| $\text { WEAR } \pi V$ |  |  |  |  | EAR | NORM | AL |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HIEG |  |  |  | MINA | TION | NORM | AL |
| OIL ANALYSIS REPORT |  |  | UID C | NDI | ION | NORM | AL |
| TIGERCAT 620E 2017 (S Front Differential BAY 75W90 SYNTHETIC (15 | 6206992) |  |  |  |  |  |  |
| RECOMMENDATION | Test | UOM | Method | LimitAbn | Current | History 1 | History2 |
| Resample at the next service interval to monitor. | Sample Number |  | Client Info |  | WC0669494 | WC0669481 | WC0460269 |
|  | Sample Date |  | Client Info |  | 19 Mar 2024 | 17 Mar 2023 | 18 Mar 2022 |
|  | Machine Age | hrs | Client Info |  | 10500 | 9435 | 3204 |
|  | Oil Age | hrs | Client Info |  | 1065 | 1177 | 1666 |
|  | Filter Age | hrs | Client Info |  | 0 | 0 | 0 |
|  | Oil Changed |  | Client Info |  | Changed | Changed | Changed |
|  | Filter Changed |  | Client Info |  | N/A | N/A | N/A |
|  | Sample Status |  |  |  | NORMAL | MARGINAL | ABNORMAL |
| WEAR | Iron | ppm | ASTM D5185m | >500 | 55 | 186 | 101 |
| All component wear rates are normal. | Chromium | ppm | ASTM D5185m | $>10$ | $<1$ | 2 | <1 |
|  | Nickel | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
|  | Titanium | ppm | ASTM D5185m |  | 1 | 1 | 1 |
|  | Silver | ppm | ASTM D5185m |  | <1 | 0 | <1 |
|  | Aluminum | ppm | ASTM D5185m | >25 | 1 | 5 | 1 |
|  | Lead | ppm | ASTM D5185m | >25 | 21 | $\triangle 49$ | $\triangle 85$ |
|  | Copper | ppm | ASTM D5185m | >100 | 12 | 17 | 29 |
|  | Tin | ppm | ASTM D5185m | >10 | 1 | 2 | 2 |
|  | Vanadium | ppm | ASTM D5185m |  | <1 | $<1$ | 0 |
|  | White Metal | scalar | *Visual | NONE | NONE | LIGHT | MODER |
|  | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >75 | 6 | 21 | 8 |
| There is no indication of any contamination in the oil. | Potassium | ppm | ASTM D5185m | $>20$ | 2 | 3 | <1 |
|  | Water |  | WC Method | >. 2 | NEG | NEG | NEG |
|  | Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
|  | Debris | scalar | *Visual | NONE | NONE | VLITE | NONE |
|  | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
|  | Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
|  | Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
|  | Emulsified Water | scalar | *Visual | >. 2 | NEG | NEG | NEG |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m |  | 4 | 7 | 9 |
| The condition of the oil is acceptable for the time in service. | Boron | ppm | ASTM D5185m |  | 206 | 180 | 206 |
|  | Barium | ppm | ASTM D5185m |  | 7 | <1 | 0 |
|  | Molybdenum | ppm | ASTM D5185m |  | 1 | 11 | 1 |
|  | Manganese | ppm | ASTM D5185m |  | <1 | 4 | 2 |
|  | Magnesium | ppm | ASTM D5185m |  | 3 | 10 | 3 |
|  | Calcium | ppm | ASTM D5185m |  | 46 | 101 | 97 |
|  | Phosphorus | ppm | ASTM D5185m |  | 1224 | 1208 | 1396 |
|  | Zinc | ppm | ASTM D5185m |  | 43 | 69 | 59 |
|  | Sulfur | ppm | ASTM D5185m |  | 22603 | 25056 | 21387 |
|  | Visc @ 40 ${ }^{\circ} \mathrm{C}$ | cSt | ASTM D445 |  | 113 | 114 | 111 |
| Report Id: TWIASCWC [WUSCAR] 06153854 (Generated: 04/23/2024 11:35:03) Rev: 1 |  |  | Contact/Lo | cation: | STEVE GAL | RREATH - T | WIASCWC |
|  |  |  |  |  |  | P | Page 1 of 2 |



