



# VOLVO PENTA

## OIL ANALYSIS REPORT

WEAR	<b>ABNORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Area  
**PAUL MANHEIM [DANIEL/502532]**  
Machine Id  
**VOLVO PENTA 50250246526 - INBOARD**  
Component  
**Center Gearbox**  
Fluid  
**TEXACO HAVOLINE ATF MERC/DEXRON (3 GAL)**

### RECOMMENDATION

The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VPA060424	VPA048968	---
Sample Date		Client Info		08 Apr 2024	18 Apr 2022	---
Machine Age	hrs	Client Info		0	500	---
Oil Age	hrs	Client Info		0	30	---
Filter Age	hrs	Client Info		0	0	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		N/A	Changed	---
Sample Status				ABNORMAL	SEVERE	---

### WEAR

Clutch wear is indicated.

PQ		ASTM D8184		42	80	---
Iron	ppm	ASTM D5185m	>150	35	146	---
Chromium	ppm	ASTM D5185m	>10	<1	1	---
Nickel	ppm	ASTM D5185m	>10	1	1	---
Titanium	ppm	ASTM D5185m		<1	<1	---
Silver	ppm	ASTM D5185m		<1	<1	---
Aluminum	ppm	ASTM D5185m	>5	2	▲ 8	---
Lead	ppm	ASTM D5185m	>65	17	▲ 107	---
Copper	ppm	ASTM D5185m	>80	▲ 98	▲ 583	---
Tin	ppm	ASTM D5185m	>8	▲ 8	▲ 37	---
Vanadium	ppm	ASTM D5185m		<1	0	---
White Metal	scalar	*Visual	NONE	NONE	VLITE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

### CONTAMINATION

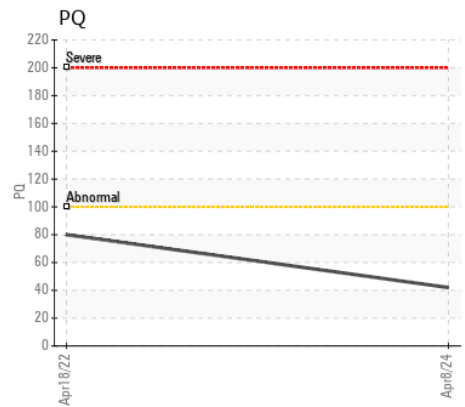
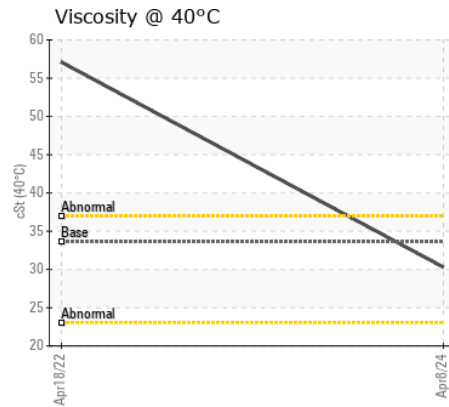
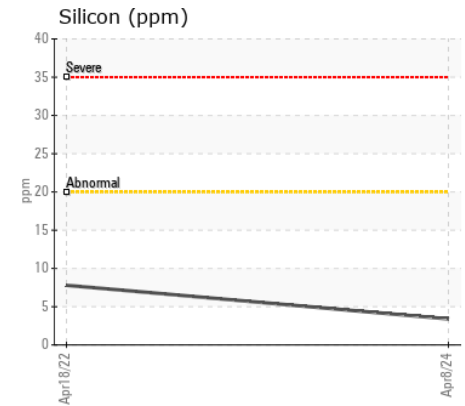
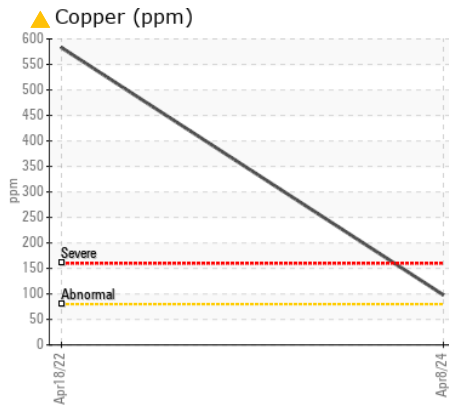
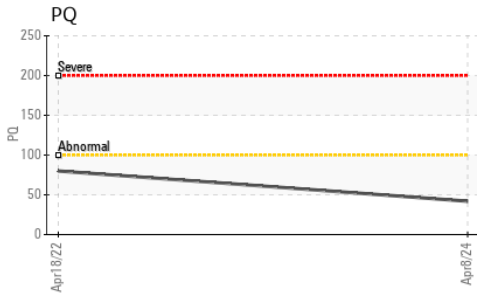
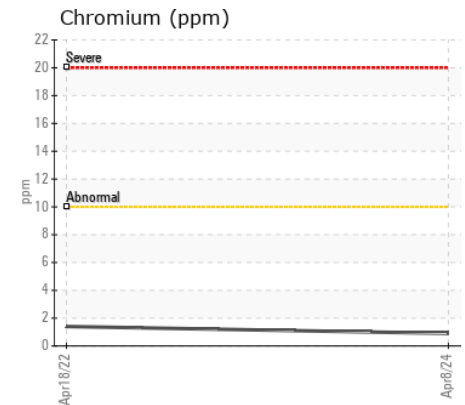
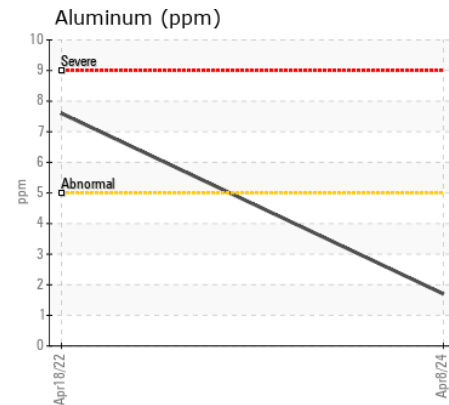
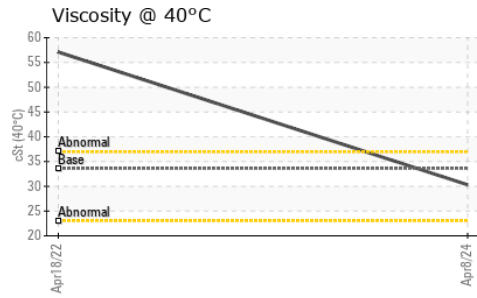
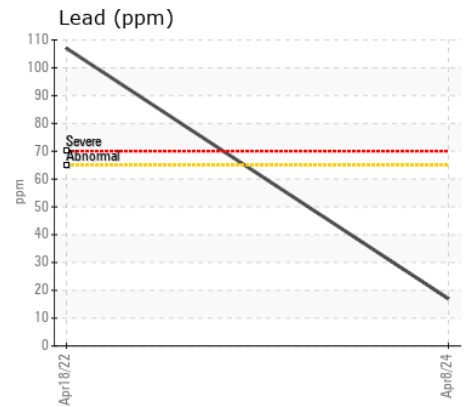
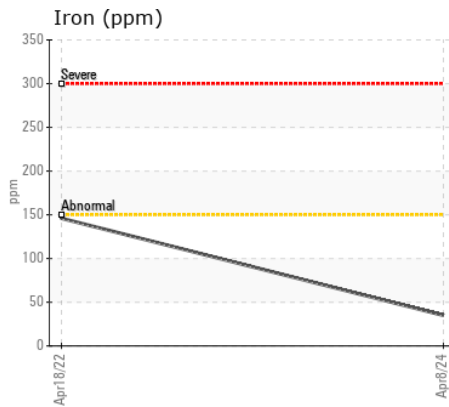
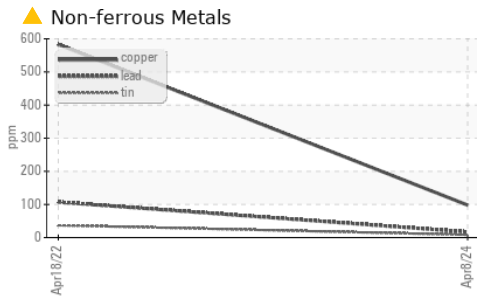
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>20	3	8	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water		WC Method	>0.2	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	---

### FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	3	---
Boron	ppm	ASTM D5185m		59	19	---
Barium	ppm	ASTM D5185m		1	3	---
Molybdenum	ppm	ASTM D5185m		3	4	---
Manganese	ppm	ASTM D5185m		1	2	---
Magnesium	ppm	ASTM D5185m		15	262	---
Calcium	ppm	ASTM D5185m		118	2010	---
Phosphorus	ppm	ASTM D5185m		226	1116	---
Zinc	ppm	ASTM D5185m		75	1177	---
Sulfur	ppm	ASTM D5185m		1300	5315	---
Visc @ 40°C	cSt	ASTM D445	33.6	30.3	57.1	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : VPA060424 **Received** : 17 Apr 2024  
**Lab Number** : 06152330 **Tested** : 19 Apr 2024  
**Unique Number** : 10982408 **Diagnosed** : 22 Apr 2024 - Sean Felton  
**Test Package** : MOB 1 ( Additional Tests: PQ )

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)