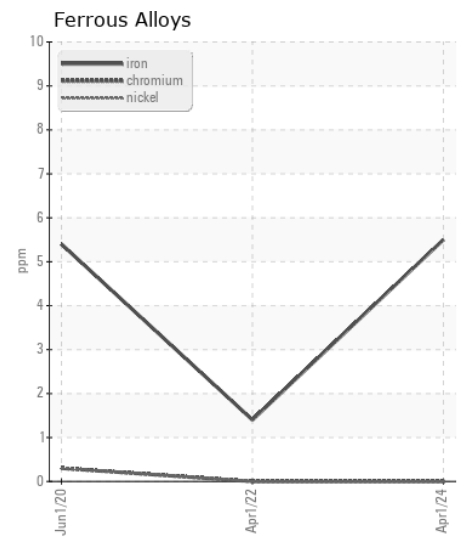
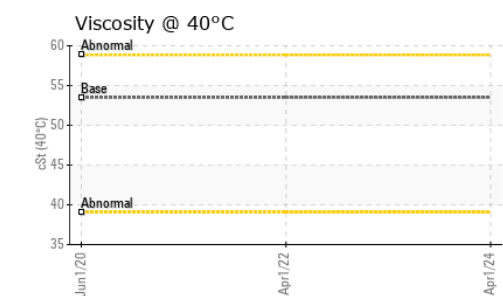
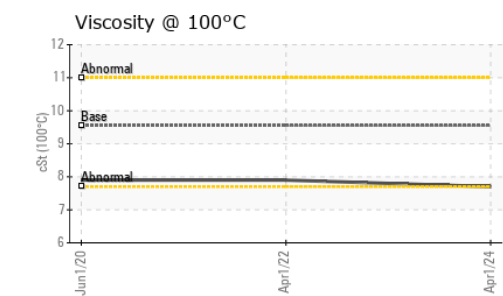
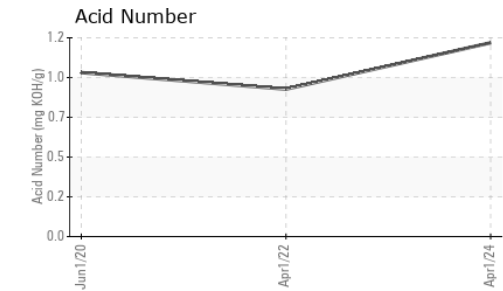
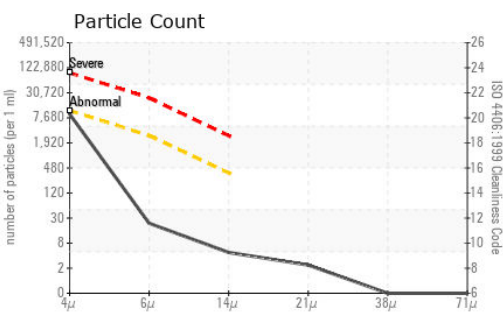
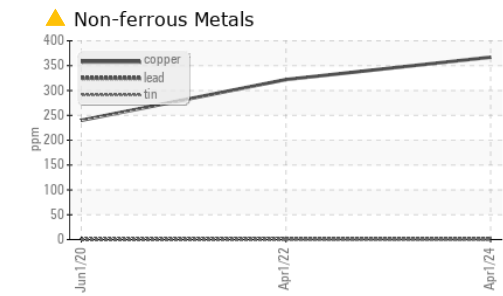
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Silicon	ppm	ASTM D5185m	>50	<b>19</b>	15	23
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	4	8
Water		WC Method	>0.1	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>10000	<b>8202</b>	---	---
Particles >6µm		ASTM D7647	>2500	<b>20</b>	---	---
Particles >14µm		ASTM D7647	>320	<b>4</b>	---	---
Particles >21µm		ASTM D7647	>80	<b>2</b>	---	---
Particles >38µm		ASTM D7647	>20	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>4	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>20/11/9</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The AN level is acceptable for this fluid.

Sodium	ppm	ASTM D5185m		<b>4</b>	0	2
Boron	ppm	ASTM D5185m		<b>150</b>	142	125
Barium	ppm	ASTM D5185m		<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	<1
Manganese	ppm	ASTM D5185m		<b>2</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>24</b>	19	22
Calcium	ppm	ASTM D5185m	4200	<b>4530</b>	4360	4718
Phosphorus	ppm	ASTM D5185m	1100	<b>1417</b>	1338	1442
Zinc	ppm	ASTM D5185m	2000	<b>1766</b>	1707	1789
Sulfur	ppm	ASTM D5185m		<b>8693</b>	6063	6932
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.17</b>	0.89	0.990
Visc @ 40°C	cSt	ASTM D445	53.5	<b>48.6</b>	---	---
Visc @ 100°C	cSt	ASTM D445	9.55	<b>7.7</b>	7.9	7.9
Viscosity Index (VI)	Scale	ASTM D2270	164	<b>124</b>	---	---



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : TR06151059 **Received** : 16 Apr 2024  
**Lab Number** : 06151059 **Tested** : 17 Apr 2024  
**Unique Number** : 10981137 **Diagnosed** : 19 Apr 2024 - Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: KV100, PrtCount, VI )

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To discuss this sample report, contact Customer Service at 1-800-827-0711.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)