



# OIL ANALYSIS REPORT

|                 |        |
|-----------------|--------|
| WEAR            | NORMAL |
| CONTAMINATION   | NORMAL |
| FLUID CONDITION | NORMAL |

Area  
**GUAY SON [CONHER]**  
Machine Id  
**BM JLV II**  
Component  
**Bottom Transmission (Manual)**  
Fluid  
**RALYO SAE 50 (40 LTR)**

## RECOMMENDATION

Resample at the next service interval to monitor. ( Customer Sample  
Comment: Fluid: Raloy SAE 50 )

| Test           | UOM | Method      | Limit/Abn | Current            | History1    | History2    |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number  |     | Client Info |           | <b>KL0014514</b>   | KL0014132   | KL0013368   |
| Sample Date    |     | Client Info |           | <b>20 Mar 2024</b> | 06 Feb 2024 | 02 Nov 2023 |
| Machine Age    | hrs | Client Info |           | <b>13526</b>       | 12867       | 0           |
| Oil Age        | hrs | Client Info |           | <b>1519</b>        | 860         | 258         |
| Filter Age     | hrs | Client Info |           | <b>1519</b>        | 860         | 258         |
| Oil Changed    |     | Client Info |           | <b>Changed</b>     | Not Changd  | Not Changd  |
| Filter Changed |     | Client Info |           | <b>Changed</b>     | Not Changd  | Not Changd  |
| Sample Status  |     |             |           | <b>NORMAL</b>      | NORMAL      | ATTENTION   |

## WEAR

All component wear rates are normal.

|              |        |             |      |              |      |      |
|--------------|--------|-------------|------|--------------|------|------|
| Iron         | ppm    | ASTM D5185m | >200 | <b>2</b>     | 3    | 0    |
| Chromium     | ppm    | ASTM D5185m | >5   | <b>0</b>     | 0    | 0    |
| Nickel       | ppm    | ASTM D5185m | >5   | <b>0</b>     | 0    | 0    |
| Titanium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | 0    |
| Silver       | ppm    | ASTM D5185m | >7   | <b>0</b>     | 0    | 0    |
| Aluminum     | ppm    | ASTM D5185m | >25  | <b>0</b>     | 0    | <1   |
| Lead         | ppm    | ASTM D5185m | >45  | <b>&lt;1</b> | <1   | 2    |
| Copper       | ppm    | ASTM D5185m | >225 | <b>3</b>     | 3    | <1   |
| Tin          | ppm    | ASTM D5185m | >10  | <b>&lt;1</b> | <1   | 0    |
| Vanadium     | ppm    | ASTM D5185m |      | <b>0</b>     | 0    | 0    |
| White Metal  | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |
| Yellow Metal | scalar | *Visual     | NONE | <b>NONE</b>  | NONE | NONE |

## CONTAMINATION

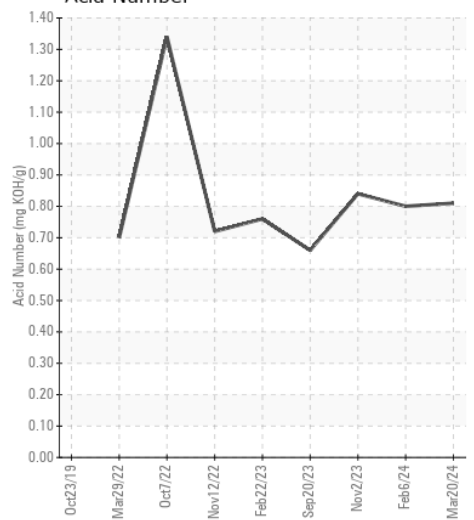
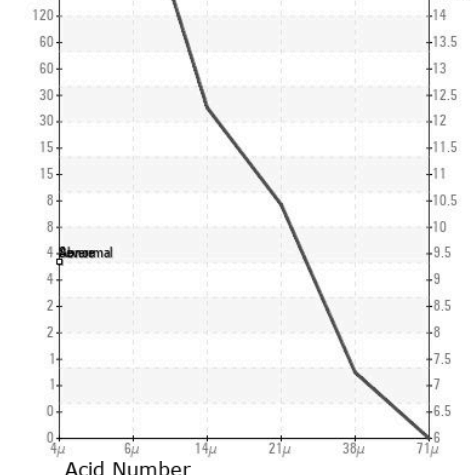
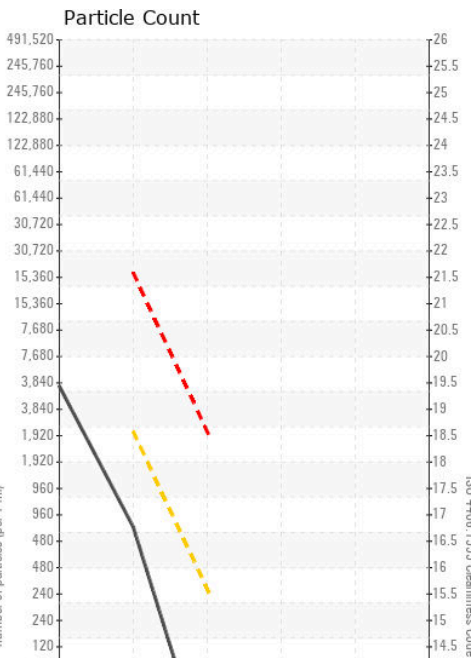
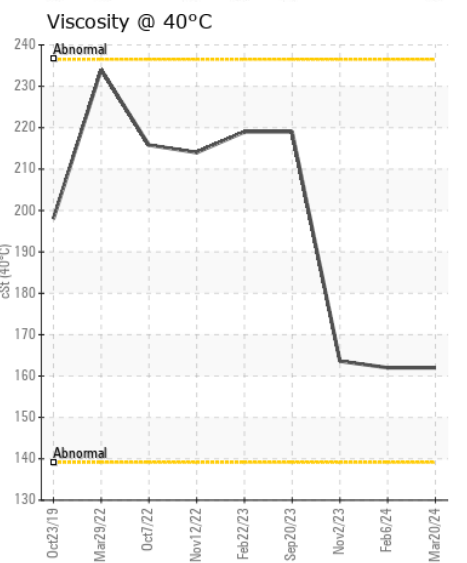
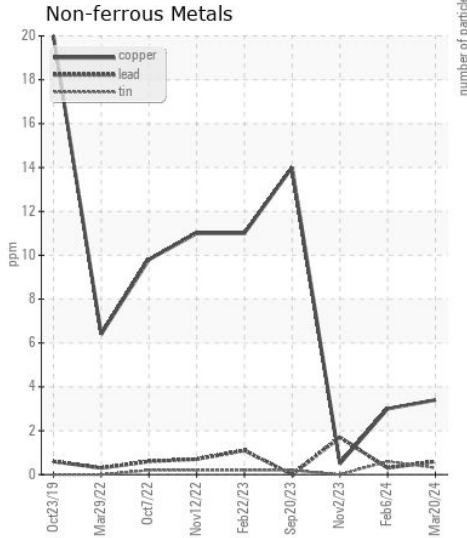
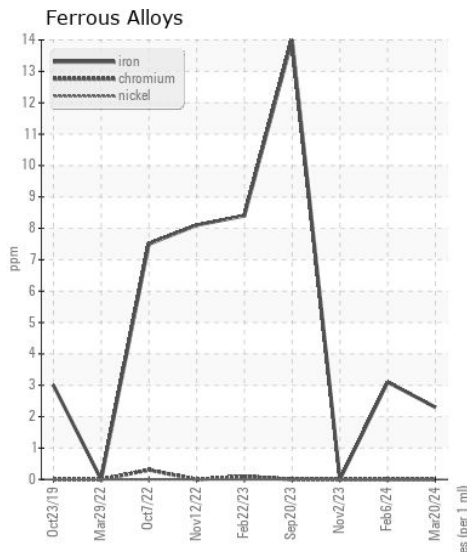
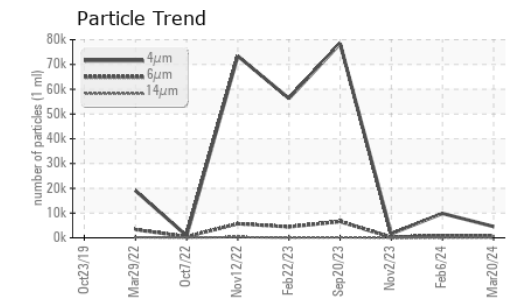
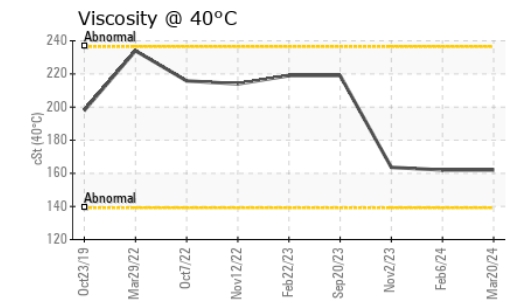
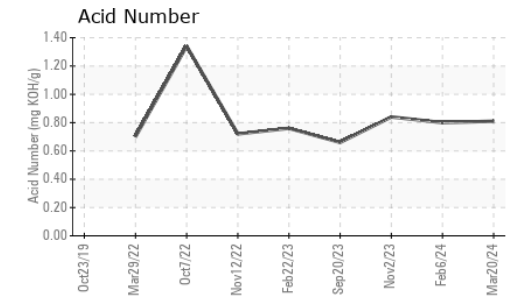
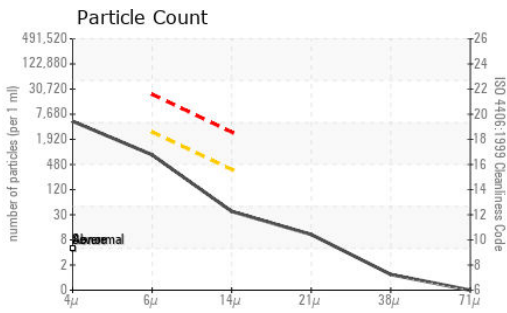
There is no indication of any contamination in the fluid. The amount and size of particulates present in the system are acceptable.

|                  |        |              |        |              |       |       |
|------------------|--------|--------------|--------|--------------|-------|-------|
| Silicon          | ppm    | ASTM D5185m  | >125   | <b>9</b>     | 9     | 7     |
| Potassium        | ppm    | ASTM D5185m  | >20    | <b>0</b>     | 0     | 1     |
| Water            |        | WC Method    | >0.1   | <b>NEG</b>   | NEG   | NEG   |
| Particles >4µm   |        | ASTM D7647   |        | <b>4537</b>  | 9849  | 1632  |
| Particles >6µm   |        | ASTM D7647   | >2500  | <b>717</b>   | 820   | 228   |
| Particles >14µm  |        | ASTM D7647   | >320   | <b>32</b>    | 37    | 19    |
| Particles >21µm  |        | ASTM D7647   | >80    | <b>9</b>     | 11    | 7     |
| Particles >38µm  |        | ASTM D7647   | >20    | <b>1</b>     | 1     | 0     |
| Particles >71µm  |        | ASTM D7647   | >4     | <b>0</b>     | 1     | 0     |
| Oil Cleanliness  |        | ISO 4406 (c) | >18/15 | <b>17/12</b> | 17/12 | 15/11 |
| Silt             | scalar | *Visual      | NONE   | <b>NONE</b>  | NONE  | NONE  |
| Debris           | scalar | *Visual      | NONE   | <b>NONE</b>  | NONE  | NONE  |
| Sand/Dirt        | scalar | *Visual      | NONE   | <b>NONE</b>  | NONE  | NONE  |
| Appearance       | scalar | *Visual      | NORML  | <b>NORML</b> | NORML | NORML |
| Odor             | scalar | *Visual      | NORML  | <b>NORML</b> | NORML | NORML |
| Emulsified Water | scalar | *Visual      | >0.1   | <b>NEG</b>   | NEG   | NEG   |

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.

|                  |          |             |  |              |      |       |
|------------------|----------|-------------|--|--------------|------|-------|
| Sodium           | ppm      | ASTM D5185m |  | <b>2</b>     | <1   | <1    |
| Boron            | ppm      | ASTM D5185m |  | <b>0</b>     | 0    | 0     |
| Barium           | ppm      | ASTM D5185m |  | <b>0</b>     | 0    | 0     |
| Molybdenum       | ppm      | ASTM D5185m |  | <b>0</b>     | 0    | <1    |
| Manganese        | ppm      | ASTM D5185m |  | <b>&lt;1</b> | <1   | <1    |
| Magnesium        | ppm      | ASTM D5185m |  | <b>8</b>     | 6    | 8     |
| Calcium          | ppm      | ASTM D5185m |  | <b>3457</b>  | 3174 | 3368  |
| Phosphorus       | ppm      | ASTM D5185m |  | <b>1081</b>  | 944  | 1040  |
| Zinc             | ppm      | ASTM D5185m |  | <b>943</b>   | 839  | 969   |
| Sulfur           | ppm      | ASTM D5185m |  | <b>7910</b>  | 6004 | 6618  |
| Acid Number (AN) | mg KOH/g | ASTM D8045  |  | <b>0.81</b>  | 0.80 | 0.84  |
| Visc @ 40°C      | cSt      | ASTM D445   |  | <b>162</b>   | 162  | 163.6 |



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0014514 **Received** : 18 Apr 2024  
**Lab Number** : 06153091 **Tested** : 19 Apr 2024  
**Unique Number** : 10983169 **Diagnosed** : 22 Apr 2024 - Angela Borella  
**Test Package** : MOB 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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