



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
CB-20332 - BAYER CROP SCIENCE
 Component
Compressor
 Fluid
INGERSOLL-RAND TURBOBLEND 46 (--- GAL)

RECOMMENDATION

The oil change at the time of sampling has been noted. We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		CCSI2011849	CCSI2013909	CCSI2011063
Sample Date		Client Info		10 Apr 2024	10 May 2023	28 Nov 2022
Machine Age	hrs	Client Info		19809	16245	13841
Oil Age	hrs	Client Info		19809	16245	13841
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ATTENTION	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m		0	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	0
Tin	ppm	ASTM D5185m	>15	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

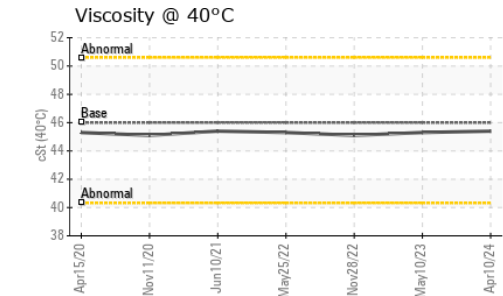
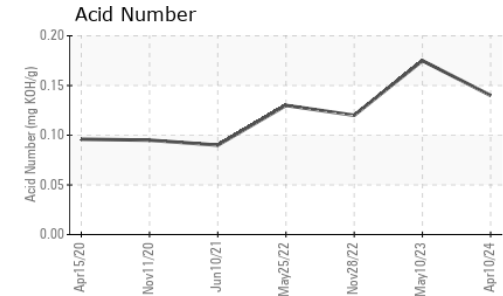
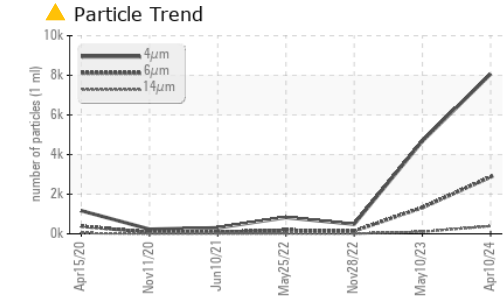
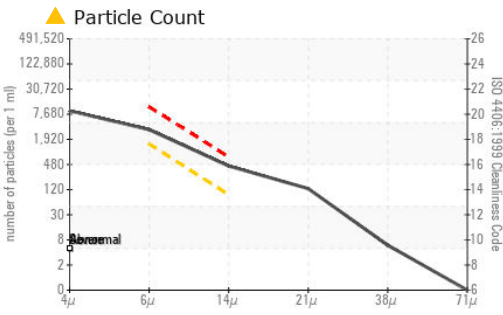
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	<1	2	1
Potassium	ppm	ASTM D5185m	>20	12	<1	0
Water	%	ASTM D6304	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647		8061	4679	485
Particles >6µm		ASTM D7647	>1300	▲ 2871	● 1328	137
Particles >14µm		ASTM D7647	>80	▲ 389	● 104	8
Particles >21µm		ASTM D7647	>20	▲ 112	● 27	2
Particles >38µm		ASTM D7647	>4	▲ 5	2	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>-/17/13	▲ 20/19/16	● 19/18/14	16/14/10
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		4	0	<1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	<1	0
Phosphorus	ppm	ASTM D5185m		8	12	13
Zinc	ppm	ASTM D5185m		0	0	<1
Sulfur	ppm	ASTM D5185m		76	122	63
Acid Number (AN)	mg KOH/g	ASTM D8045		0.14	0.175	0.12
Visc @ 40°C	cSt	ASTM D445	46	45.4	45.3	45.1



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : CCSI2011849 **Received** : 17 Apr 2024
Lab Number : 06151954 **Tested** : 19 Apr 2024
Unique Number : 10982032 **Diagnosed** : 19 Apr 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

A-L-L EQUIPMENT INC
 204 38TH ST
 MOLINE, IL
 US 61265
 Contact: JOE DYKEMA

T: (309)762-8096

F: (309)762-9950