

## Store 9 - Marietta

## 1115 Component Diesel Engine

SHELL ROTELLA T 15W40 (--- GAL)

| RECOMMENDATION   | Test             | UOM      | Method        | Limit/Abn | Current     | History1     | History2    |
|--|------------------|----------|---------------|-----------|-------------|--------------|-------------|
|  | Sample Number    |          | Client Info   |           | LEC0048263  | LEC0047090   | LEC0047107  |
| We advise that you check the fuel injection system. Oil and filter<br>change at the time of sampling has been noted. Resample at the next          | Sample Date      |          | Client Info   |           | 02 Apr 2024 | 05 Mar 2024  | 24 Jan 2024 |
|  | Machine Age      | hrs      | Client Info   |           | 19356       | 18938        | 18454       |
| service interval to monitor.   | Oil Age          | hrs      | Client Info   |           | 400         | 400          | 400         |
|  | Filter Age       | hrs      | Client Info   |           | 400         | 400          | 400         |
|  | Oil Changed      |          | Client Info   |           | Changed     | Changed      | Changed     |
|  | Filter Changed   |          | Client Info   |           | Changed     | Changed      | Changed     |
|  | Sample Status    |          | 0.10111 1.110 |           | ABNORMAL    | ABNORMAL     | -           |
|  |                  |          |               |           |             |              |             |
| WEAR   | Iron             | ppm      | ASTM D5185m   | >100      | 14          | 19           | 27          |
| All component wear rates are normal.   | Chromium         | ppm      | ASTM D5185m   | >20       | <1          | <1           | 1           |
|  | Nickel           | ppm      | ASTM D5185m   | >4        | 0           | <1           | <1          |
|  | Titanium         | ppm      | ASTM D5185m   |           | 2           | <1           | <1          |
|  | Silver           | ppm      | ASTM D5185m   | >3        | 0           | 0            | 0           |
|  | Aluminum         | ppm      | ASTM D5185m   | >20       | 3           | 4            | 4           |
|  | Lead             | ppm      | ASTM D5185m   | >40       | <1          | 3            | 3           |
|  | Copper           | ppm      | ASTM D5185m   | >330      | 0           | 0            | <1          |
|  | Tin              | ppm      | ASTM D5185m   | >15       | <1          | <1           | <1          |
|  | Vanadium         | ppm      | ASTM D5185m   |           | 0           | <1           | 0           |
|  | White Metal      | scalar   | *Visual       | NONE      | NONE        | NONE         | NONE        |
|  | Yellow Metal     | scalar   | *Visual       | NONE      | NONE        | NONE         | NONE        |
|  |                  |          |               |           |             |              |             |
| CONTAMINATION  | Silicon          | ppm      | ASTM D5185m   | >!20      | 6           | 6            | 8           |
| There is a moderate amount of fuel present in the oil.   | Potassium        | ppm      | ASTM D5185m   | >20       | <1          | 2            | 2           |
|  | Fuel             | %        | ASTM D3524    | >5        | <b>4</b> .8 | <b>1</b> 7.8 | <1.0        |
|  | Water            |          | WC Method     | >0.2      | NEG         | NEG          | NEG         |
|  | Glycol           |          | WC Method     |           | NEG         | NEG          | NEG         |
|  | Soot %           | %        | *ASTM D7844   | >3        | 0.5         | 0.5          | 0.7         |
|  | Nitration        | Abs/cm   | *ASTM D7624   | >20       | 10.2        | 11.6         | 10.9        |
|  | Sulfation        | Abs/.1mm | *ASTM D7415   | >30       | 24.6        | 25.9         | 26.4        |
|  | Silt             | scalar   | *Visual       | NONE      | NONE        | NONE         | NONE        |
|  | Debris           | scalar   | *Visual       | NONE      | NONE        | NONE         | NONE        |
|  | Sand/Dirt        | scalar   | *Visual       | NONE      | NONE        | NONE         | NONE        |
|  | Appearance       | scalar   | *Visual       | NORML     | NORML       | NORML        | NORML       |
|  | Odor             | scalar   | *Visual       | NORML     | NORML       | NORML        | NORML       |
|  | Emulsified Water | scalar   | *Visual       | >0.2      | NEG         | NEG          | NEG         |
|  |                  |          |               |           |             |              | -           |
| FLUID CONDITION  | Sodium           | ppm      | ASTM D5185m   | 0.1.0     | 0           | 1            | 0           |
| The BN result indicates that there is suitable alkalinity remaining in the<br>oil. The condition of the oil is acceptable for the time in service. | Boron            | ppm      | ASTM D5185m   |           | 255         | 184          | 221         |
|  | Barium           | ppm      | ASTM D5185m   |           | 0           | 0            | 0           |
| ·  | Molybdenum       | ppm      | ASTM D5185m   | 1.2       | 96          | 111          | 131         |
|  | Manganese        | ppm      | ASTM D5185m   | 0.1       | 0           | <1           | <1          |
|  | Magnesium        | ppm      | ASTM D5185m   |           | 550         | 636          | 668         |
|  | Calcium          | ppm      | ASTM D5185m   |           | 1449        | 1365         | 1406        |
|  | Phosphorus       | ppm      | ASTM D5185m   |           | 842         | 662          | 696         |
|  | Zinc             | ppm      | ASTM D5185m   | 1160      | 1031        | 809          | 875         |
|  |                  |          |               |           |             |              |             |

Sulfur

Oxidation

Visc @ 100°C cSt

ppm ASTM D5185m 4996

ASTM D445 15.7

Abs/.1mm \*ASTM D7414 >25

Base Number (BN) mg KOH/g ASTM D2896 10.1

3020

21.6

7.1

12.5

2252

25.2

7.0

11.6

2306

22.6

7.5

12.5

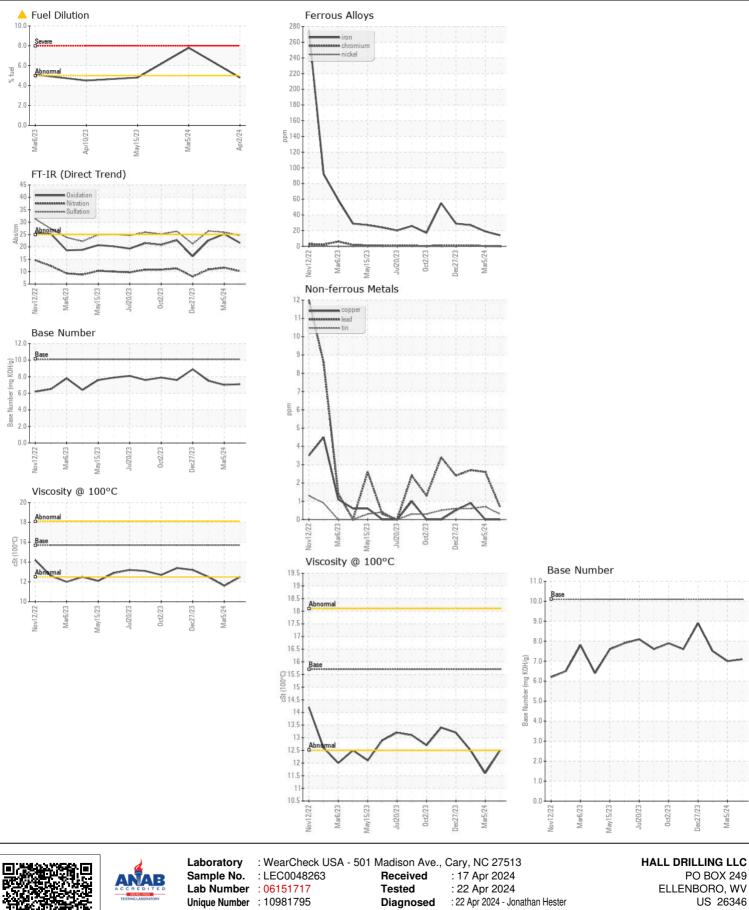
**WEAR** 

CONTAMINATION

**FLUID CONDITION** 

NORMAL

ABNORMAL NORMAL



 Unique Number
 : 10981795
 Diagnosed
 : 22 Apr 2024 - Jonathan Hester
 US 26346

 Certificate L2367
 Test Package
 : CONST (Additional Tests: PercentFuel, TBN )
 Contact: CHRIS PETROVICH

 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 chrispetrovich@halldrilling.com

 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 T: (304)869-3404

 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)
 F: (304)869-3408

Contact/Location: CHRIS PETROVICH - HALELLWV