TRAAP
Texas Refinery Advanced Analysis Program

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Machine Id
GODZILLA (S/N H34A0100013)
Component
Hydraulic System
Fluid
TRC HYDRAULIC OIL 15W (705 GAL)

RECOMMENDATION

We recommend that you use depth or electrostatic filtration to remove insolubles from the oil and to reduce the levels of varnish in the system. Alternatively draining a percentage of the oil and topping up with fresh oil (sweetening the oil) may provide a reduction in the varnish potential level. Please note that this is a corrected copy for laboratory data and diagnostic comment updates.

WEAR

All component wear rates are normal.

CONTAMINATION

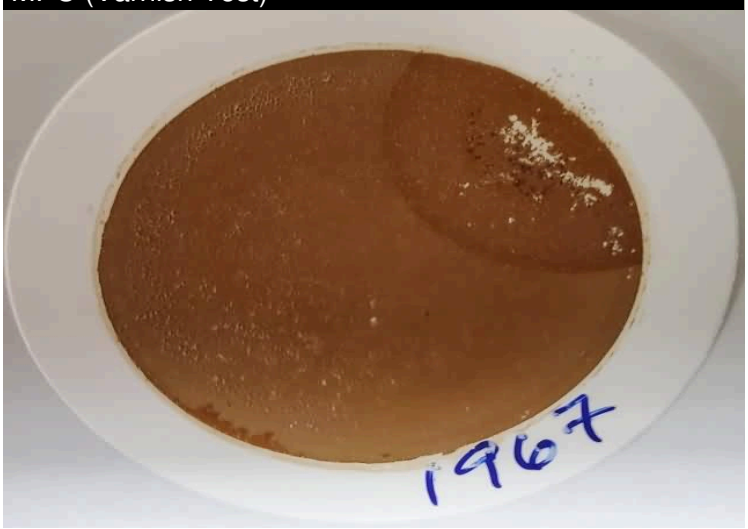
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. MPC (Membrane Patch Colorimetry) test indicates a high concentration of varnish present.

FLUID CONDITION

The AN level is acceptable for this fluid.

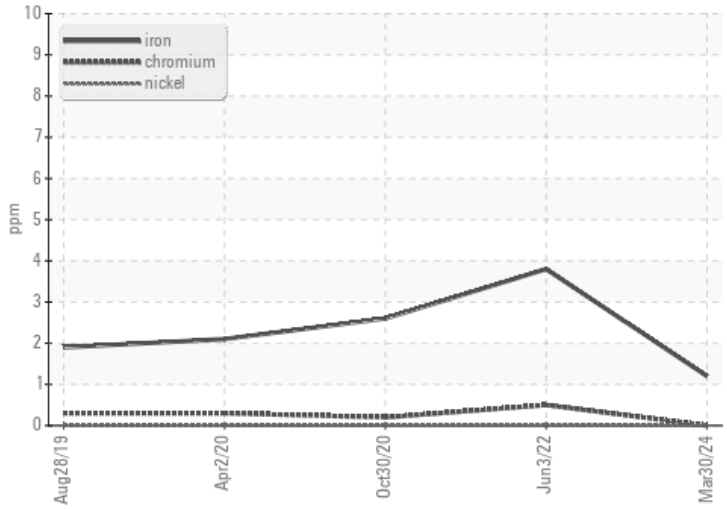
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		TR06151967	TR05563493	TR05106327
Sample Date		Client Info		30 Mar 2024	03 Jun 2022	30 Oct 2020
Machine Age	hrs	Client Info		140118	2880	11520
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				SEVERE	ATTENTION	NORMAL
Iron	ppm	ASTM D5185m	>20	1	4	3
Chromium	ppm	ASTM D5185m	>10	0	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>75	4	1	9
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Silicon	ppm	ASTM D5185m	>20	0	<1	<1
Potassium	ppm	ASTM D5185m	>20	10	0	0
Water		WC Method	>0.1	NEG	NEG	NEG
MPC Varnish Potential	Scale	ASTM D7843	>15	▲ 62	---	---
Particles >4µm		ASTM D7647	>5000	● 9339	● 8943	1085
Particles >6µm		ASTM D7647	>1300	● 1626	● 2158	277
Particles >14µm		ASTM D7647	>160	73	● 197	31
Particles >21µm		ASTM D7647	>40	26	49	13
Particles >38µm		ASTM D7647	>10	8	5	3
Particles >71µm		ASTM D7647	>3	4	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	● 20/18/13	● 20/18/15	17/15/12
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Sodium	ppm	ASTM D5185m		3	0	<1
Boron	ppm	ASTM D5185m		0	0	2
Barium	ppm	ASTM D5185m		0	<1	0
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		65	7	72
Phosphorus	ppm	ASTM D5185m		592	315	692
Zinc	ppm	ASTM D5185m		691	179	817
Sulfur	ppm	ASTM D5185m		1566	2635	1711
Acid Number (AN)	mg KOH/g	ASTM D8045		0.61	0.49	0.740
Visc @ 40°C	cSt	ASTM D445	46	46.4	---	---
Visc @ 100°C	cSt	ASTM D445	6.3	6.9	6.9	7.0
Viscosity Index (VI)	Scale	ASTM D2270		103	---	---

MPC (Varnish Test)

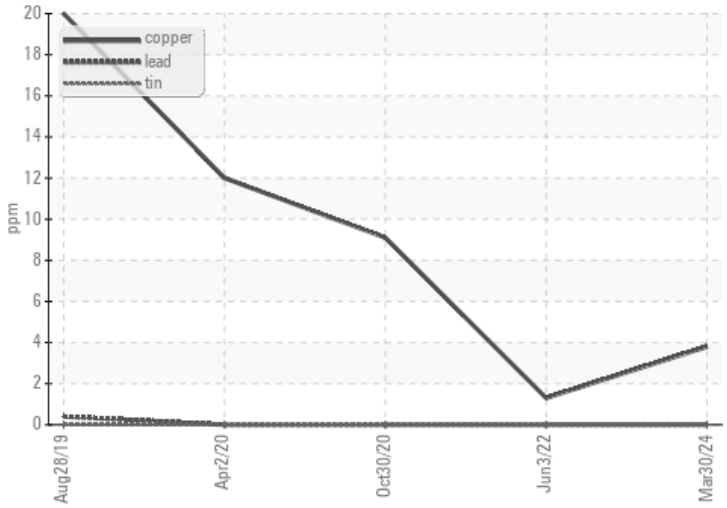


Sample Color & Clarity

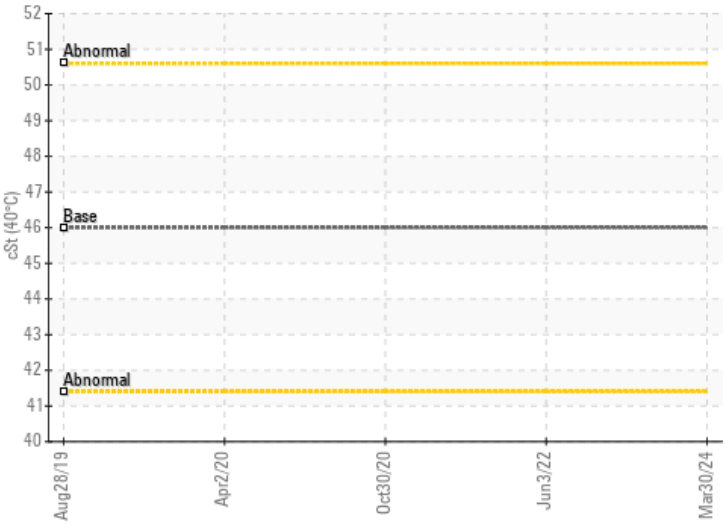
Ferrous Alloys



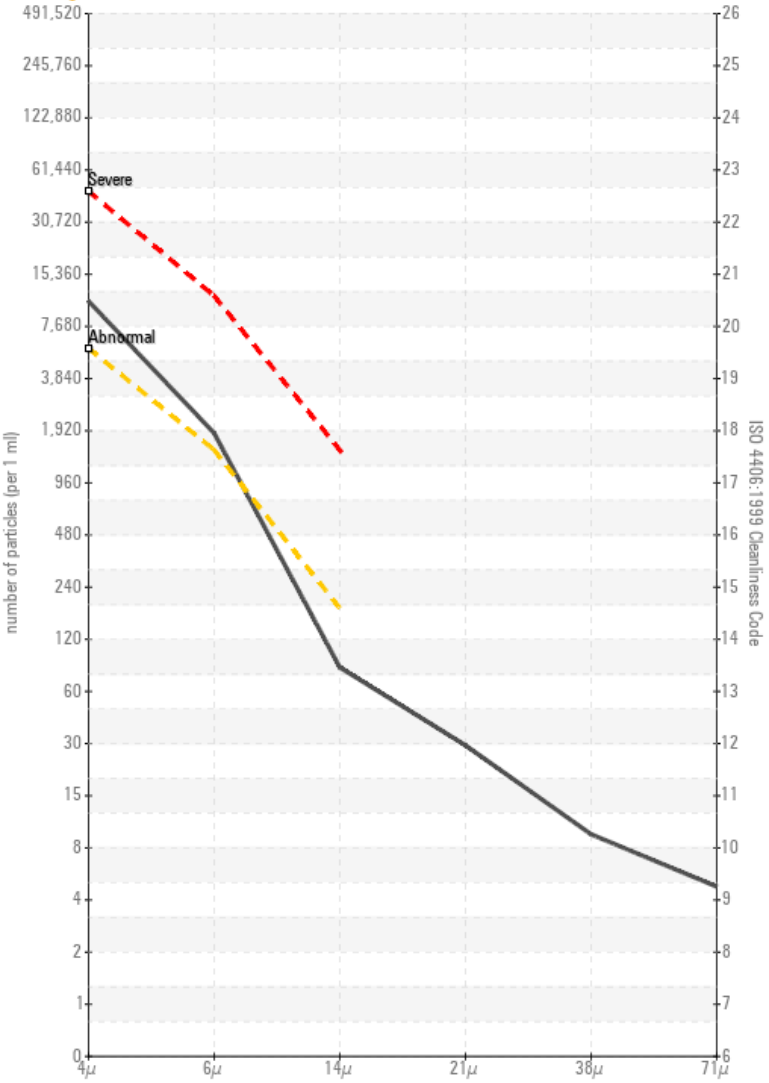
Non-ferrous Metals



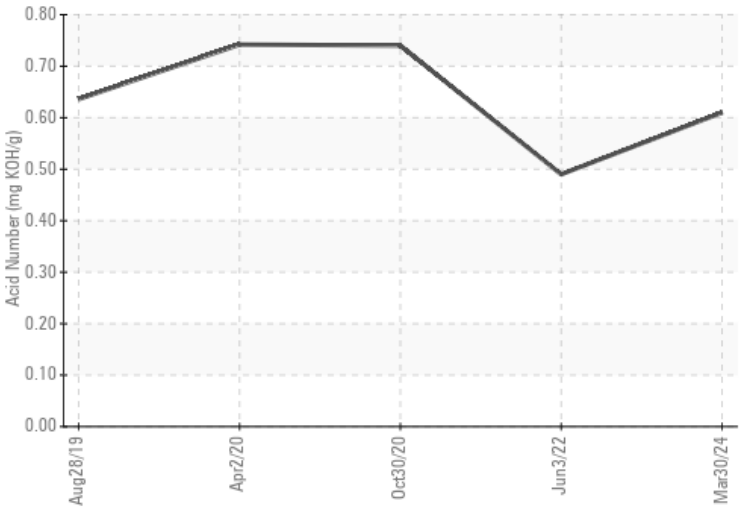
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TR06151967
Lab Number : 06151967
Unique Number : 10982045
Test Package : MOB 2 (Additional Tests: KV100, MPC, VI)

Received : 17 Apr 2024
Tested : 12 May 2024
Diagnosed : 12 May 2024 - Doug Bogart

PELICAN PRODUCTS INC
23215 EARLY AVE
TORRANCE, CA
US 90505
Contact: NORMAN MASSON

To discuss this sample report, contact Customer Service at 1-800-827-0711.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F:

This page left intentionally blank