WEAR CONTAMINATION **FLUID CONDITION**

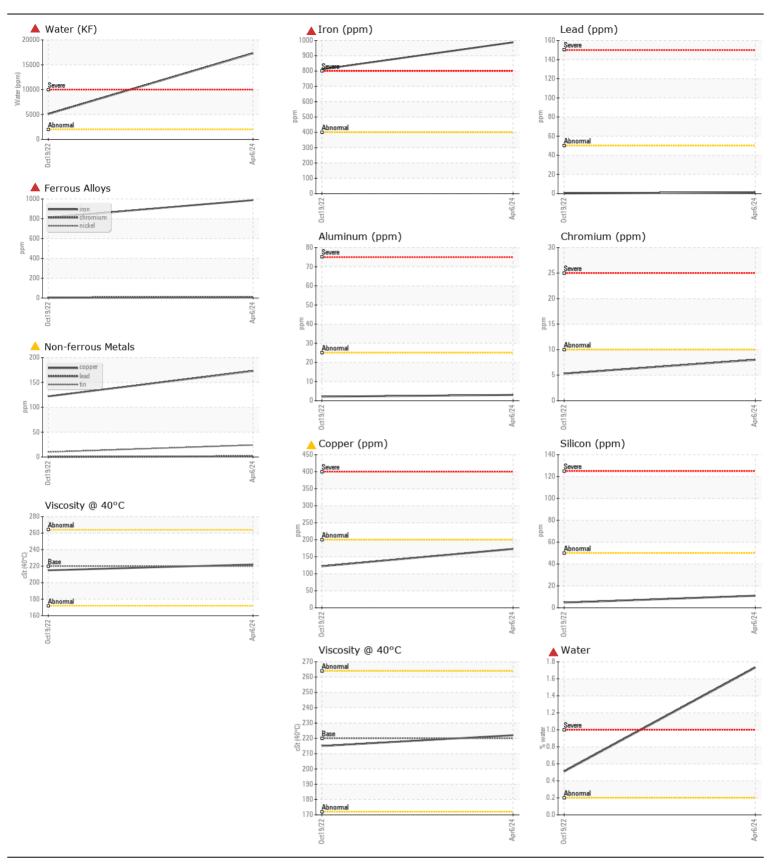
SEVERE SEVERE NORMAL

[687658]

SENNEBOGEN 840E 2236

Left Swing Drive

MOBIL MOBILGEAR SHC 220 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check for the source of water entry. The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number		Client Info		VCP436395	VCP391286	
	Sample Date		Client Info		06 Apr 2024	19 Oct 2022	
	Machine Age	hrs	Client Info		9731	6387	
	Oil Age	hrs	Client Info		2000	2000	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Not Changd	Not Changd	
	Sample Status				SEVERE	ABNORMAL	
WEAR	Iron	ppm	ASTM D5185m	>400	988	<u></u> 812	
Bearing and/or gear wear is indicated.	Chromium	ppm	ASTM D5185m	>10	8	5	
	Nickel	ppm	ASTM D5185m	>10	2	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		<1	0	
	Aluminum	ppm	ASTM D5185m	>25	3	2	
	Lead	ppm	ASTM D5185m	>50	1	<1	
	Copper	ppm	ASTM D5185m	>200	<u> </u>	122	
	Tin	ppm	ASTM D5185m	>10	<u> </u>	10	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	MODER	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>50	11	5	
There is a high concentration of water present in the oil.	Potassium	ppm	ASTM D5185m	>20	1	2	
	Water	%	ASTM D6304	>0.2	1.73	△ 0.509	
	ppm Water	ppm	ASTM D6304	>2000	17300	▲ 5090	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	0.2 %	△ 0.2%	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	0	
The oil is no longer serviceable due to the presence of contaminants.	Boron	ppm	ASTM D5185m		16	21	
	Barium	ppm	ASTM D5185m		0	2	
	Molybdenum	ppm	ASTM D5185m		2	<1	
	Manganese	ppm	ASTM D5185m		8	6	
	Magnesium	ppm	ASTM D5185m		3	1	
	Calcium	ppm	ASTM D5185m		18	57	
	Phosphorus	ppm	ASTM D5185m		295	323	
	Zinc	ppm	ASTM D5185m		62	87	
	Sulfur	ppm	ASTM D5185m		13947	18414	
	Visc @ 40°C	cSt	ASTM D445	220	222	215	





Report Id: FERDET [WUSCAR] 06152354 (Generated: 04/22/2024 16:17:41) Rev: 1

Laboratory Sample No. Unique Number : 10982432

Lab Number : 06152354

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : VCP436395

Received **Tested** Diagnosed Test Package: MOB 1 (Additional Tests: KF)

: 17 Apr 2024 : 22 Apr 2024

: 22 Apr 2024 - Sean Felton

FERROUS PROCESSING AND TRADING 3400 E LAFAYETTE

DETROIT, MI US 48207

Contact: KEITH HALL keith.hall@fpt1.com T:

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: