



# LIEBHERR

## OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**LIEBHERR LH80M 1218-157090**  
Component  
**Diesel Engine**  
Fluid  
**DIESEL ENGINE OIL SAE 15W40 (--- GAL)**

### RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>LH0282869</b>	LH0282894	LH0280580
Sample Date		Client Info		<b>28 Mar 2024</b>	19 Mar 2024	28 Feb 2024
Machine Age	hrs	Client Info		<b>711</b>	545	231
Oil Age	hrs	Client Info		<b>205</b>	0	0
Filter Age	hrs	Client Info		<b>205</b>	0	0
Oil Changed		Client Info		<b>Not Changd</b>	Changed	Not Changd
Filter Changed		Client Info		<b>Not Changd</b>	Changed	Not Changd
Sample Status				<b>NORMAL</b>	ABNORMAL	NORMAL

### WEAR

Metal levels are typical for a new component breaking in.

Iron	ppm	ASTM D5185m	>100	<b>3</b>	10	6
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	1	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>15	<b>3</b>	2	2
Lead	ppm	ASTM D5185m	>30	<b>0</b>	2	2
Copper	ppm	ASTM D5185m	>125	<b>39</b>	▲ 218	32
Tin	ppm	ASTM D5185m	>5	<b>0</b>	2	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

### CONTAMINATION

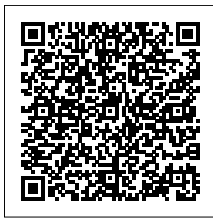
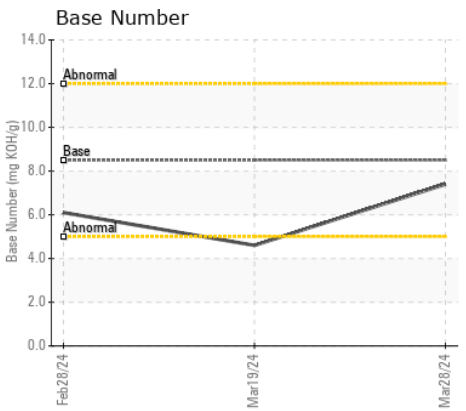
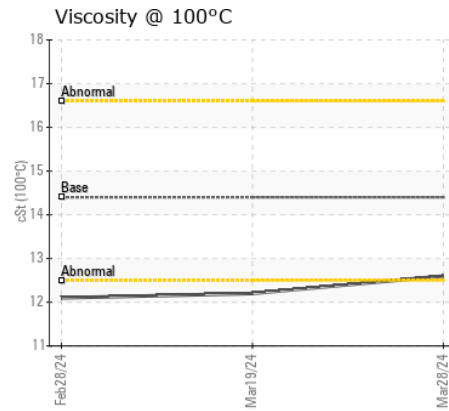
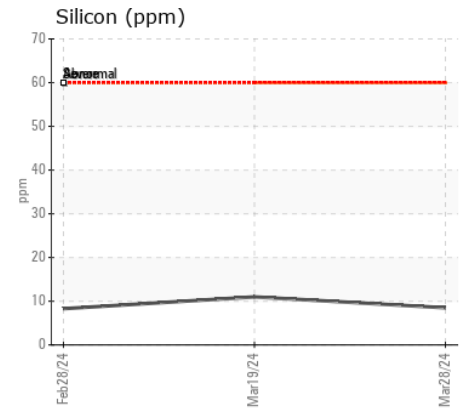
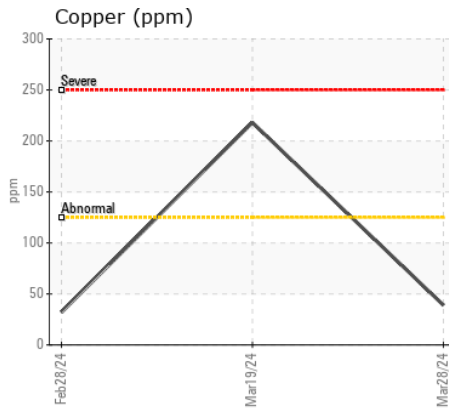
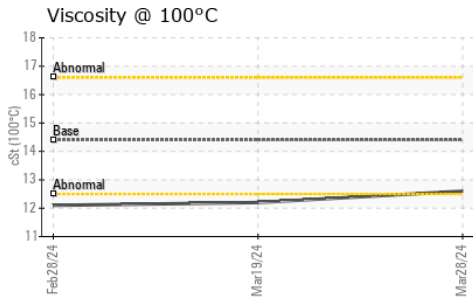
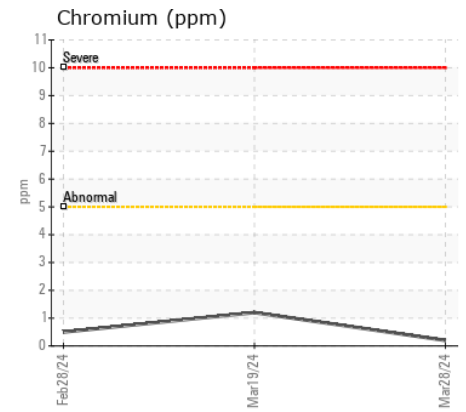
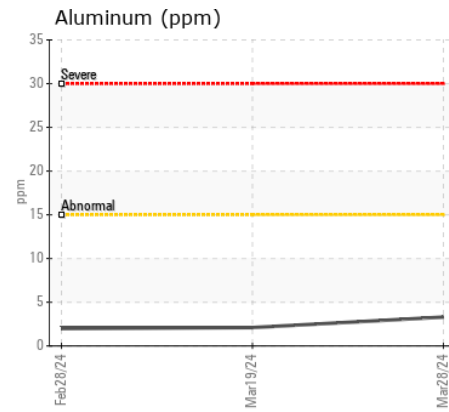
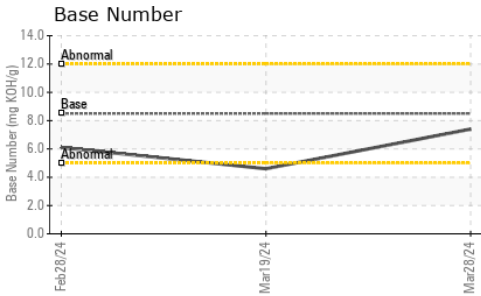
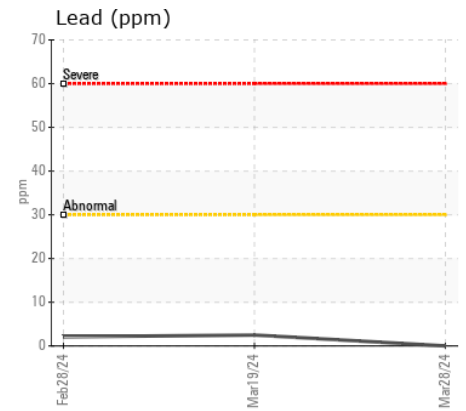
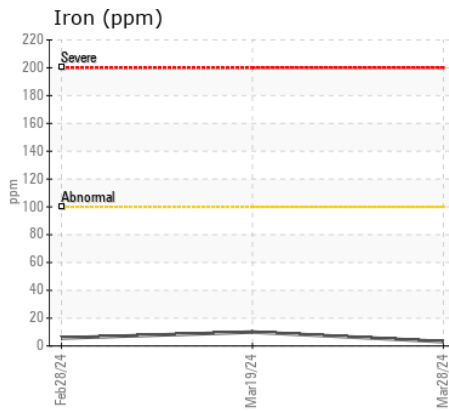
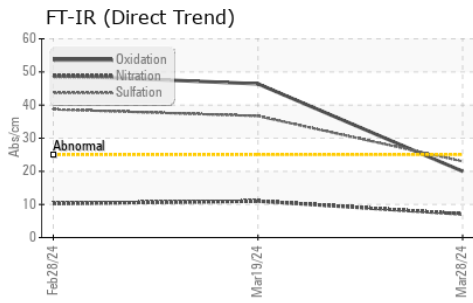
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>60	<b>8</b>	11	8
Potassium	ppm	ASTM D5185m	>20	<b>3</b>	3	<1
Fuel		WC Method	>5	<b>&lt;1.0</b>	<1.0	1.0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.1
Nitration	Abs/cm	*ASTM D7624	>20	<b>7.1</b>	11.0	10.3
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>23.0</b>	36.7	38.7
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

### FLUID CONDITION

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m	>158	<b>1</b>	0	<1
Boron	ppm	ASTM D5185m	250	<b>348</b>	143	116
Barium	ppm	ASTM D5185m	10	<b>0</b>	22	22
Molybdenum	ppm	ASTM D5185m	100	<b>78</b>	52	50
Manganese	ppm	ASTM D5185m		<b>0</b>	1	<1
Magnesium	ppm	ASTM D5185m	450	<b>455</b>	804	948
Calcium	ppm	ASTM D5185m	3000	<b>1351</b>	1329	1433
Phosphorus	ppm	ASTM D5185m	1150	<b>1036</b>	831	827
Zinc	ppm	ASTM D5185m	1350	<b>1157</b>	939	941
Sulfur	ppm	ASTM D5185m	4250	<b>3127</b>	2395	2911
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>20.0</b>	46.4	49.0
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	<b>7.4</b>	4.6	6.1
Visc @ 100°C	cSt	ASTM D445	14.4	<b>12.6</b>	● 12.2	12.1



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LH0282869 **Received** : 17 Apr 2024  
**Lab Number** : 06151774 **Tested** : 18 Apr 2024  
**Unique Number** : 10981852 **Diagnosed** : 18 Apr 2024 - Wes Davis  
**Test Package** : MOBCE ( Additional Tests: TBN )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)