

## TPR-Conroe Machine Id 231147 SENNEBOGEN 830M 830.0.2016 Component Diesel Engine Fluid SHELL ROTELLA T 15W40 (10 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. Resample at the next service interval to monitor. No other corrective action is recommended at this time.	Sample Number		Client Info		DJJ0013652	DJJ0013665	DJJ0013690
	Sample Date		Client Info		11 Apr 2024	30 Jan 2024	29 Nov 2023
	Machine Age	hrs	Client Info		1350	11305	11047
	Oil Age	hrs	Client Info		1350	258	11047
	Filter Age	hrs	Client Info		1350	0	11047
	Oil Changed		Client Info		Changed	Changed	Changed
	Filter Changed		Client Info		Changed	Changed	Changed
	Sample Status				MARGINAL	SEVERE	NORMAL
WEAR	Iron		ASTM D5185m	. 00	20	16	43
WEAN	Iron	ppm					
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		1	0	1
	Nickel	ppm	ASTM D5185m		1	0	0
	Titanium	ppm	ASTM D5185m		<1	0	<1
	Silver	ppm	ASTM D5185m		<1	0	0
	Aluminum	ppm	ASTM D5185m		2	2	2
	Lead	ppm	ASTM D5185m		1	0	0
	Copper	ppm	ASTM D5185m		2	4	32
	Tin	ppm		>15	2	<1	<1
	Vanadium	ppm	ASTM D5185m	NONE	<1		0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	11	9	8
Light fuel dilution occurring. No other contaminants were detected in the oil.	Potassium	ppm	ASTM D5185m	>20	10	7	11
	Fuel	%	ASTM D3524	>3.0	<b>2</b> .3	▲ 7.6	<1.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>6	1.6	1.3	2.1
	Nitration	Abs/cm	*ASTM D7624	>20	10.1	9.3	10.9
	Sulfation	Abs/.1mm	*ASTM D7415	>30	23.4	22.1	24.2
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	2	0
	Boron	ppm	ASTM D5185m	316	111	110	63
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		3	7	<1
	Manganese	ppm	ASTM D5185m		1	0	<1
	Magnesium	ppm	ASTM D5185m	24	38	38	12
	Calcium	ppm	ASTM D5185m		2123	1945	2116
	Phosphorus	ppm	ASTM D5185m	1064	1054	937	914
	Zinc	ppm	ASTM D5185m	1160	1152	1121	1105

Sulfur

Oxidation

Visc @ 100°C cSt

3316

16.5

7.1

11.8

3172

18.1

7.3

13.5

3954

17.5

7.6

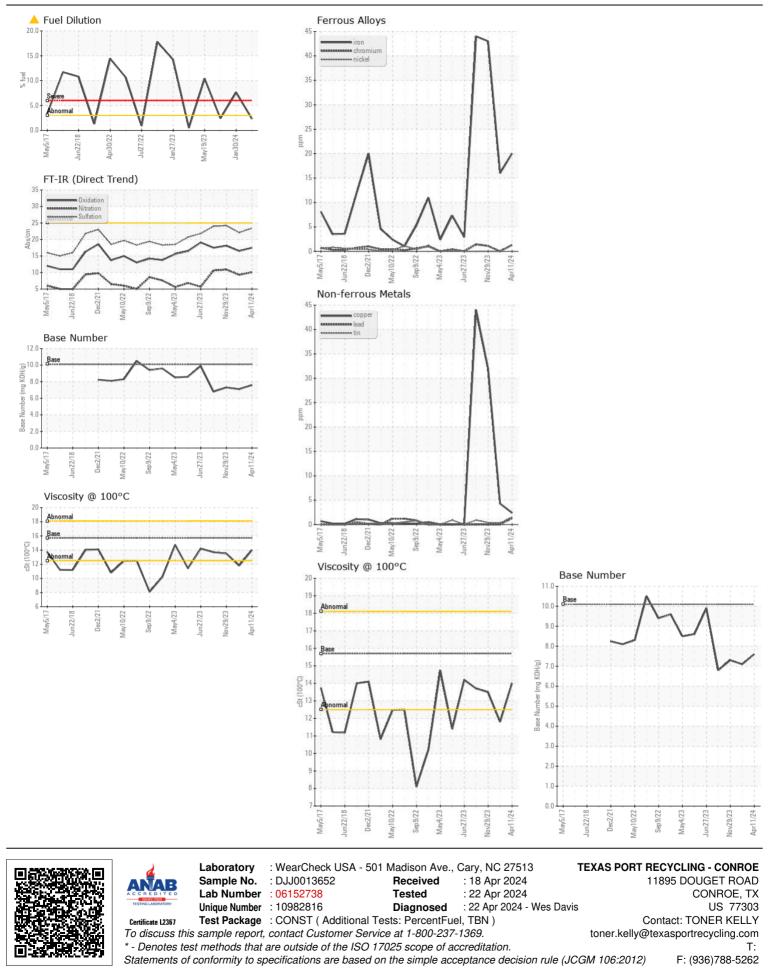
14.0

ppm ASTM D5185m 4996

ASTM D445 15.7

Abs/.1mm \*ASTM D7414 >25

Base Number (BN) mg KOH/g ASTM D2896 10.1



Submitted By: BARBARA GRIMES Page 2 of 2