



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Machine Id  
**CATERPILLAR 963K TL3631 (S/N 0LBL00127)**  
 Component  
**Left Final Drive**  
 Fluid  
**CAT TDTO SAE 50 (--- GAL)**

## RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>DC0033841</b>	---	---
Sample Date		Client Info		<b>16 Apr 2024</b>	---	---
Machine Age	hrs	Client Info		<b>2543</b>	---	---
Oil Age	hrs	Client Info		<b>2543</b>	---	---
Filter Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed		Client Info		<b>Not Changd</b>	---	---
Filter Changed		Client Info		<b>N/A</b>	---	---
Sample Status				<b>NORMAL</b>	---	---

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	<b>115</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>3</b>	---	---
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	---	---
Titanium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>75	<b>5</b>	---	---
Lead	ppm	ASTM D5185m	>10	<b>0</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>2</b>	---	---
Tin	ppm	ASTM D5185m	>8	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---	---

## CONTAMINATION

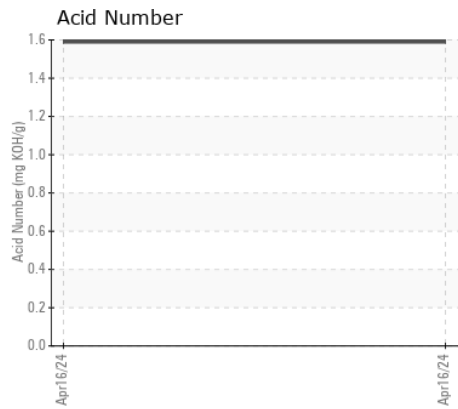
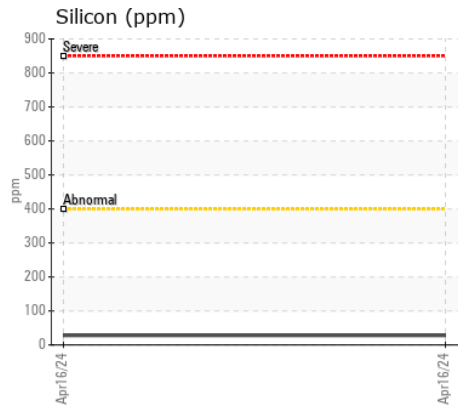
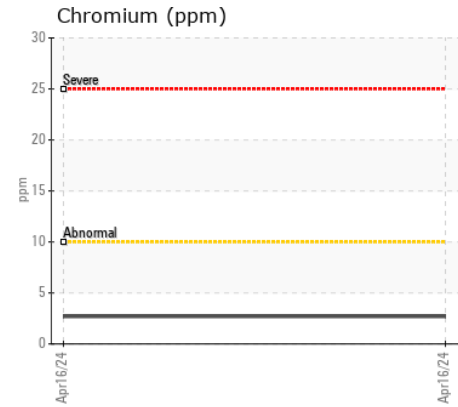
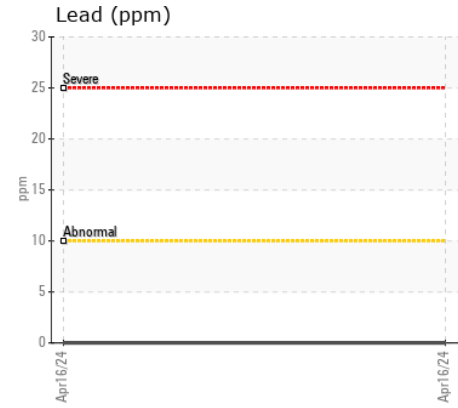
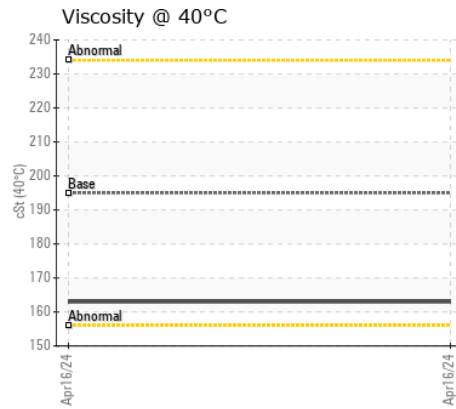
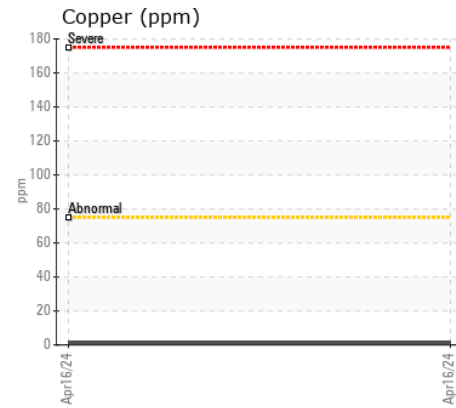
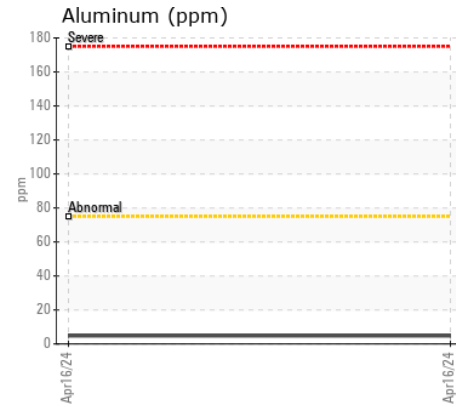
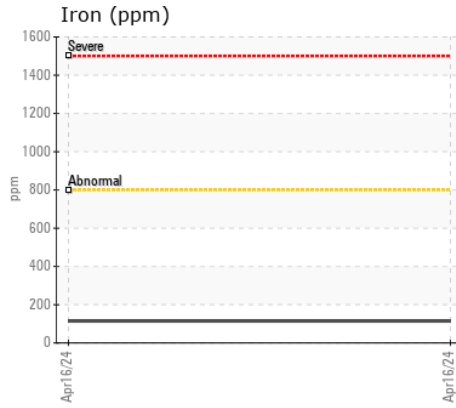
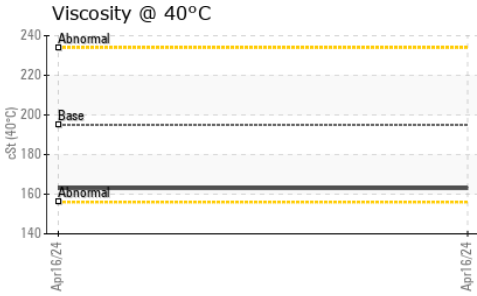
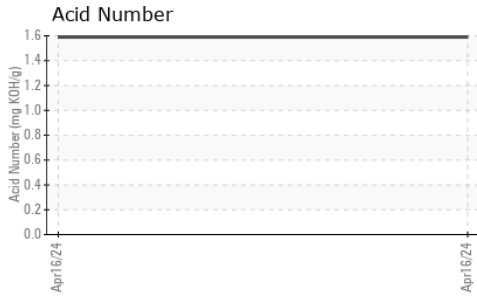
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>400	<b>28</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>12</b>	---	---
Water		WC Method	>0.2	<b>NEG</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---	---
Appearance	scalar	*Visual	NORML	<b>NORML</b>	---	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---	---
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	---	---

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>5</b>	---	---
Boron	ppm	ASTM D5185m		<b>5</b>	---	---
Barium	ppm	ASTM D5185m		<b>0</b>	---	---
Molybdenum	ppm	ASTM D5185m		<b>4</b>	---	---
Manganese	ppm	ASTM D5185m		<b>3</b>	---	---
Magnesium	ppm	ASTM D5185m		<b>33</b>	---	---
Calcium	ppm	ASTM D5185m	2980	<b>2861</b>	---	---
Phosphorus	ppm	ASTM D5185m	1100	<b>1114</b>	---	---
Zinc	ppm	ASTM D5185m	1270	<b>1252</b>	---	---
Sulfur	ppm	ASTM D5185m		<b>13386</b>	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>1.59</b>	---	---
Visc @ 40°C	cSt	ASTM D445	195	<b>163</b>	---	---



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : DC0033841  
**Lab Number** : 06152643  
**Unique Number** : 10982721  
**Test Package** : MOB 2  
**Received** : 17 Apr 2024  
**Tested** : 18 Apr 2024  
**Diagnosed** : 18 Apr 2024 - Wes Davis

**COMER CONSTRUCTION**  
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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)