



# OIL ANALYSIS REPORT

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>ATTENTION</b>

Area  
**GUAY SON [CONHER]**  
Machine Id  
**IBACO COZAR VII**  
Component  
**Main Diesel Engine**  
Fluid  
**RALOY 15W40 (160 LTR)**

## RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. ( Customer Sample Comment: Fluid: Raloy 15W40 )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0014184</b>	KL0014152	KL0013354
Sample Date		Client Info		<b>20 Mar 2024</b>	06 Feb 2024	01 Nov 2023
Machine Age	hrs	Client Info		<b>0</b>	19453	17869
Oil Age	hrs	Client Info		<b>0</b>	390	345
Filter Age	hrs	Client Info		<b>0</b>	390	345
Oil Changed		Client Info		<b>N/A</b>	Not Changd	Not Changd
Filter Changed		Client Info		<b>N/A</b>	Not Changd	Not Changd
Sample Status				<b>ABNORMAL</b>	ABNORMAL	SEVERE

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>8</b>	12	20
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Nickel	ppm	ASTM D5185m	>4	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>1</b>	2	2
Lead	ppm	ASTM D5185m	>40	<b>2</b>	<1	5
Copper	ppm	ASTM D5185m	>330	<b>21</b>	19	120
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

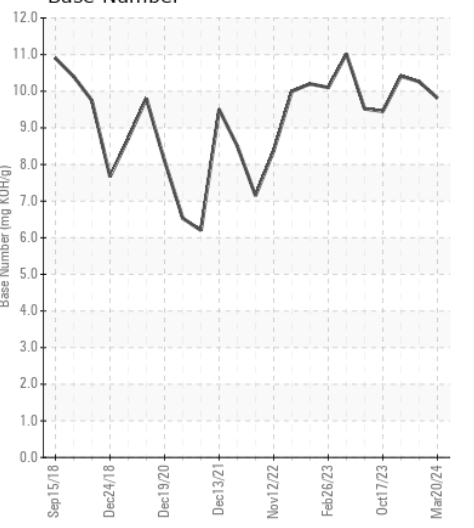
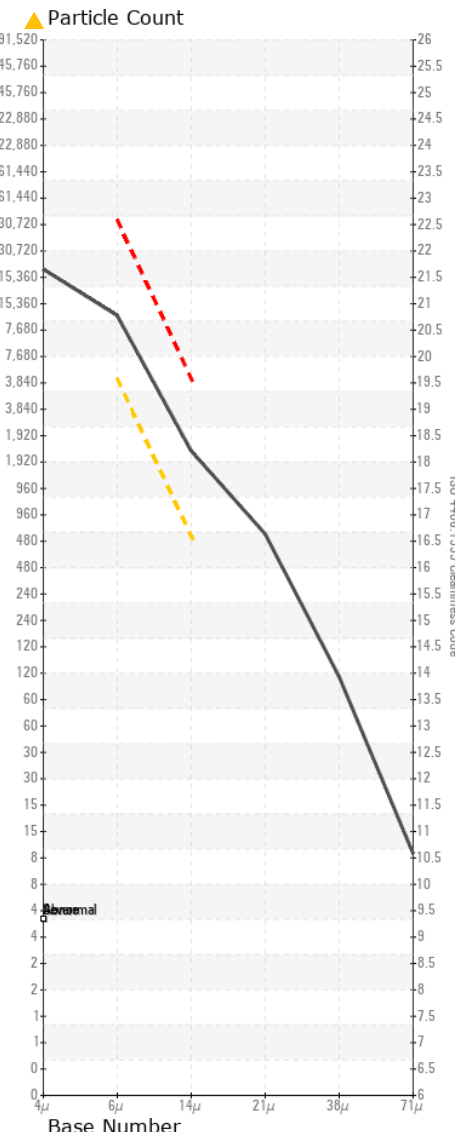
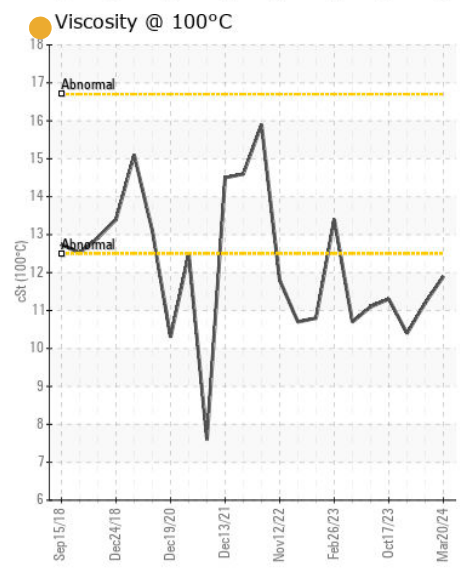
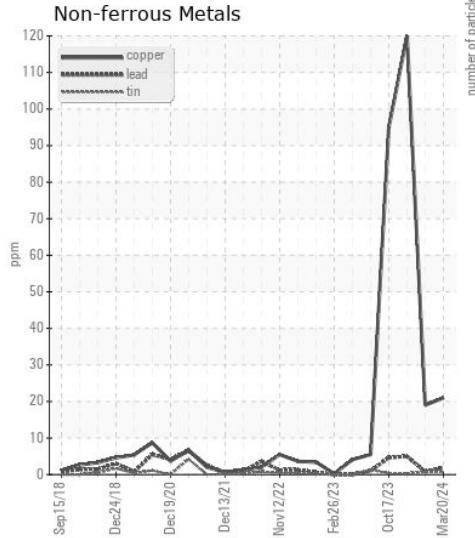
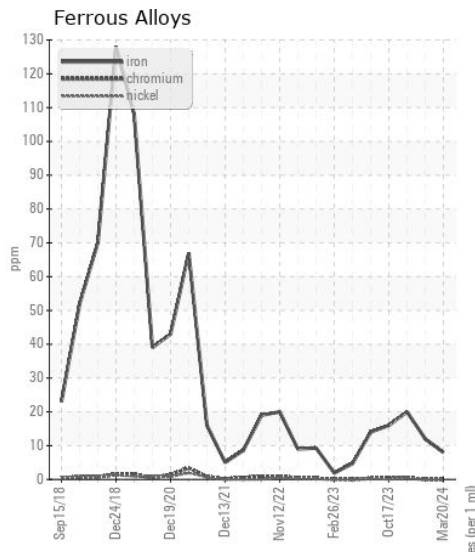
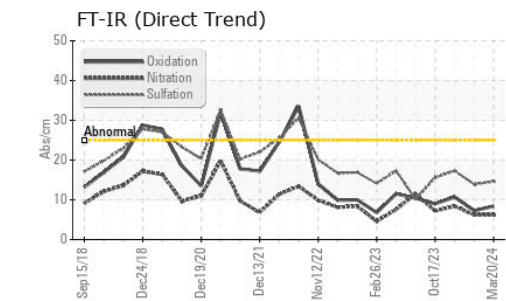
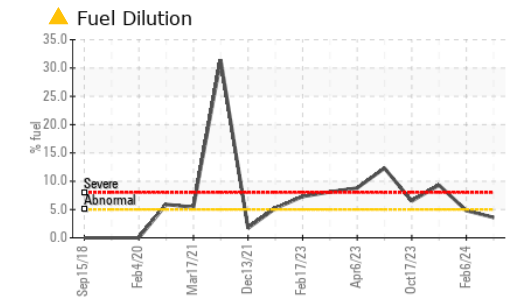
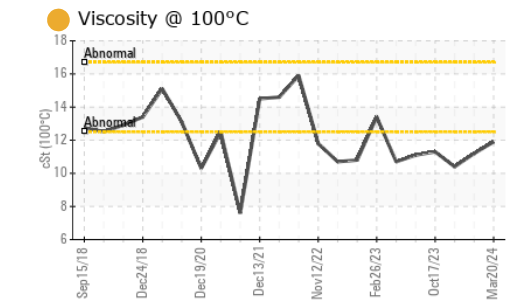
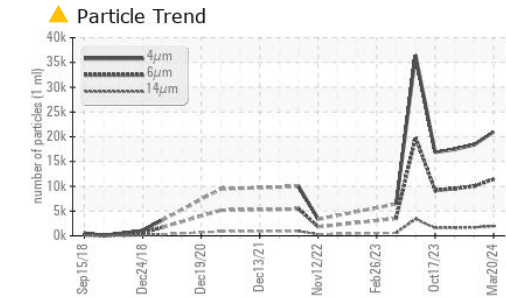
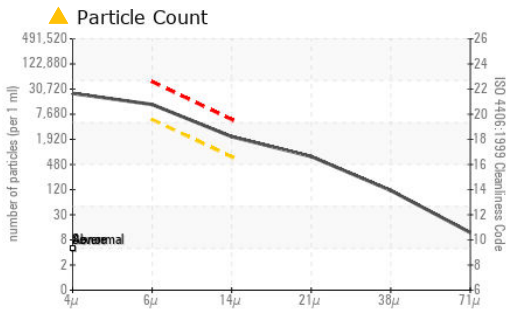
There is a high amount of particulates present in the oil. Light fuel dilution occurring.

Silicon	ppm	ASTM D5185m	>25	<b>10</b>	8	8
Potassium	ppm	ASTM D5185m	>20	<b>16</b>	28	61
Fuel	%	ASTM D3524	>5	<b>▲ 3.6</b>	▲ 4.8	▲ 9.3
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.1</b>	0.1	0.2
Nitration	Abs/cm	*ASTM D7624	>20	<b>6.2</b>	6.2	8.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>14.6</b>	13.9	17.3
Particles >4µm		ASTM D7647		<b>20958</b>	18374	17443
Particles >6µm		ASTM D7647	>5000	<b>▲ 11417</b>	▲ 10009	▲ 9502
Particles >14µm		ASTM D7647	>640	<b>▲ 1943</b>	▲ 1703	▲ 1617
Particles >21µm		ASTM D7647	>160	<b>▲ 654</b>	▲ 574	▲ 545
Particles >38µm		ASTM D7647	>40	<b>▲ 101</b>	▲ 89	▲ 84
Particles >71µm		ASTM D7647	>10	<b>10</b>	9	9
Oil Cleanliness		ISO 4406 (c)	>19/16	<b>▲ 21/18</b>	▲ 21/18	▲ 20/18
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

Fuel is present in the oil and is lowering the viscosity. The BN result indicates that there is suitable alkalinity remaining in the oil.

Sodium	ppm	ASTM D5185m		<b>24</b>	40	85
Boron	ppm	ASTM D5185m		<b>0</b>	4	7
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>2</b>	5	23
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>4</b>	11	51
Calcium	ppm	ASTM D5185m		<b>2732</b>	2429	2445
Phosphorus	ppm	ASTM D5185m		<b>1113</b>	1004	1072
Zinc	ppm	ASTM D5185m		<b>1272</b>	1223	1300
Sulfur	ppm	ASTM D5185m		<b>4069</b>	2919	3600
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>8.4</b>	7.3	10.7
Base Number (BN)	mg KOH/g	ASTM D2896		<b>9.81</b>	10.26	10.41
Visc @ 100°C	cSt	ASTM D445		<b>● 11.9</b>	▲ 11.2	▲ 10.4



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0014184  
**Lab Number** : 06153292  
**Unique Number** : 10983370  
**Test Package** : MOB 2 ( Additional Tests: PercentFuel, PrtCount )  
**Received** : 18 Apr 2024  
**Tested** : 23 Apr 2024  
**Diagnosed** : 23 Apr 2024 - Don Baldrige  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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